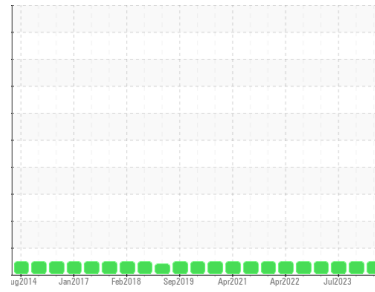




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
LINE 21 MAPNER GEARSIDE
 Component
Left Gearbox
 Fluid
ROYAL PURPLE SYNFILM GT 220 (20 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0042212	RP0011009	RP0022949
Sample Date	Client Info			11 Jun 2024	20 Dec 2023	12 Jul 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed	Client Info			Changed	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	1	0	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

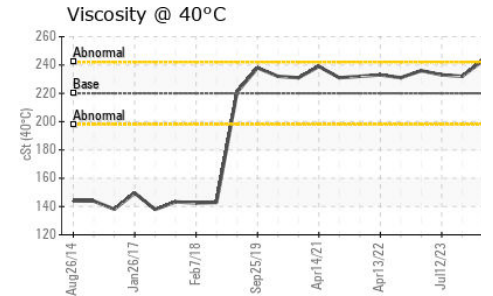
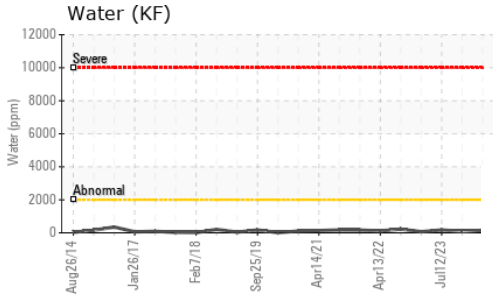
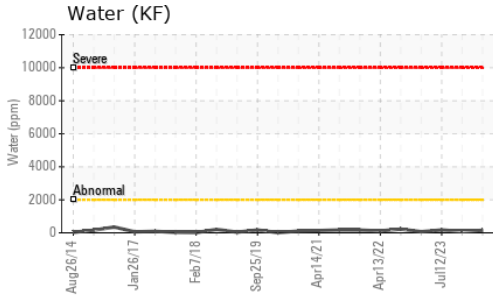
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		95	93	95
Calcium	ppm	ASTM D5185m		1	2	0
Phosphorus	ppm	ASTM D5185m		1	2	<1
Zinc	ppm	ASTM D5185m		<1	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.2	0.015	0.008	0.017
ppm Water	ppm	ASTM D6304	>2000	154	85	174.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36	0.30	0.35

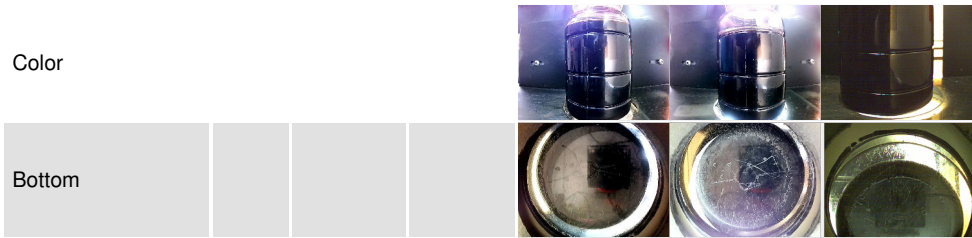
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

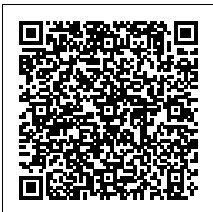
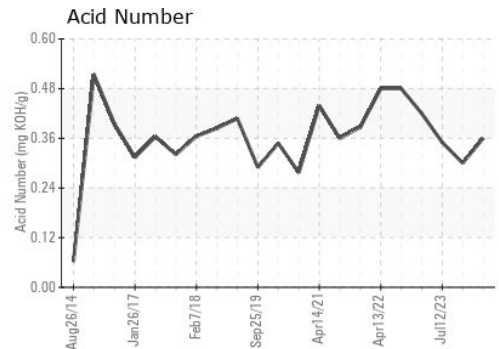
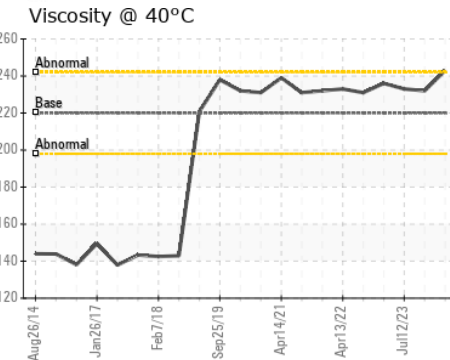
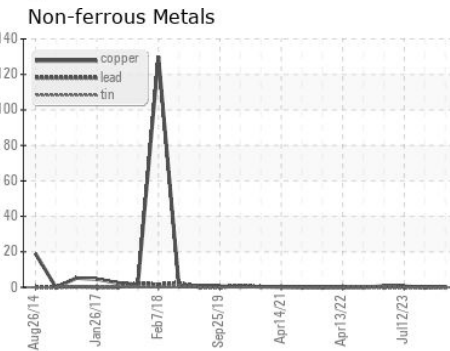
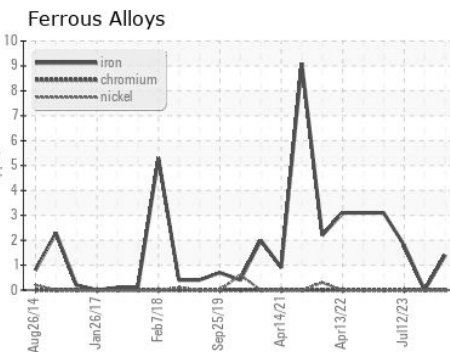


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	243	232	233

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042212
Lab Number : **06211761**
Unique Number : 11084625
Test Package : IND 2
Received : 17 Jun 2024
Tested : 18 Jun 2024
Diagnosed : 18 Jun 2024 - Don Baldrige

PROCTER & GAMBLE
 3875 RESERVOIR RD
 LIMA, OH
 US 45801
 Contact: MATT PRINE
 prine.mp@pg.com
 T: (419)226-5500
 F: (419)226-5608

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)