

OIL ANALYSIS REPORT



Machine Id **DRUM 015** Component Gearbox Fluid 7 EP (1 PNT)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

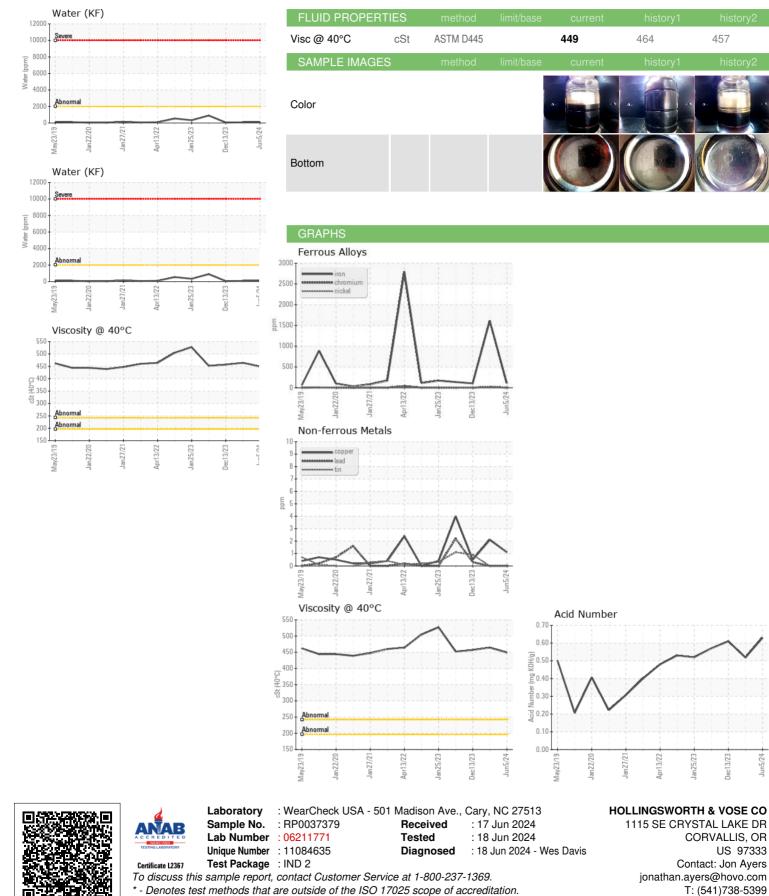
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0037379	RP0036656	RP0036688
Sample Date		Client Info		05 Jun 2024	24 Apr 2024	13 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	SEVERE	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	108	▲ 1614	105
Chromium	ppm	ASTM D5185m	>15	<1	<u> </u>	<1
Nickel	ppm	ASTM D5185m	>15	0	1	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	1	2
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	1	2	<1
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		17	16	21
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		2	6	2
Magnesium	ppm	ASTM D5185m		0	<1	2
Calcium	ppm	ASTM D5185m		<1	15	2
Phosphorus	ppm	ASTM D5185m		224	102	216
Zinc	ppm	ASTM D5185m		19	2	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	8	2
Sodium	ppm	ASTM D5185m		2	<1	0
Potassium	ppm	ASTM D5185m	>20	0	1	1
Water	%	ASTM D6304	>0.2	0.008	0.007	0.005
ppm Water	ppm	ASTM D6304	>2000	84	76	57
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.63	0.518	0.61
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	A MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	LOCALEG. JOH A	yers _N EQLCOR
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an25/23

Dec13/23

un5/24

Contact/Location: Jon Ayers - HOLCOR Page 2 of 2

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