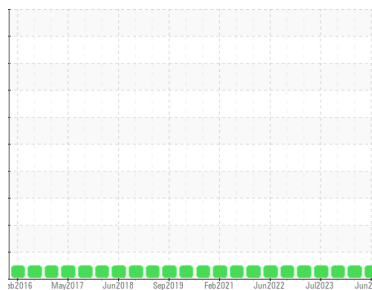




# OIL ANALYSIS REPORT

Area  
**SYNOIL 8K**  
 Machine Id  
**KAESER 1019 - LUDLOW MANUFACTURING INC**  
 Component  
**Compressor**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCZ06211785</b>	UCZ06117290	UCZ05995082
Sample Date	Client Info			<b>04 Jun 2024</b>	28 Feb 2024	26 Oct 2023
Machine Age	hrs	Client Info		<b>65637</b>	64760	63578
Oil Age	hrs	Client Info		<b>2000</b>	1000	8000
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>24</b>	15	26
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>4</b>	3	4
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>6</b>	6	5
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

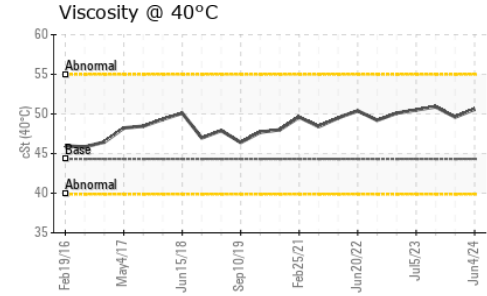
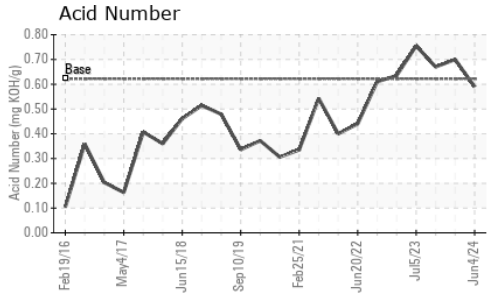
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.3	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.3	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.9	<b>2</b>	<1	<1
Magnesium	ppm	ASTM D5185m	0.2	<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	0.1	<b>0</b>	3	0
Phosphorus	ppm	ASTM D5185m	429	<b>518</b>	488	418
Zinc	ppm	ASTM D5185m	0.3	<b>227</b>	161	327
Sulfur	ppm	ASTM D5185m	1336	<b>1062</b>	956	576

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>6</b>	1	4
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.622	<b>0.59</b>	0.70	0.67



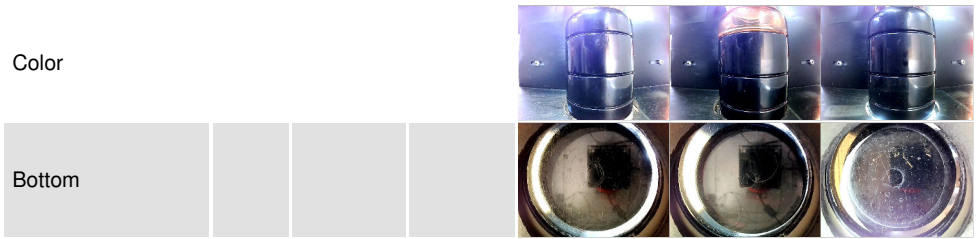
# OIL ANALYSIS REPORT



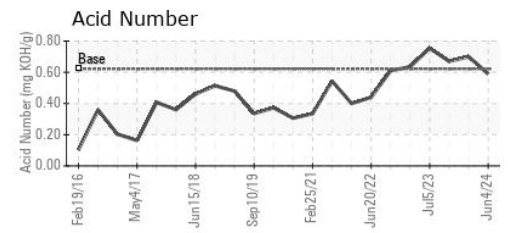
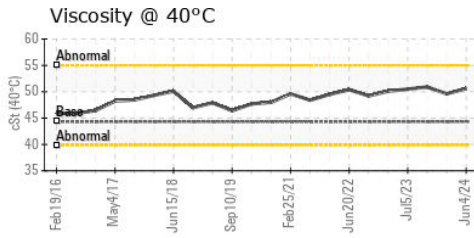
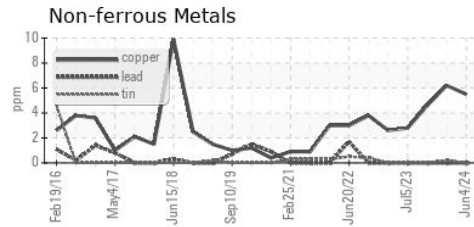
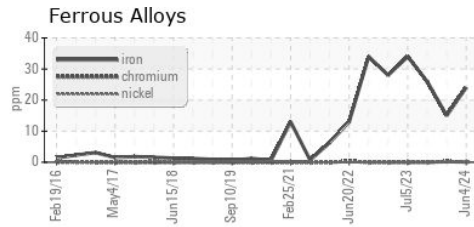
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.32	<b>50.6</b>	49.6	50.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCZ06211785      **Received** : 17 Jun 2024  
**Lab Number** : **06211785**      **Tested** : 18 Jun 2024  
**Unique Number** : 11084649      **Diagnosed** : 18 Jun 2024 - Wes Davis  
**Test Package** : IND 2

**ZORN COMPRESSOR EQUIPMENT**  
 227 AMBROSIO DR, SUITE A  
 GURNEE, IL  
 US 60031  
 Contact: Rachel Pesnikov  
 rachel.pesnikov@zornair.com  
 T: (847)599-1333  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)