<u>Sullivan</u> Palatek

OIL ANALYSIS REPORT

Area PALASYN 45 SULLIVAN PALATEK 23ME004783 - AMTECH TOOL & MACHINE Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

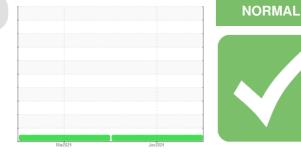
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



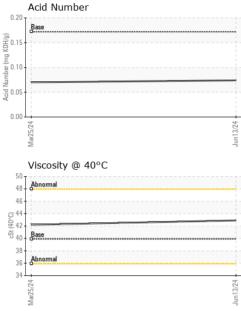
Sample Rating Trend

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06211805	UCS06135064	
Sample Date		Client Info		13 Jun 2024	25 Mar 2024	
Machine Age	hrs	Client Info		1097	170	
Oil Age	hrs	Client Info		1097	170	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	1	0	
Tin	ppm	ASTM D5185m	>15	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0	0	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0	<1	<1	
Magnesium	ppm	ASTM D5185m	0.0	<1	0	
Calcium	ppm	ASTM D5185m	0.0	0	<1	
Phosphorus	ppm	ASTM D5185m	966	612	665	
Zinc	ppm	ASTM D5185m	0	1	0	
Sulfur	ppm	ASTM D5185m	1309	1540	1789	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	2	
Sodium	ppm	ASTM D5185m		1	1	
Potassium	ppm	ASTM D5185m	>20	0	1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.074	0.07	

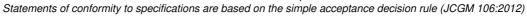


OIL ANALYSIS REPORT

VISUAL



	VISUAL		method	limit/base	current	t nistory i	nistory2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Jun 13/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Jun	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	TIES	method	limit/base	current	t history1	history2
	Visc @ 40°C	cSt	ASTM D445	39.9	42.9	42.2	
	SAMPLE IMAGES	2	method	limit/base	current	t history1	history?
	SAMPLE IMAGES	5	method	IIIIII/Dase	currem	l filstory i	history2
Jun13/24	Color				A.		no image
	Bottom						no image
	Non-ferrous Metal	5		Jun13/24			
	50 Abnormal 45 45 40 Base 35 Abnormal 35			(0,0.2(H0) 0.11 Du KOH Mum VO.00 VO.00 VO.00 VO.00 VO.00	Acid Num	Der	
	Mar25/24			Jun13/24	Mar25/24		
						TRI-STATE AIR C	



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Page 2 of 2