<u>Sullivan</u> Palatek

OIL ANALYSIS REPORT

Area FG32 Machine Id SULLIVAN PALATEK 19LE000647 - COMP 3 - TAYLOR FARMS SCHILLINGS Component Compressor

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

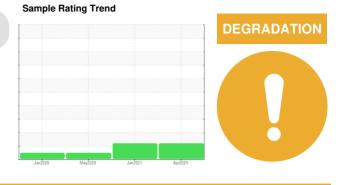
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

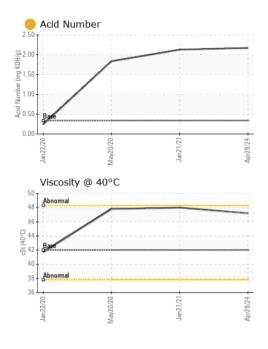
The AN level is above the recommended limit. The oil is no longer serviceable.



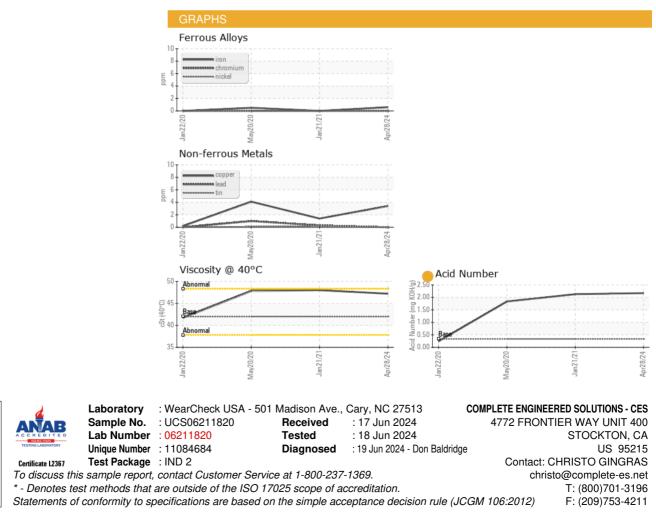
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06211820	UCS05194216	UCS05194211
Sample Date		Client Info		28 Apr 2024	21 Jan 2021	20 May 2020
Machine Age	hrs	Client Info		24724	10735	0
Oil Age	hrs	Client Info		0	1000	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ATTENTION	ATTENTION	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m		0	0	0
Lead	ppm	ASTM D5185m	>25	0	<1	1
Copper	ppm	ASTM D5185m		3	1	4
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	<1	<1
Barium	ppm	ASTM D5185m	0.3	0	1	11
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0.5	0	0	0
Phosphorus	ppm	ASTM D5185m	536	284	264	212
Zinc	ppm	ASTM D5185m	0.2	2	0	25
Sulfur	ppm	ASTM D5185m	649	591	212	159
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		2	6	18
Potassium	ppm	ASTM D5185m	>20	0	<1	1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	0 2.17	2.127	1.836



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 42.0	current 47.2	history1 48.0	history2 47.8
	cSt					
Visc @ 40°C	cSt	ASTM D445	42.0	47.2	48.0	47.8



Contact/Location: CHRISTO GINGRAS - UCCOMSTO