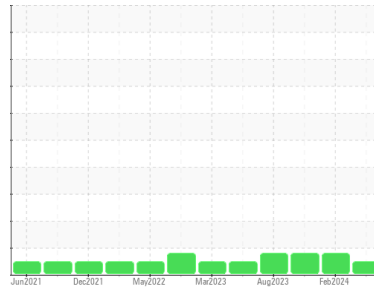




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**CAT**  
 Machine Id  
**CATERPILLAR 844 V102 (S/N 2KZ75003)**  
 Component  
**Diesel Engine**  
 Fluid  
**HIGH PERFORMANCE LUBRICANTS HDMO 15W40 (19 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal for time on oil.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>HPL0001955</b>  | HPL0003174  | HPL0003045  |
| Sample Date   | Client Info |             | <b>11 Jun 2024</b> | 13 Feb 2024 | 30 Jan 2024 |
| Machine Age   | hrs         | Client Info | <b>3750</b>        | 3555        | 3018        |
| Oil Age       | hrs         | Client Info | <b>250</b>         | 555         | 530         |
| Oil Changed   | Client Info |             | <b>Not Changed</b> | Changed     | Not Changed |
| Sample Status |             |             | <b>NORMAL</b>      | ABNORMAL    | ABNORMAL    |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >5         | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Water  | WC Method | >0.2       | <b>NEG</b>     | NEG      | NEG      |
| Glycol | WC Method |            | <b>NEG</b>     | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>22</b>    | 57       | 55       |
| Chromium | ppm    | ASTM D5185m >20  | <b>0</b>     | <1       | <1       |
| Nickel   | ppm    | ASTM D5185m >2   | <b>&lt;1</b> | 0        | 0        |
| Titanium | ppm    | ASTM D5185m >2   | <b>0</b>     | <1       | 0        |
| Silver   | ppm    | ASTM D5185m >2   | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >25  | <b>8</b>     | 6        | 4        |
| Lead     | ppm    | ASTM D5185m >40  | <b>&lt;1</b> | <1       | 6        |
| Copper   | ppm    | ASTM D5185m >330 | <b>220</b>   | ▲ 557    | ▲ 470    |
| Tin      | ppm    | ASTM D5185m >15  | <b>&lt;1</b> | <1       | 1        |
| Vanadium | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | <1       |
| Cadmium  | ppm    | ASTM D5185m      | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base        | current      | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 200   | <b>20</b>    | 5        | 6        |
| Barium     | ppm    | ASTM D5185m       | <b>&lt;1</b> | 12       | 0        |
| Molybdenum | ppm    | ASTM D5185m 85    | <b>576</b>   | 637      | 595      |
| Manganese  | ppm    | ASTM D5185m       | <b>1</b>     | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m 525   | <b>987</b>   | 1050     | 984      |
| Calcium    | ppm    | ASTM D5185m 4300  | <b>2681</b>  | 2724     | 2717     |
| Phosphorus | ppm    | ASTM D5185m 1000  | <b>1129</b>  | 1115     | 1049     |
| Zinc       | ppm    | ASTM D5185m 1100  | <b>1259</b>  | 1301     | 1275     |
| Sulfur     | ppm    | ASTM D5185m 20200 | <b>9062</b>  | 9065     | 7906     |

## CONTAMINANTS

|           | method | limit/base      | current  | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>8</b> | 11       | 9        |
| Sodium    | ppm    | ASTM D5185m     | <b>3</b> | 0        | 3        |
| Potassium | ppm    | ASTM D5185m >20 | <b>2</b> | 2        | 2        |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>0.4</b>  | 0.7      | 0.7      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>10.0</b> | 12.3     | 12.3     |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>38.1</b> | 39.5     | 39.4     |

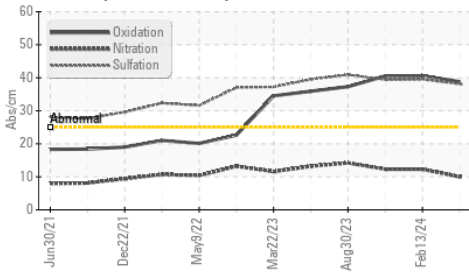
## FLUID DEGRADATION

|                  | method   | limit/base      | current      | history1 | history2 |
|------------------|----------|-----------------|--------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>38.8</b>  | 40.6     | 40.5     |
| Base Number (BN) | mg KOH/g | ASTM D2896 14.5 | <b>16.19</b> | 14.69    | 15.64    |

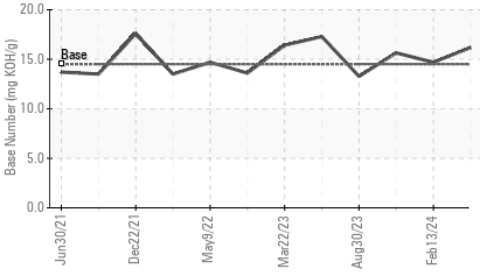


# OIL ANALYSIS REPORT

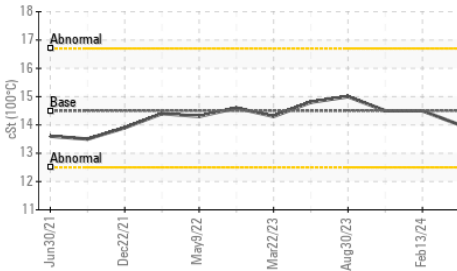
FT-IR (Direct Trend)



Base Number



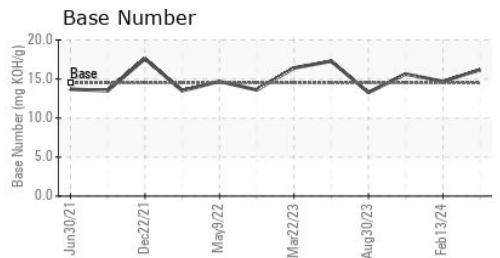
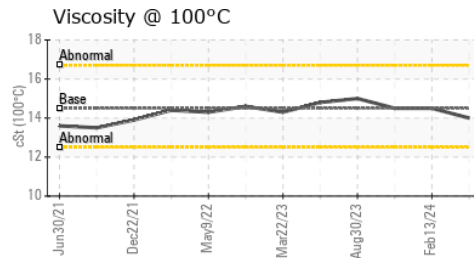
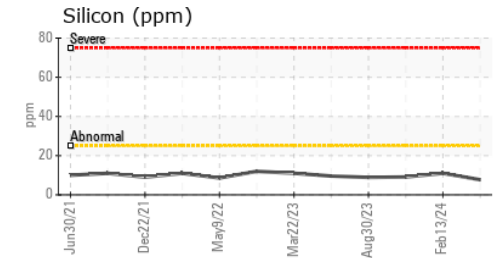
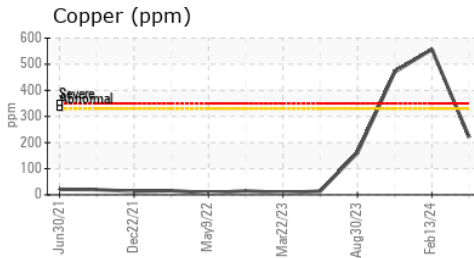
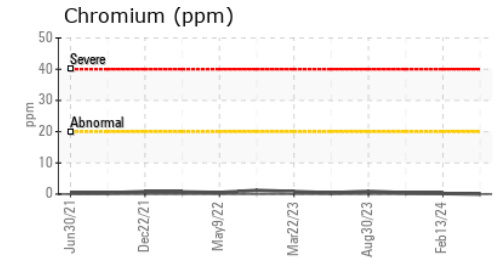
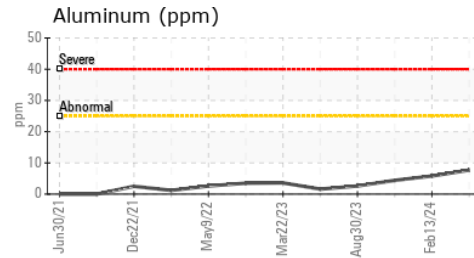
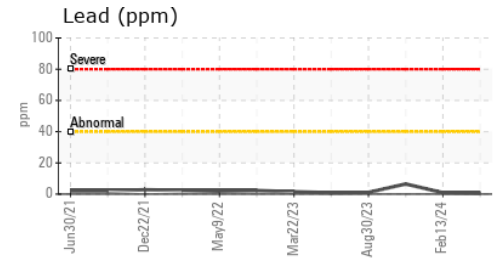
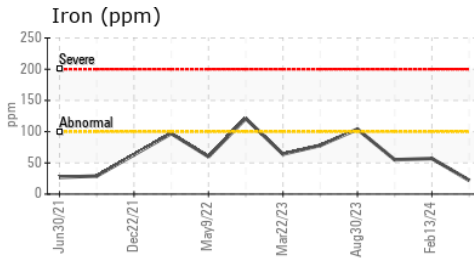
Viscosity @ 100°C



| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 14.5    | 14.0     | 14.5     |

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HPL0001955  
**Lab Number** : 06211962  
**Unique Number** : 11084826  
**Test Package** : MOB 2

**Received** : 17 Jun 2024  
**Tested** : 18 Jun 2024  
**Diagnosed** : 19 Jun 2024 - Sean Felton

**MUSCATINE POWER AND WATER**  
 3205 CEDAR STREET  
 MUSCATINE, IA  
 US 52761  
 Contact: JUSTIN CONKLIN  
 justin.conklin@mpw.org  
 T: (563)262-3351  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)