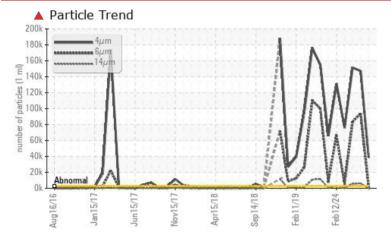


Machine Id

# **PROBLEM SUMMARY**

HIGH FIRMNESS Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

## COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: WOOLIT Sample No.: WC0859526 Lab Number: 06212309 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com ISO

Sample Rating Trend

PROBLEMATIC TEST RESULTS						
Sample Status		SEVERE	SEVERE	ABNORMAL		
Particles >4µm	ASTM D7647 >2500	▲ 38554	▲ 147042	▲ 151484		
Particles >6µm	ASTM D7647 >640	🔺 2046	<b>4</b> 93617	▲ 83499		
Oil Cleanliness	ISO 4406 (c) >18/16/	13 🔺 22/18/14	▲ 24/24/20	▲ 24/24/20		

RECOMMENDED ACTIONS						
Action Change Filter	Status	Date	Done By	<b>Description</b> We recommend you service the filters on this component.		
Change Fillel			?			
Resample			?	Resample in 30-45 days to monitor this situation.		
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.		
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

### HISTORICAL DIAGNOSIS

## 13 May 2024 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view repor

## CONTAMINANT



#### 12 Apr 2024 Diag: Don Baldridge

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. Appearance is hazy. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. There is a trace of moisture present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**

## Machine Id **HIGH FIRMNESS**

**Hydraulic System** AW HYDRAULIC OIL ISO 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ISO

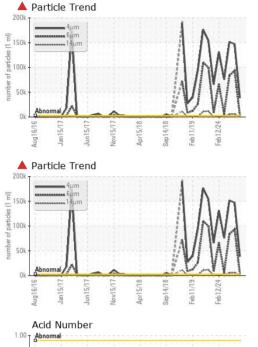
SAMPLE INFORM	VIATION	method	limit/base	current	nistory i	nistory2
Sample Number		Client Info		WC0859526	WC0859524	WC0859522
Sample Date		Client Info		12 Jun 2024	13 May 2024	12 Apr 2024
Machine Age	wks	Client Info		0	0	0
Oil Age	wks	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	<1
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m		۰ <1	<1	<1
Silver		ASTM D5185m		0	<1	0
	ppm		>20	0	< 1	2
Aluminum	ppm	ASTM D5185m		-		
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	<1
Tin	ppm	ASTM D5185m	>20	0	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	25	0	0	1
Calcium	ppm	ASTM D5185m	200	30	43	49
Phosphorus	ppm	ASTM D5185m	300	338	326	339
Zinc	ppm	ASTM D5185m		440	396	458
Sulfur	ppm	ASTM D5185m	2500	987	968	900
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>4</b> 38554	<b>1</b> 47042	▲ 151484
Particles >6µm		ASTM D7647	>640	<u> </u>	<b>4</b> 93617	<u> </u>
Particles >14µm		ASTM D7647	>80	<mark> </mark> 100	<b>6</b> 190	<b>5</b> 364
Particles >21µm		ASTM D7647	>20	19	▲ 668	▲ 864
Particles >38µm		ASTM D7647	>4	0	<b>1</b> 1	<u> </u>
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>22/18/14</b>	▲ 24/24/20	▲ 24/24/20
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.28	0.32	0.37
·07·07) Bov: 1	- 0			Contact/Lo	cation: MIKE EE	

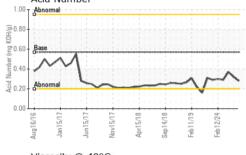
Report Id: WOOLIT [WUSCAR] 06212309 (Generated: 06/19/2024 11:07:07) Rev: 1

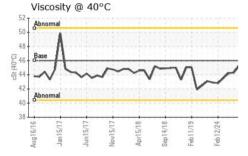
Contact/Location: MIKE FRYER - WOOLIT



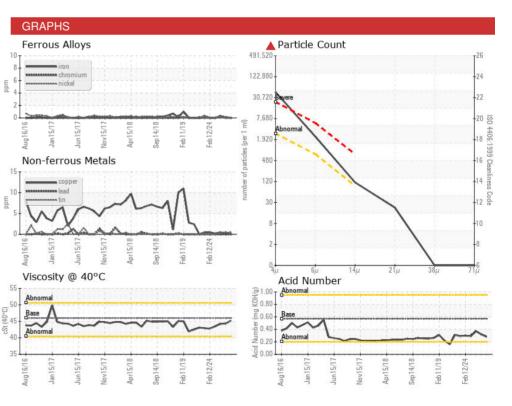
# **OIL ANALYSIS REPORT**







VIOLAL		and the state	line ti lle e e e		In the tax work	h ta ta ma
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	- HAZY
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
	ooului	1.00.00			NLG	NLO
FLUID PROPERT		method	limit/base	current	history1	history2
			limit/base 46			
FLUID PROPERT	TIES cSt	method		current	history1	history2
FLUID PROPERT Visc @ 40°C	TIES cSt	method ASTM D445	46	current 45.2	history1 44.3	history2 44.2



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 WOODBRIDGE CORPORATION Sample No. : WC0859526 : 17 Jun 2024 Received 2399 SOUTH STONE MOUNTAIN Lab Number : 06212309 Tested : 19 Jun 2024 LITHONIA, GA Unique Number : 11085173 Diagnosed : 19 Jun 2024 - Wes Davis US 30058 Test Package : IND 2 Contact: MIKE FRYER Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mike\_fryer@woodbridgegroup.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Т: 

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: WOOLIT [WUSCAR] 06212309 (Generated: 06/19/2024 11:07:07) Rev: 1

Contact/Location: MIKE FRYER - WOOLIT

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