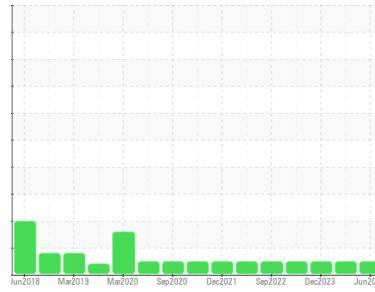




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**M130 - INTENSIFIER 3/4**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (160 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0534622</b>	WC0923271	WC0880641
Sample Date	Client Info	<b>11 Jun 2024</b>	21 Mar 2024	11 Dec 2023
Machine Age	mths Client Info	<b>0</b>	0	0
Oil Age	mths Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>Not Changed</b>	Filtered	Filtered
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >30	<b>14</b>	12	12
Chromium	ppm ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >2	<b>0</b>	0	0
Lead	ppm ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm ASTM D5185m >25	<b>3</b>	2	2
Tin	ppm ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m	<b>0</b>	0	0
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm ASTM D5185m	<b>0</b>	0	0
Calcium	ppm ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm ASTM D5185m	<b>206</b>	216	212
Zinc	ppm ASTM D5185m	<b>9</b>	0	1
Sulfur	ppm ASTM D5185m	<b>222</b>	219	170

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	<b>2</b>	1	2
Sodium	ppm ASTM D5185m	<b>2</b>	<1	<1
Potassium	ppm ASTM D5185m >20	<b>0</b>	0	0

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>300</b>	1167	466
Particles >6µm	ASTM D7647 >320	<b>70</b>	308	132
Particles >14µm	ASTM D7647 >80	<b>7</b>	27	20
Particles >21µm	ASTM D7647 >20	<b>2</b>	6	8
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c) >17/15/13	<b>15/13/10</b>	17/15/12	16/14/11

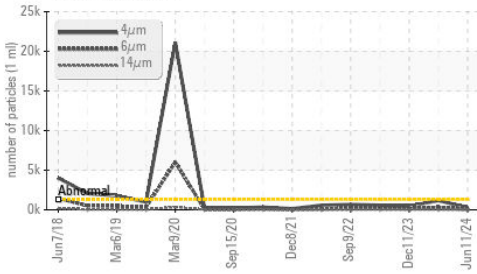
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.26	<b>0.28</b>	0.317	0.33

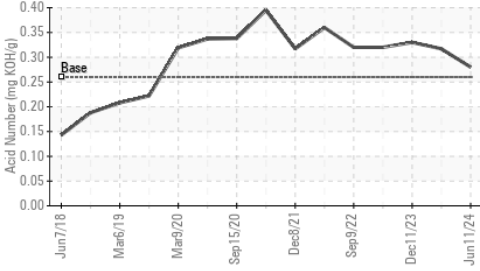


# OIL ANALYSIS REPORT

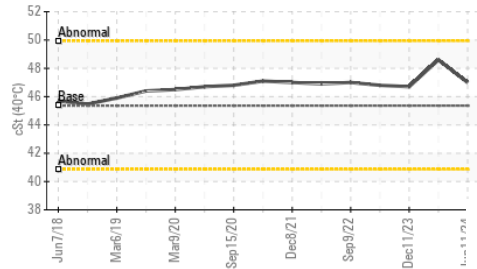
### Particle Trend



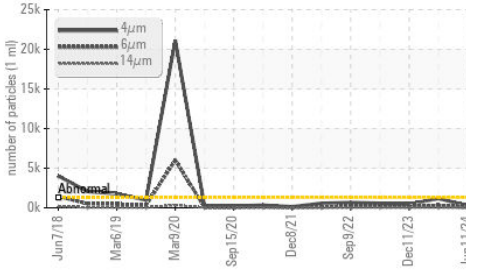
### Acid Number



### Viscosity @ 40°C



### Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

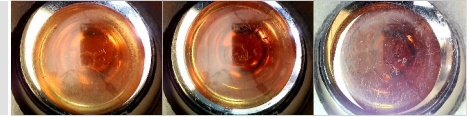
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	47.0	48.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### Color

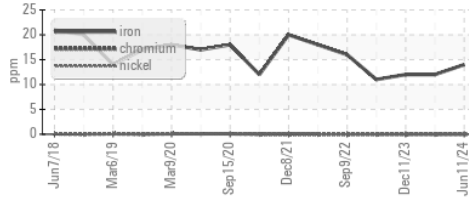


### Bottom

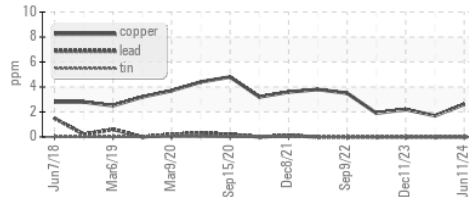


## GRAPHS

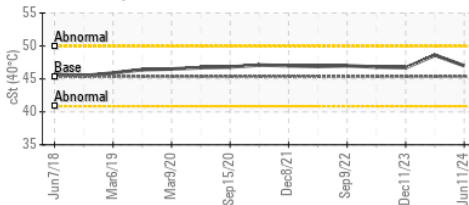
### Ferrous Alloys



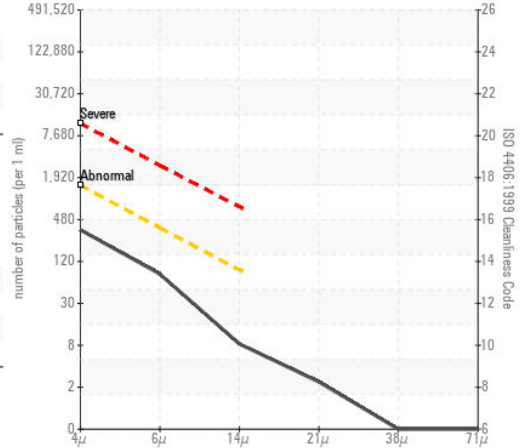
### Non-ferrous Metals



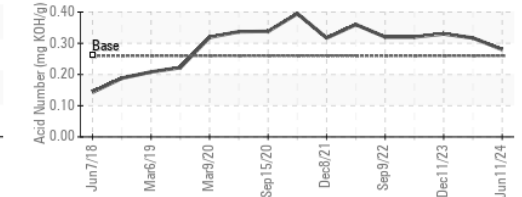
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0534622

Lab Number : 06212318

Unique Number : 11085182

Test Package : IND 2

Received : 17 Jun 2024

Tested : 19 Jun 2024

Diagnosed : 19 Jun 2024 - Don Baldrige

ARCTIC COLD STORAGE INC

4139 ROOSEVELT RD

SAINT CLOUD, MN

US 56301

Contact: ANDY NELSON

anelson@arcticcold.com

T: (218)308-4454

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)