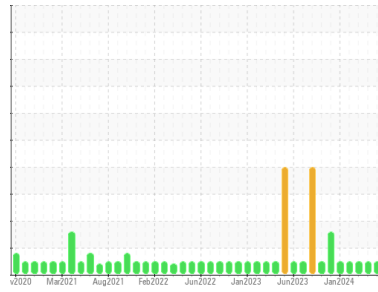




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
CRM64 - HYDRAULIC
 Machine Id
CRM 64 HIGH PRESSURE (S/N 16-2300-1020)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (265 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0044201	RP0042494	RP0039159
Sample Date	Client Info		14 Jun 2024	08 May 2024	13 Mar 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	0	<1
Chromium	ppm	ASTM D5185m >20	0	0	<1
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	1
Copper	ppm	ASTM D5185m >20	1	0	<1
Tin	ppm	ASTM D5185m >20	0	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	0
Calcium	ppm	ASTM D5185m 200	44	43	37
Phosphorus	ppm	ASTM D5185m 300	332	351	308
Zinc	ppm	ASTM D5185m 370	415	417	353

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	2	2
Sodium	ppm	ASTM D5185m	1	<1	2
Potassium	ppm	ASTM D5185m >20	0	<1	2
Water	%	ASTM D6304 >0.05	0.004	0.003	0.004
ppm Water	ppm	ASTM D6304 >500	43	31	40

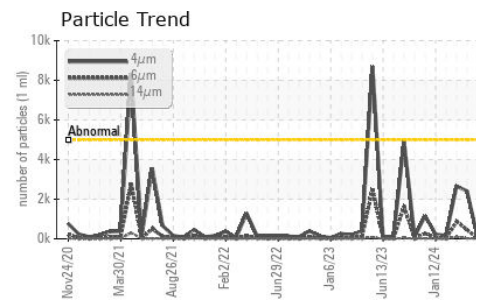
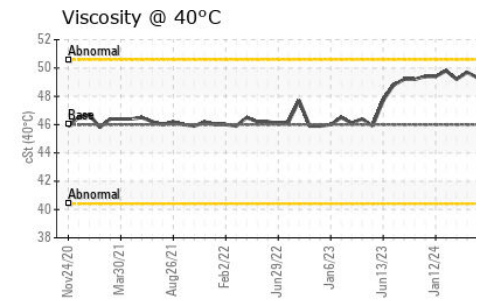
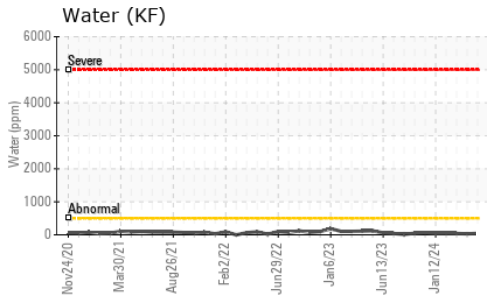
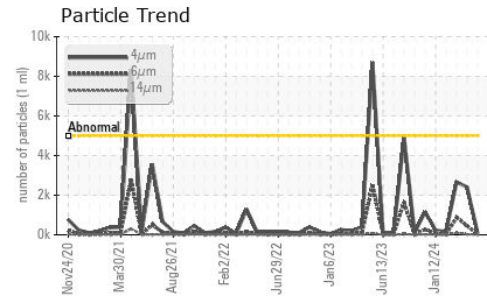
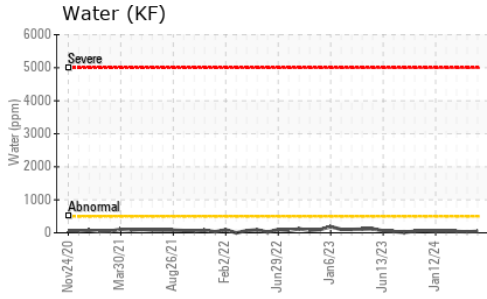
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	105	2412	2654
Particles >6µm	ASTM D7647	>1300	31	454	876
Particles >14µm	ASTM D7647	>160	3	29	99
Particles >21µm	ASTM D7647	>40	1	13	26
Particles >38µm	ASTM D7647	>10	0	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	14/12/9	18/16/12	19/17/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.27	0.24	0.26

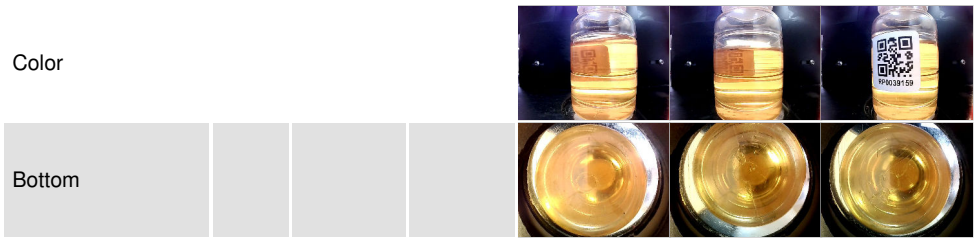
OIL ANALYSIS REPORT



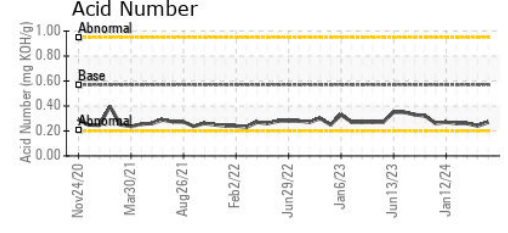
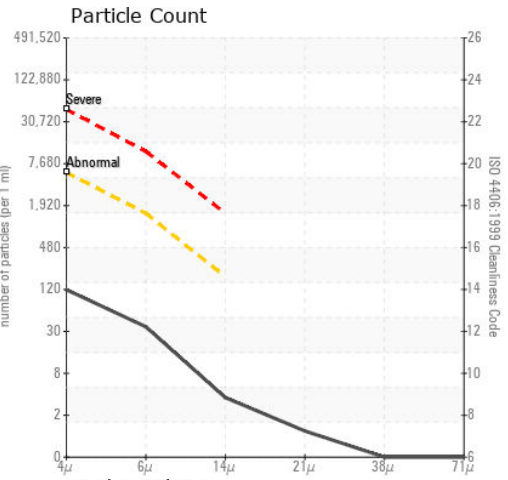
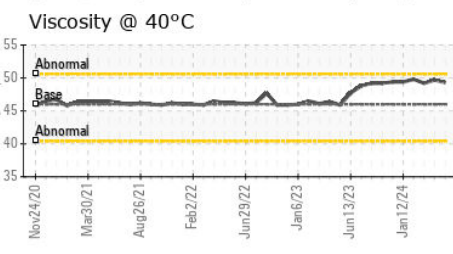
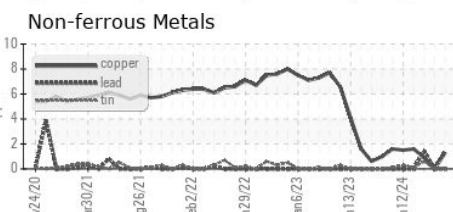
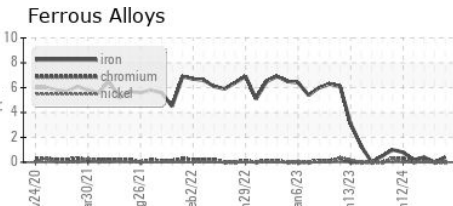
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	49.3	49.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044201
Lab Number : 06212351
Unique Number : 11085215
Test Package : IND 2
Received : 17 Jun 2024
Tested : 19 Jun 2024
Diagnosed : 19 Jun 2024 - Wes Davis

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)