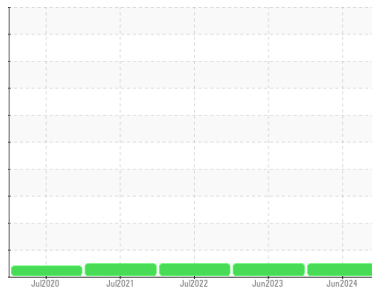




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER CSD 75T 6803269 (S/N 1003)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC131656</b>	KC120629	KC103314
Sample Date	Client Info			<b>16 Jun 2024</b>	12 Jun 2023	22 Jul 2022
Machine Age	hrs	Client Info		<b>4380</b>	3412	2714
Oil Age	hrs	Client Info		<b>1000</b>	0	2000
Oil Changed	Client Info			<b>Not Chngd</b>	N/A	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	1
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	1	1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>4</b>	2	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

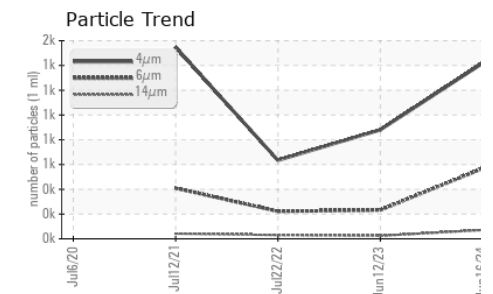
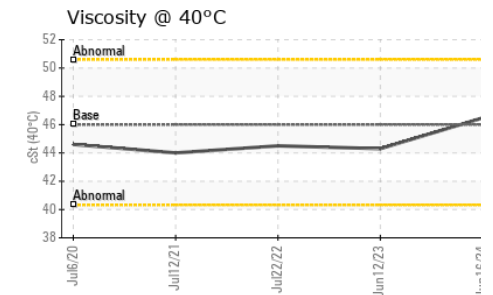
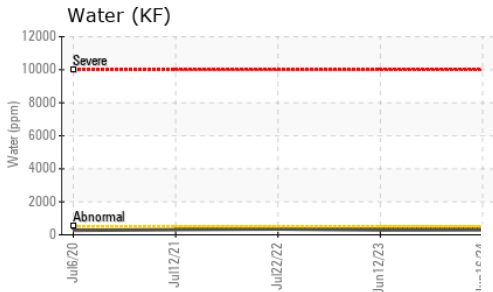
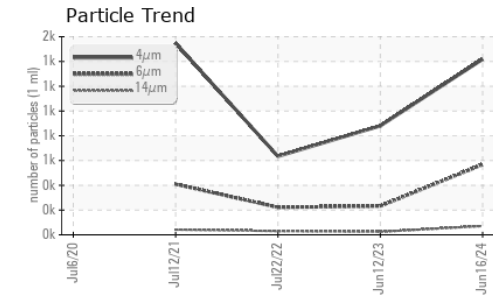
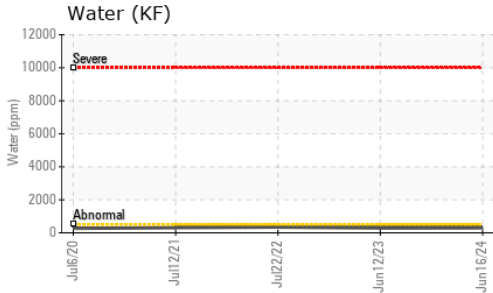
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>17</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	90	<b>57</b>	62	54
Calcium	ppm	ASTM D5185m	2	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>1</b>	0	4
Zinc	ppm	ASTM D5185m		<b>7</b>	0	5

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>15</b>	19	16
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	6	7
Water	%	ASTM D6304	>0.05	<b>0.029</b>	0.028	0.035
ppm Water	ppm	ASTM D6304	>500	<b>299</b>	286.4	350.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1418</b>	880	634
Particles >6µm		ASTM D7647	>1300	<b>568</b>	232	222
Particles >14µm		ASTM D7647	>80	<b>71</b>	24	30
Particles >21µm		ASTM D7647	>20	<b>20</b>	7	6
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/16/13</b>	17/15/12	16/15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.38</b>	0.40	0.37

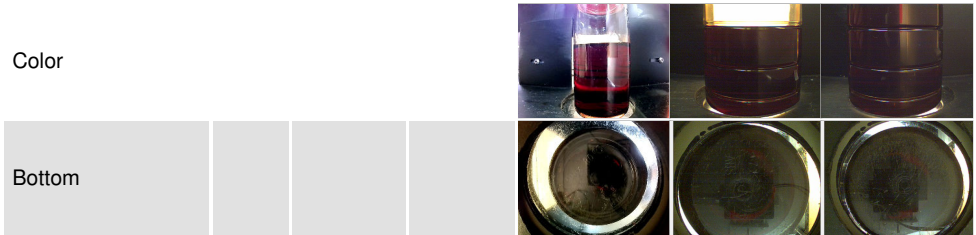
# OIL ANALYSIS REPORT



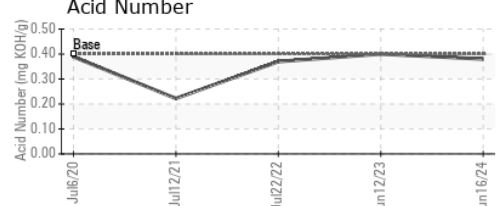
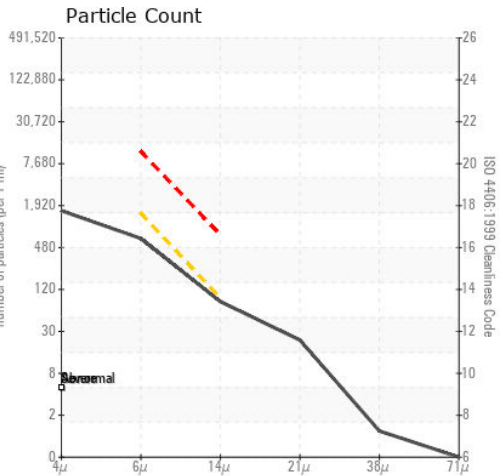
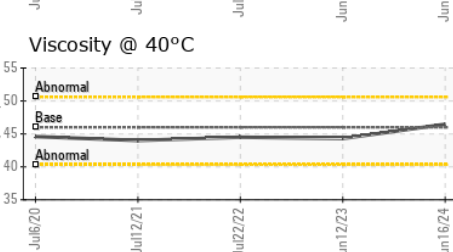
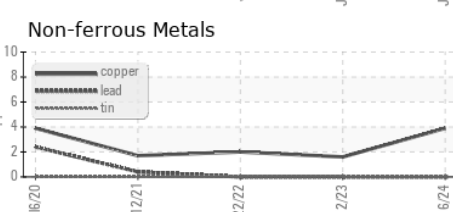
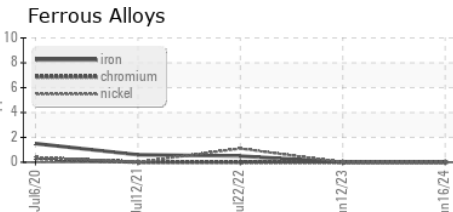
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.47	44.3	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC131656  
**Lab Number** : 06212382  
**Unique Number** : 11085246  
**Test Package** : IND 2  
**Received** : 17 Jun 2024  
**Tested** : 21 Jun 2024  
**Diagnosed** : 21 Jun 2024 - Jonathan Hester

**ACCUTREX PRODUCTS**  
 112 SOUTHPONTE BLVD  
 CANONSBURG, PA  
 US 15317  
 Contact: MIKE GRAHAM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (724)746-4300  
F: