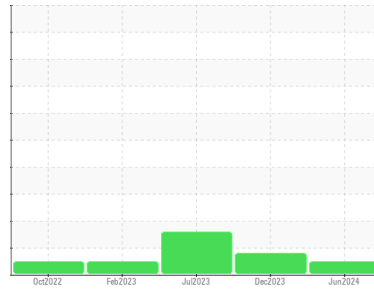




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER BSD 50 8200590 (S/N 1077)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC129867</b>	KC127213	KC108893
Sample Date	Client Info			<b>11 Jun 2024</b>	21 Dec 2023	20 Jul 2023
Machine Age	hrs	Client Info		<b>19201</b>	16206	12522
Oil Age	hrs	Client Info		<b>2995</b>	0	3200
Oil Changed	Client Info			<b>Not Changed</b>	N/A	Not Changed
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>4</b>	8	4
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

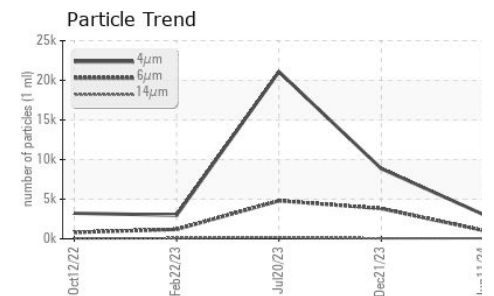
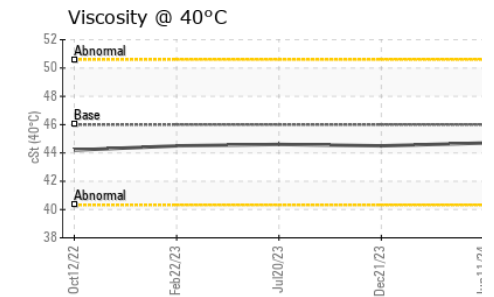
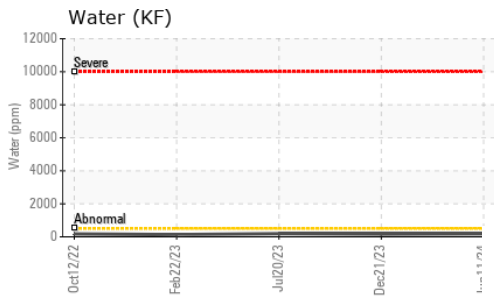
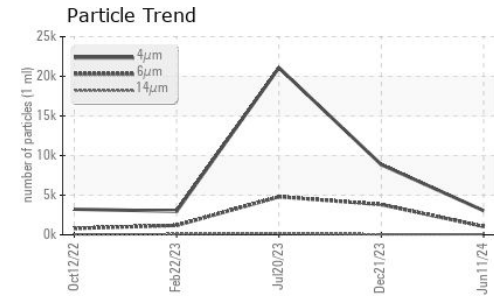
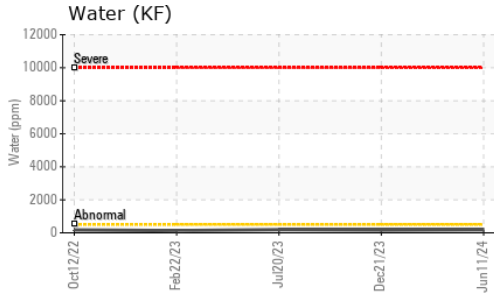
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>10</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>30</b>	5	26
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>2</b>	0	0
Zinc	ppm	ASTM D5185m		<b>10</b>	7	7

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>13</b>	6	8
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	2
Water	%	ASTM D6304	>0.05	<b>0.018</b>	0.016	0.019
ppm Water	ppm	ASTM D6304	>500	<b>185</b>	162	194.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>3049</b>	8852	21083
Particles >6µm		ASTM D7647	>1300	<b>1050</b>	▲ 3823	▲ 4803
Particles >14µm		ASTM D7647	>80	<b>68</b>	54	▲ 166
Particles >21µm		ASTM D7647	>20	<b>13</b>	9	▲ 36
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/13</b>	▲ 20/19/13	▲ 22/19/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.31</b>	0.36	0.36

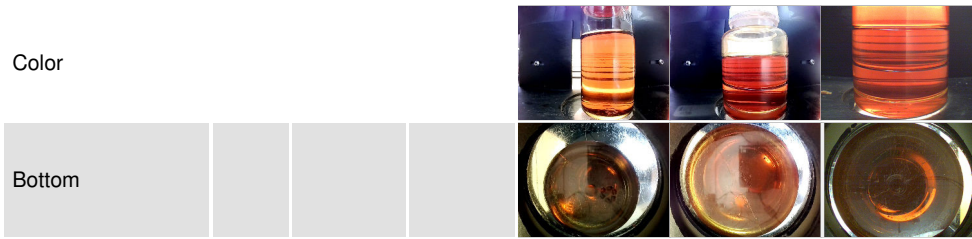
# OIL ANALYSIS REPORT



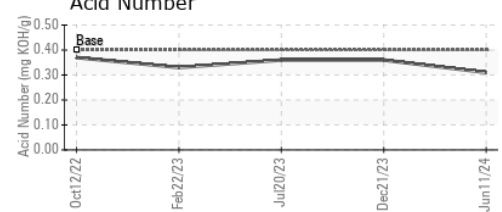
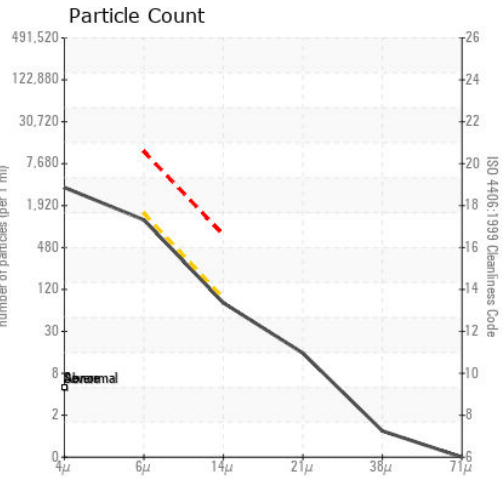
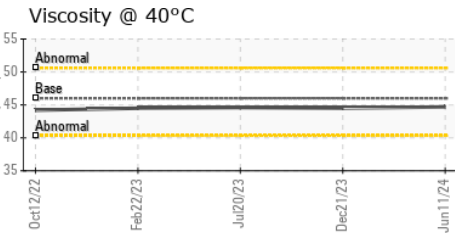
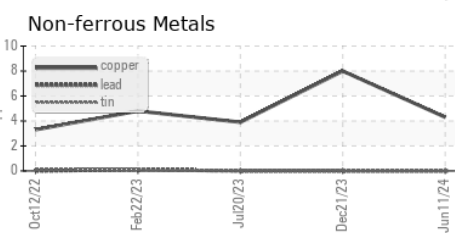
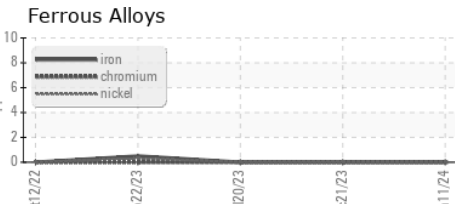
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.7	44.5	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC129867  
**Lab Number** : 06212384  
**Unique Number** : 11085248  
**Test Package** : IND 2  
**Received** : 17 Jun 2024  
**Tested** : 19 Jun 2024  
**Diagnosed** : 19 Jun 2024 - Don Baldrige

**WVU SCHOOL OF PHARMACY**  
 64 MEDICAL CENTER DR  
 MORGANTOWN, WV  
 US 26506  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)