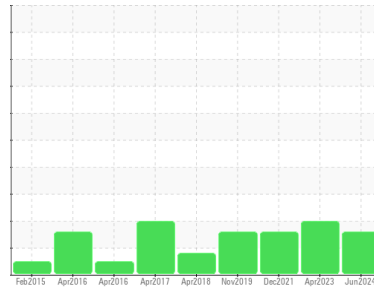




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER SM 11 2221661 (S/N 1281)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA016669	KCP55111	KCP43171
Sample Date	Client Info			12 Jun 2024	18 Apr 2023	10 Dec 2021
Machine Age	hrs	Client Info		13511	13243	12890
Oil Age	hrs	Client Info		1689	400	641
Oil Changed	Client Info			Changed	Not Changd	Changed
Sample Status				ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	9	6	8
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

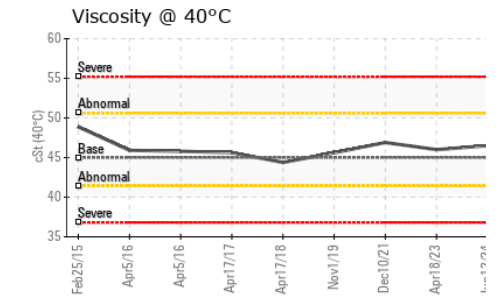
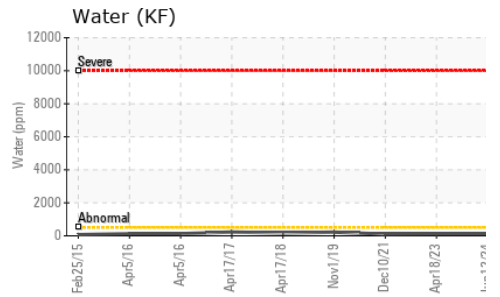
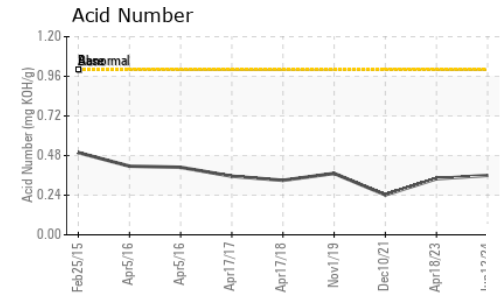
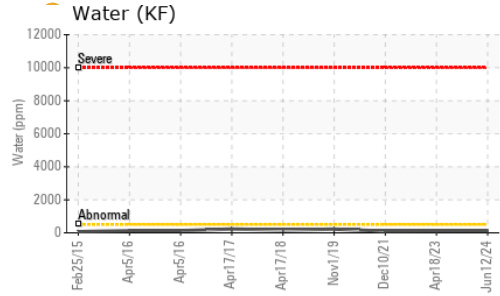
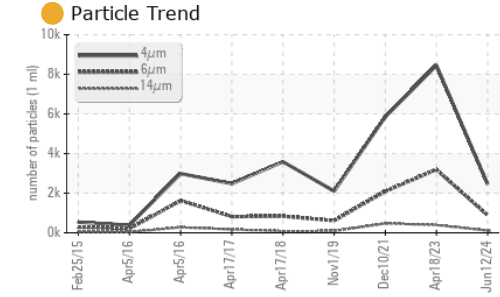
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	19
Barium	ppm	ASTM D5185m	90	0	17	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	100	23	62	45
Calcium	ppm	ASTM D5185m	0	0	3	0
Phosphorus	ppm	ASTM D5185m	0	2	<1	0
Zinc	ppm	ASTM D5185m	0	9	8	4
Sulfur	ppm	ASTM D5185m	23500	21291	22595	16792

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	<1
Sodium	ppm	ASTM D5185m		7	16	14
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.05	0.012	0.012	0.010
ppm Water	ppm	ASTM D6304	>500	126	124.5	105.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2454	8449	5849
Particles >6µm		ASTM D7647	>1300	885	▲ 3193	● 2087
Particles >14µm		ASTM D7647	>80	● 115	▲ 394	▲ 472
Particles >21µm		ASTM D7647	>20	● 32	▲ 129	▲ 225
Particles >38µm		ASTM D7647	>4	● 5	● 8	▲ 31
Particles >71µm		ASTM D7647	>3	1	0	3
Oil Cleanliness		ISO 4406 (c)	>--/17/13	● 18/17/14	▲ 20/19/16	▲ 18/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.36	0.34	0.242

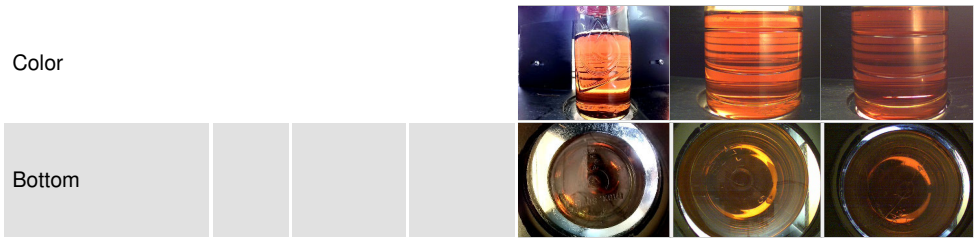
OIL ANALYSIS REPORT



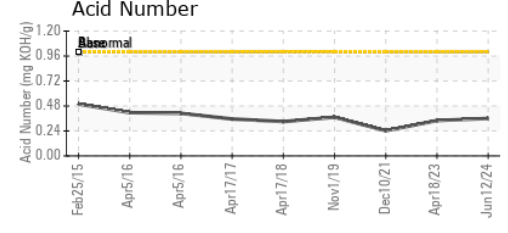
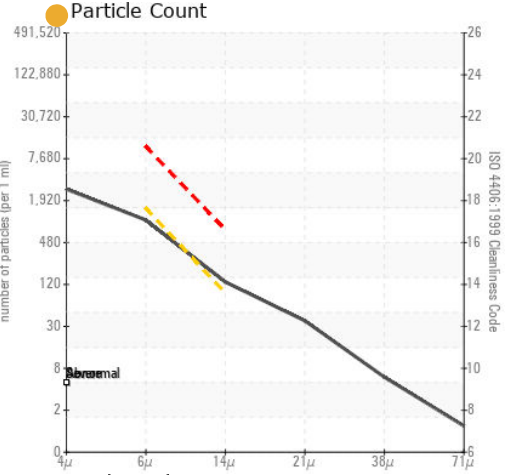
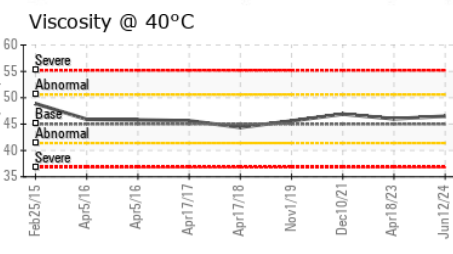
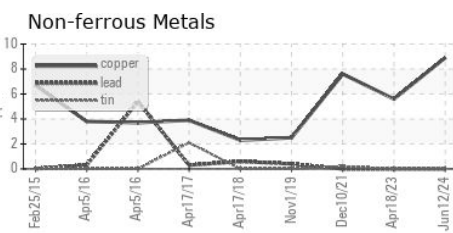
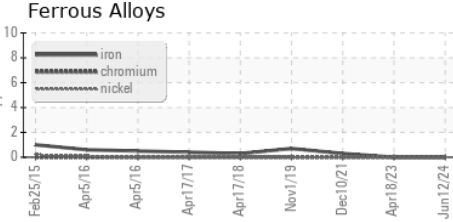
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.5	46.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA016669 **Received** : 17 Jun 2024
Lab Number : 06212455 **Tested** : 19 Jun 2024
Unique Number : 11085319 **Diagnosed** : 19 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ALLOWAYS HOT ROD SHOP
 1849 OAKMONT CIR
 LOUISVILLE, TN
 US 37777
 Contact: BOBBY
 bobby@allowaysrodshop.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)