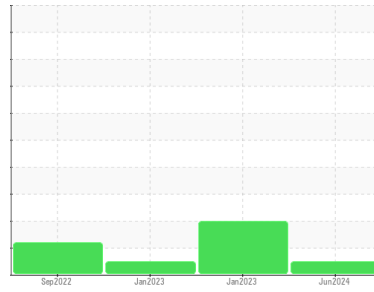




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**C-2**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**STELLAR 717 HT (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>USP0013254</b>  | USP234259   | USP234258   |
| Sample Date        | Client Info |             |            | <b>16 Jun 2024</b> | 09 Jan 2023 | 09 Jan 2023 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>NORMAL</b>      | ABNORMAL    | NORMAL      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >8         | <b>0</b>     | 3        | 3        |
| Chromium    | ppm | ASTM D5185m | >2         | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m | >2         | <b>&lt;1</b> | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >3         | <b>&lt;1</b> | 0        | 0        |
| Lead        | ppm | ASTM D5185m | >2         | <b>0</b>     | 0        | 0        |
| Copper      | ppm | ASTM D5185m | >8         | <b>&lt;1</b> | 0        | 0        |
| Tin         | ppm | ASTM D5185m | >4         | <b>0</b>     | 0        | 0        |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Barium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m |            | <b>0</b>     | <1       | 0        |
| Manganese  | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Magnesium  | ppm | ASTM D5185m |            | <b>&lt;1</b> | <1       | 0        |
| Calcium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Phosphorus | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Zinc       | ppm | ASTM D5185m |            | <b>0</b>     | <1       | 0        |
| Sulfur     | ppm | ASTM D5185m |            | <b>4</b>     | 0        | 0        |

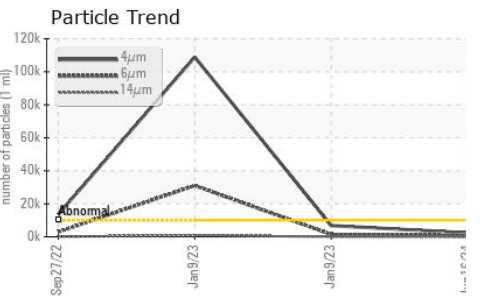
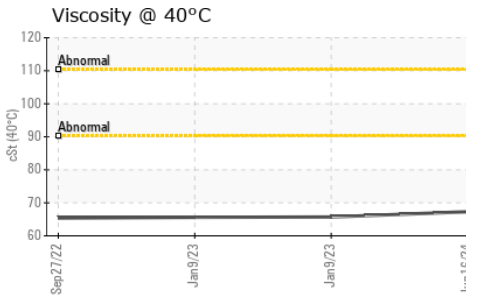
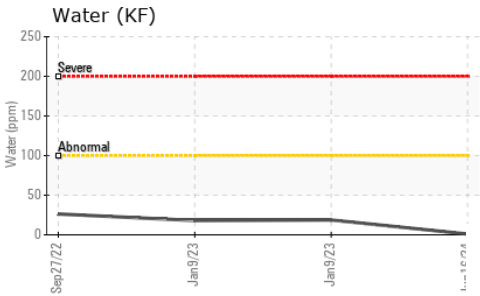
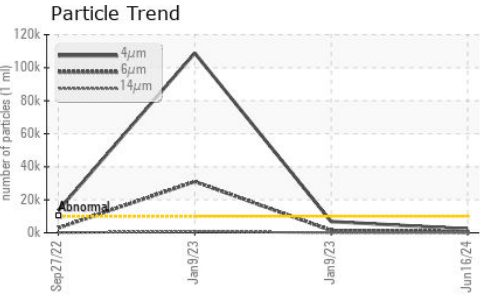
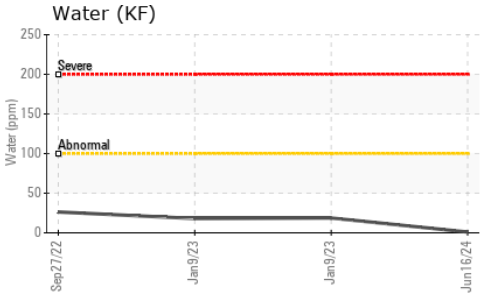
| CONTAMINANTS |     | method      | limit/base | current      | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >15        | <b>&lt;1</b> | 2        | <1       |
| Sodium       | ppm | ASTM D5185m |            | <b>1</b>     | 0        | 0        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>2</b>     | <1       | <1       |
| Water        | %   | ASTM D6304  | >0.01      | <b>0.001</b> | 0.002    | 0.002    |
| ppm Water    | ppm | ASTM D6304  | >100       | <b>1</b>     | 18.7     | 18.0     |

| FLUID CLEANLINESS |  | method       | limit/base | current         | history1   | history2 |
|-------------------|--|--------------|------------|-----------------|------------|----------|
| Particles >4µm    |  | ASTM D7647   | >10000     | <b>2375</b>     | ▲ 108902   | 6808     |
| Particles >6µm    |  | ASTM D7647   | >2500      | <b>533</b>      | ▲ 31042    | 1440     |
| Particles >14µm   |  | ASTM D7647   | >320       | <b>23</b>       | ▲ 765      | 40       |
| Particles >21µm   |  | ASTM D7647   | >80        | <b>4</b>        | ▲ 113      | 7        |
| Particles >38µm   |  | ASTM D7647   | >20        | <b>0</b>        | 2          | 0        |
| Particles >71µm   |  | ASTM D7647   | >4         | <b>0</b>        | 0          | 0        |
| Oil Cleanliness   |  | ISO 4406 (c) | >20/18/15  | <b>18/16/12</b> | ▲ 24/22/17 | 20/18/12 |

| FLUID DEGRADATION |          | method    | limit/base | current      | history1 | history2 |
|-------------------|----------|-----------|------------|--------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974 |            | <b>0.013</b> | 0.015    | 0.02     |



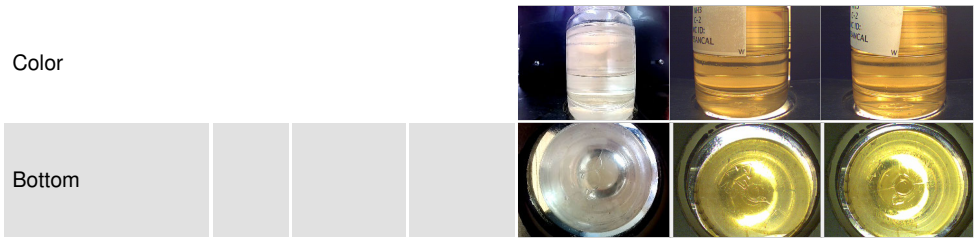
# OIL ANALYSIS REPORT



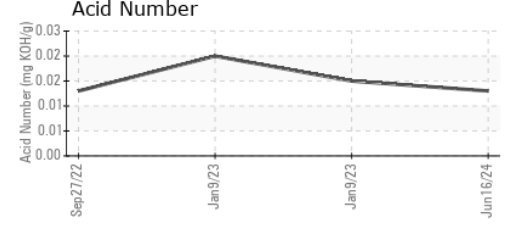
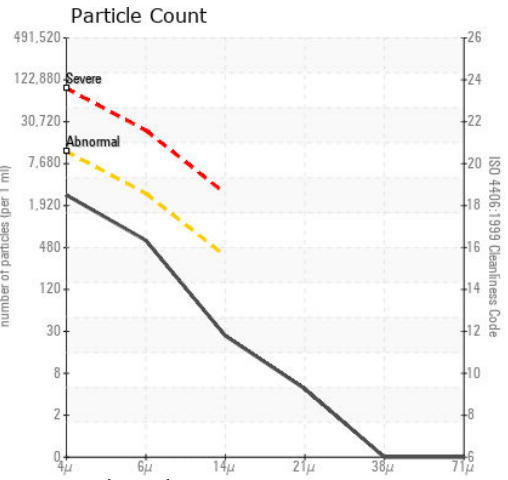
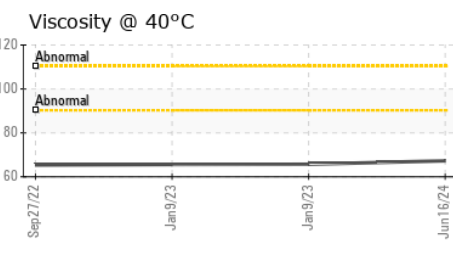
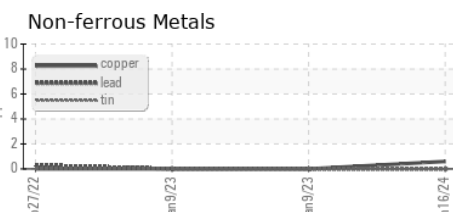
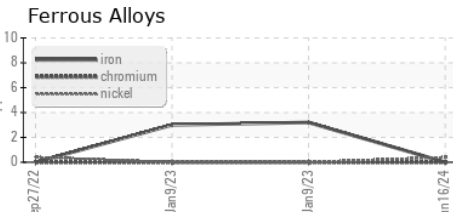
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.01   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current     | history1 | history2 |
|------------------|--------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | <b>67.3</b> | 65.7     | 65.6     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0013254      **Received** : 17 Jun 2024  
**Lab Number** : **06212483**      **Tested** : 20 Jun 2024  
**Unique Number** : 11085347      **Diagnosed** : 20 Jun 2024 - Jonathan Hester  
**Test Package** : IND 2

**TYSON HILLSHIRE - SAN LORENZO**  
 2411 BAUMANN AVE  
 SAN LORENZO, CA  
 US 94580  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)