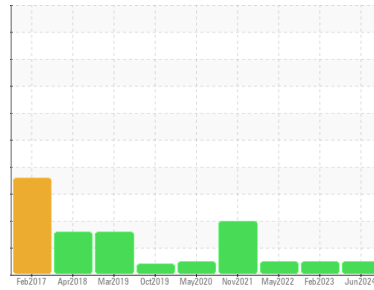




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

MELT SHOP - LTS

Machine Id

BC4-1520M5 (S/N 15-4000-0820)

Component

Gearbox

Fluid

GEAR OIL (PAO) ISO 320 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0044061	RP0030648	RP0026475
Sample Date	Client Info		14 Jun 2024	10 Feb 2023	27 May 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		35	30	15
Iron	ppm	ASTM D5185m >200	19	10	1
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	<1	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	<1	0	0
Tin	ppm	ASTM D5185m >25	<1	0	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 25	2	2	6
Barium	ppm	ASTM D5185m 12	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 25	<1	0	0
Calcium	ppm	ASTM D5185m 25	3	4	2
Phosphorus	ppm	ASTM D5185m 375	214	197	185
Zinc	ppm	ASTM D5185m 25	9	7	5

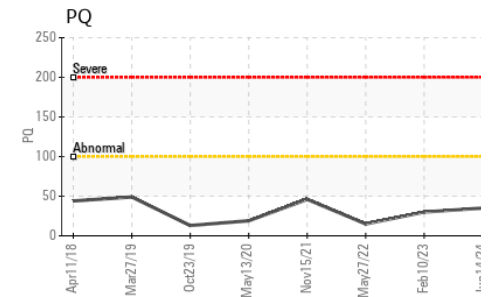
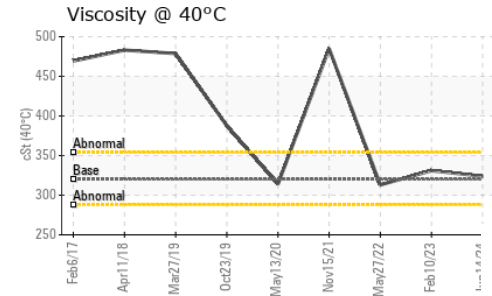
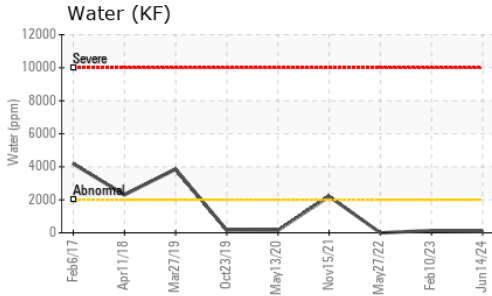
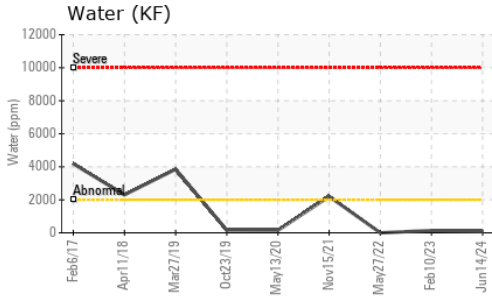
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	2	<1
Sodium	ppm	ASTM D5185m	2	<1	0
Potassium	ppm	ASTM D5185m >20	4	0	0
Water	%	ASTM D6304 >0.2	0.008	0.014	0.00
ppm Water	ppm	ASTM D6304 >2000	83	140.4	0.00

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.10	0.45	0.42	0.51

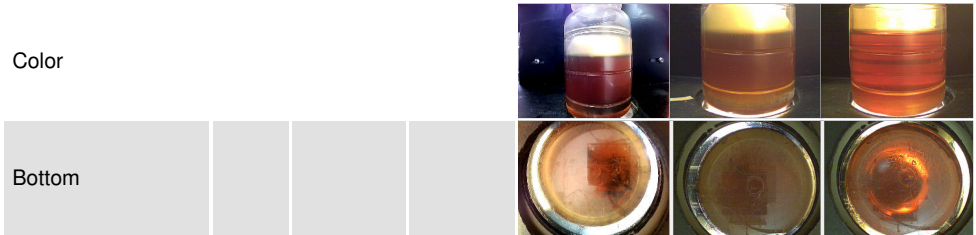
OIL ANALYSIS REPORT



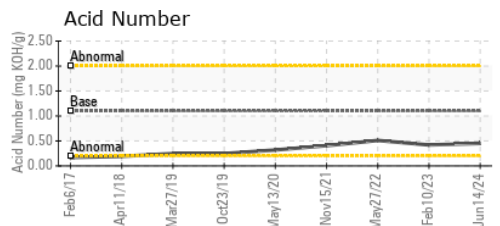
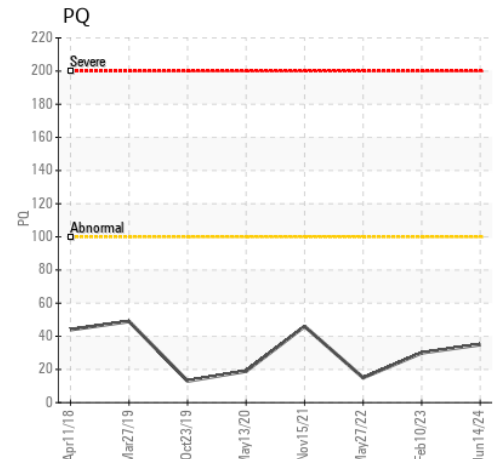
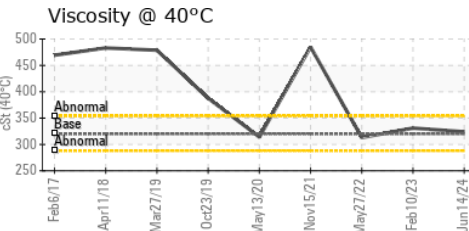
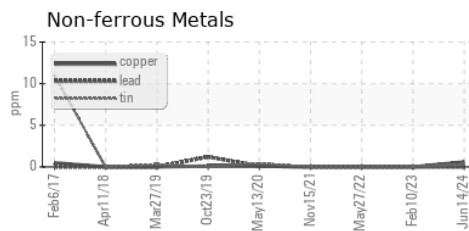
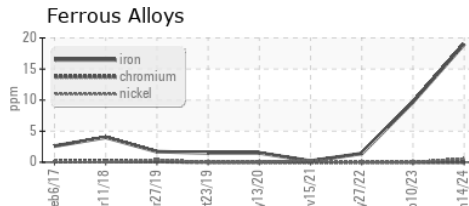
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	324	331	313

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044061 **Received** : 17 Jun 2024
Lab Number : 06212505 **Tested** : 19 Jun 2024
Unique Number : 11085369 **Diagnosed** : 19 Jun 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)