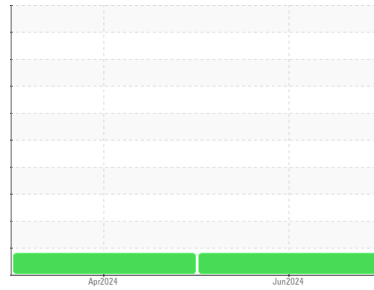




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id

2419

Component

Diesel Engine

Fluid

ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0720122	WC0720169	---
Sample Date	Client Info		11 Jun 2024	08 Apr 2024	---
Machine Age	mls	Client Info	117532	80251	---
Oil Age	mls	Client Info	0	50000	---
Oil Changed	Client Info		Not Chngd	Not Chngd	---
Sample Status			ABNORMAL	ABNORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	---
Water	WC Method	>0.2	NEG	NEG	---
Glycol	WC Method		NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	74	53
Chromium	ppm	ASTM D5185m	>20	4	4
Nickel	ppm	ASTM D5185m	>4	1	0
Titanium	ppm	ASTM D5185m		<1	0
Silver	ppm	ASTM D5185m	>3	<1	0
Aluminum	ppm	ASTM D5185m	>20	45	38
Lead	ppm	ASTM D5185m	>40	0	0
Copper	ppm	ASTM D5185m	>330	333	341
Tin	ppm	ASTM D5185m	>15	2	2
Vanadium	ppm	ASTM D5185m		0	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	2	1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	100	5	6
Manganese	ppm	ASTM D5185m		3	2
Magnesium	ppm	ASTM D5185m	60	81	89
Calcium	ppm	ASTM D5185m	3050	2578	2628
Phosphorus	ppm	ASTM D5185m	1050	980	1001
Zinc	ppm	ASTM D5185m	1200	1160	1206
Sulfur	ppm	ASTM D5185m	12500	3169	3389

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	10	8
Sodium	ppm	ASTM D5185m		6	3
Potassium	ppm	ASTM D5185m	>20	99	77

INFRA-RED

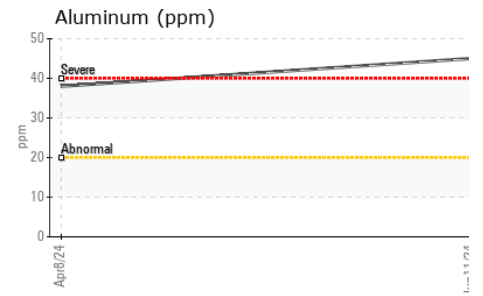
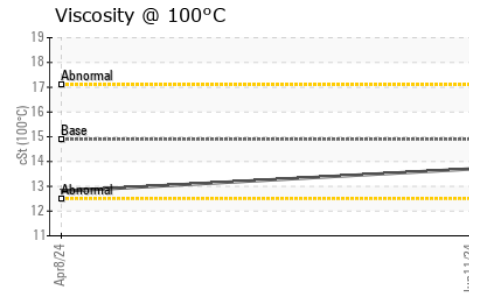
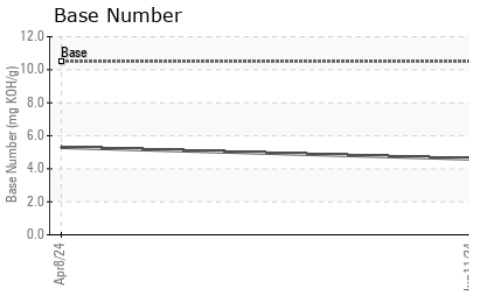
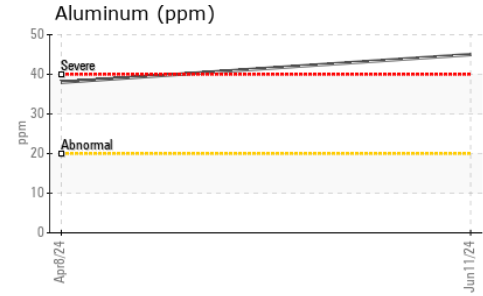
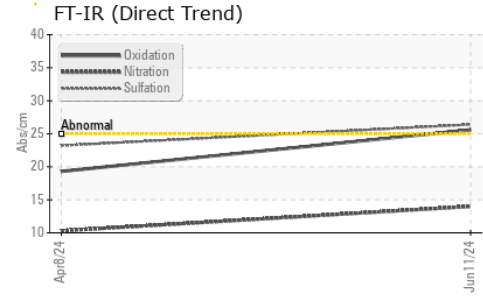
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	1.1	0.7
Nitration	Abs/cm	*ASTM D7624	>20	14.0	10.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	26.4	23.2

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	25.6	19.3
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	4.6	5.3



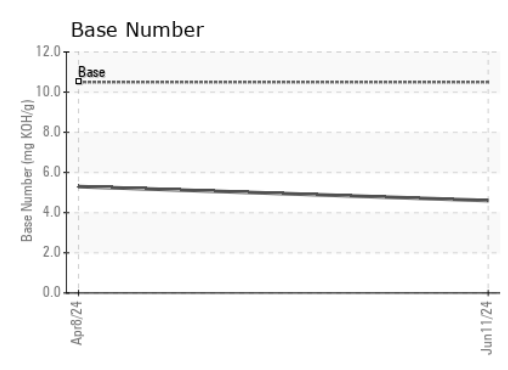
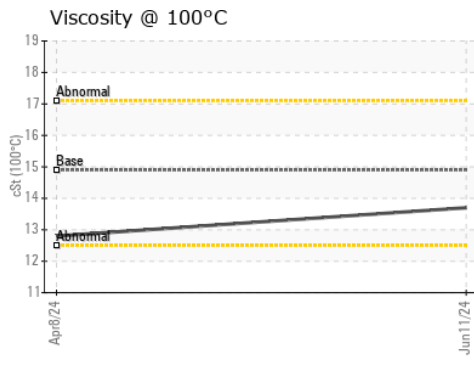
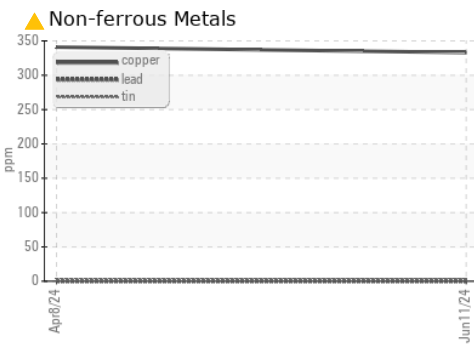
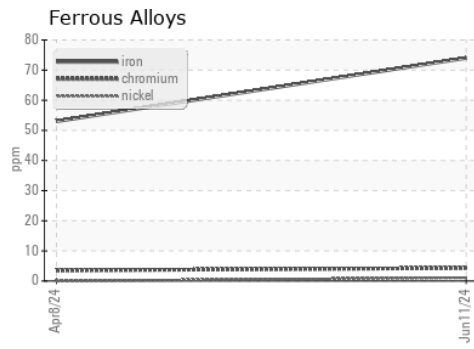
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.9	13.7	12.8

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0720122 **Received** : 18 Jun 2024
Lab Number : 06213278 **Tested** : 19 Jun 2024
Unique Number : 11086142 **Diagnosed** : 20 Jun 2024 - Sean Felton
Test Package : FLEET

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)