

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id

8381754 (S/N 1056) Compressor

Fluid KAESER SIGMA (OEM) M-460 (--- QTS)

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

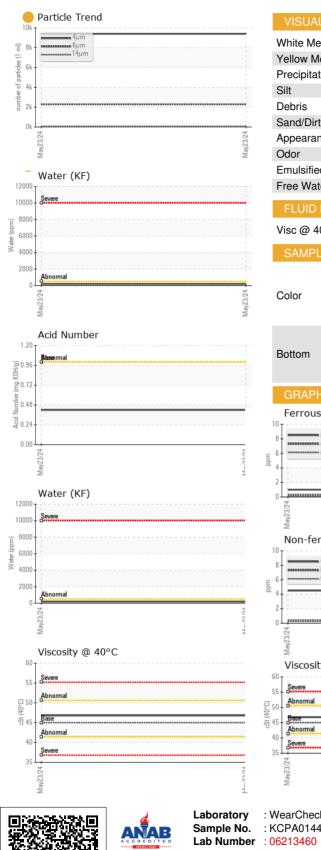
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

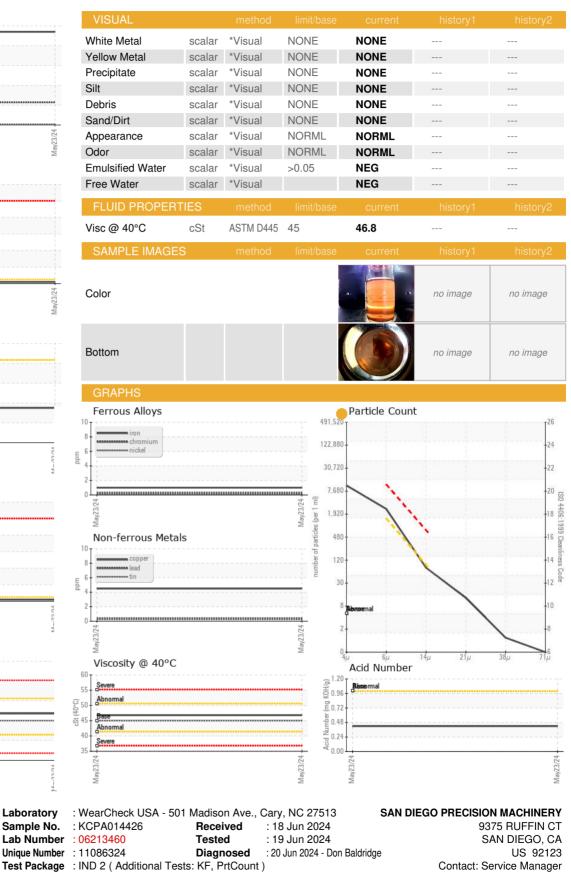
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA014426		
Sample Date		Client Info		23 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		3000		
Oil Changed		Client Info		Changed		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	<1		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	4		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	100	32		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	0		
Zinc	ppm	ASTM D5185m	0	61		
Sulfur	ppm	ASTM D5185m	23500	19831		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		7		
Potassium	ppm	ASTM D5185m	>20	3		
Water	%	ASTM D6304	>0.05	0.019		
ppm Water	ppm	ASTM D6304	>500	193		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		9402		
Particles >6µm		ASTM D7647	>1300	<mark> </mark> 2291		
Particles >14µm		ASTM D7647	>80	67		
Particles >21µm		ASTM D7647	>20	11		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<mark>)</mark> 20/18/13		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.42		



Built for a lifetime

OIL ANALYSIS REPORT





To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: SANSANDCA [WUSCAR] 06213460 (Generated: 06/21/2024 17:46:31) Rev: 1

Certificate 12367

Contact/Location: Service Manager - SANSANDCA

T:

F: