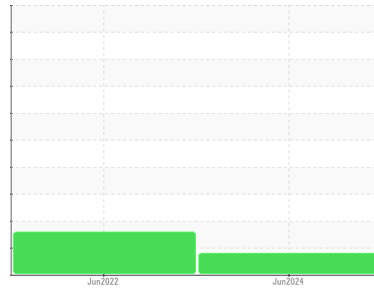




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

7880047 (S/N 1019)

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA018464	KCP49579	---
Sample Date	Client Info		10 Jun 2024	22 Jun 2022	---
Machine Age	hrs	Client Info	9066	3310	---
Oil Age	hrs	Client Info	3000	3310	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	2	<1	---
Chromium	ppm	ASTM D5185m >10	<1	<1	---
Nickel	ppm	ASTM D5185m >3	<1	<1	---
Titanium	ppm	ASTM D5185m >3	<1	<1	---
Silver	ppm	ASTM D5185m >2	<1	<1	---
Aluminum	ppm	ASTM D5185m >10	4	<1	---
Lead	ppm	ASTM D5185m >10	<1	2	---
Copper	ppm	ASTM D5185m >50	6	1	---
Tin	ppm	ASTM D5185m >10	<1	1	---
Vanadium	ppm	ASTM D5185m	0	<1	---
Cadmium	ppm	ASTM D5185m	<1	<1	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	<1	---
Barium	ppm	ASTM D5185m 90	<1	0	---
Molybdenum	ppm	ASTM D5185m 0	<1	<1	---
Manganese	ppm	ASTM D5185m	<1	<1	---
Magnesium	ppm	ASTM D5185m 100	3	12	---
Calcium	ppm	ASTM D5185m 0	0	<1	---
Phosphorus	ppm	ASTM D5185m 0	2	2	---
Zinc	ppm	ASTM D5185m 0	24	2	---
Sulfur	ppm	ASTM D5185m 23500	18657	3072	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	1	---
Sodium	ppm	ASTM D5185m	<1	15	---
Potassium	ppm	ASTM D5185m >20	4	31	---
Water	%	ASTM D6304 >0.05	0.010	0.015	---
ppm Water	ppm	ASTM D6304 >500	103	156.8	---

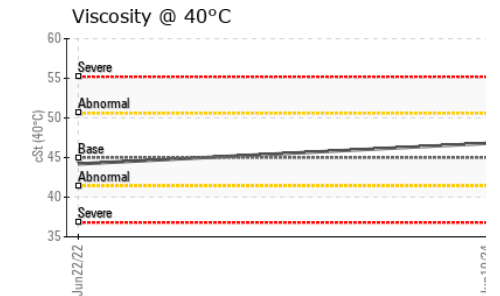
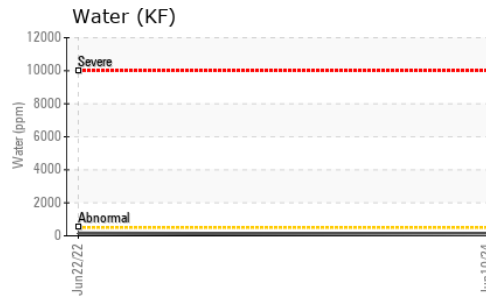
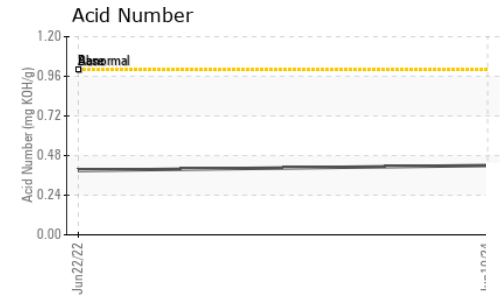
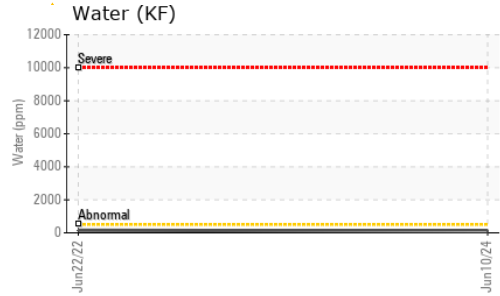
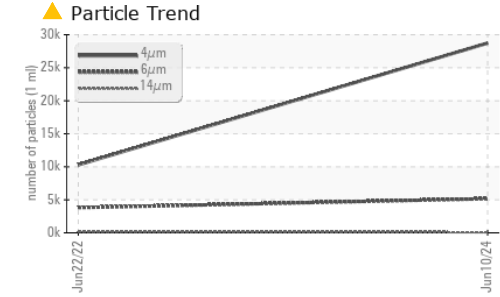
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		28732	10288	---
Particles >6µm	ASTM D7647	>1300	▲ 5161	▲ 3811	---
Particles >14µm	ASTM D7647	>80	80	▲ 168	---
Particles >21µm	ASTM D7647	>20	7	▲ 21	---
Particles >38µm	ASTM D7647	>4	0	1	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/20/13	▲ 21/19/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.42	0.39	---

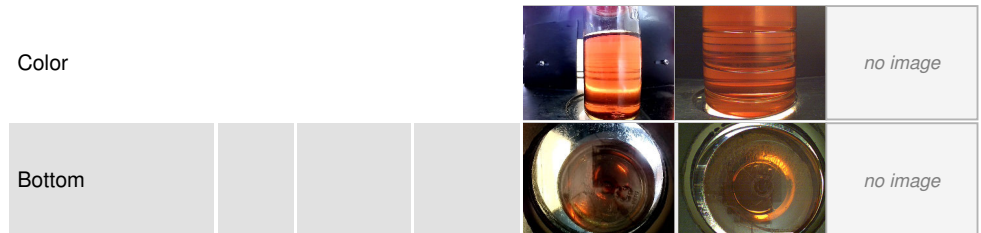
OIL ANALYSIS REPORT



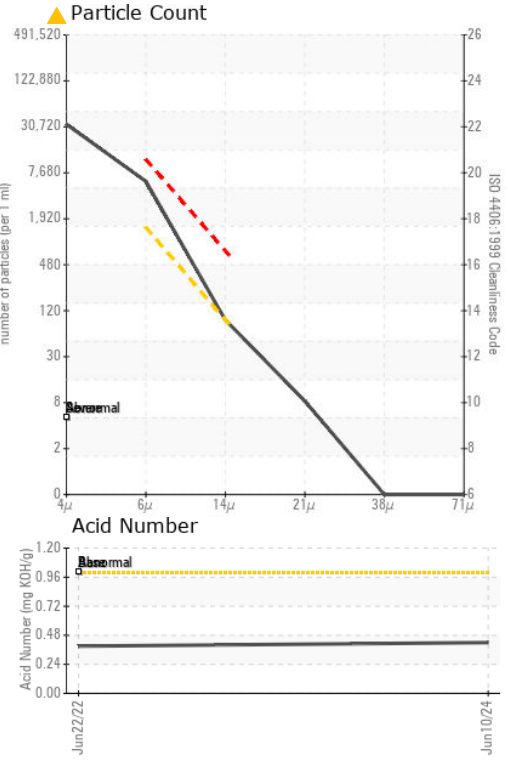
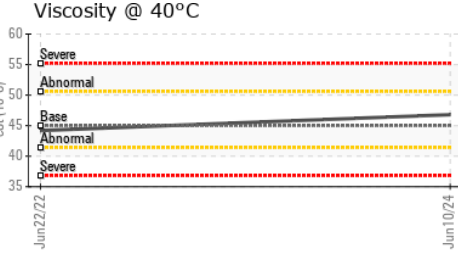
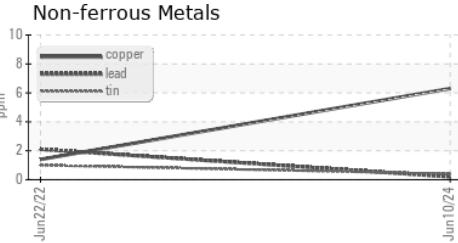
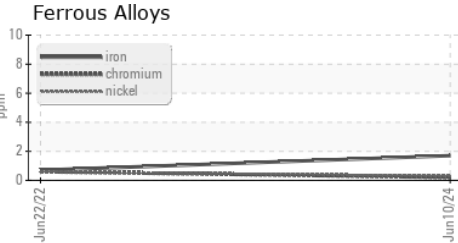
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	46.8	44.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018464
Lab Number : 06213462
Unique Number : 11086326
Test Package : IND 2 (Additional Tests: KF, PrtCount)
Received : 18 Jun 2024
Tested : 19 Jun 2024
Diagnosed : 20 Jun 2024 - Don Baldrige

INDUSTRIAL STRENGTH CORP
 6115 CORTE DEL CEDRO
 CARLSBAD, CA
 US 92011
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)