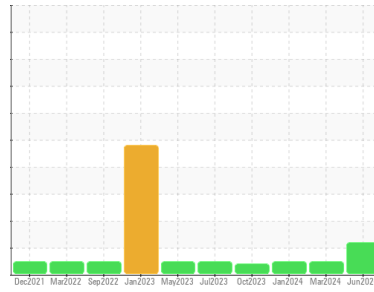




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
L7 B (S/N C1616000531)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM37777	USPM36933	USPM30572
Sample Date	Client Info		17 Jun 2024	30 Mar 2024	10 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	2	2
Chromium	ppm	ASTM D5185m >20	<1	<1	0
Nickel	ppm	ASTM D5185m >20	<1	<1	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >20	2	<1	0
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	<1	0	<1
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	0	<1
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 0	<1	0	0
Calcium	ppm	ASTM D5185m 0	0	0	<1
Phosphorus	ppm	ASTM D5185m 1800	1036	1529	1496
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	5	7	7
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	<1	2	1
Water	%	ASTM D6304 >.1	0.059	0.026	0.029
ppm Water	ppm	ASTM D6304 >1000	599	270	296

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	10830	2408	901
Particles >6µm	ASTM D7647	>2500	2909	637	258
Particles >14µm	ASTM D7647	>640	83	42	14
Particles >21µm	ASTM D7647	>160	11	11	5
Particles >38µm	ASTM D7647	>40	2	1	2
Particles >71µm	ASTM D7647	>10	1	0	1
Oil Cleanliness	ISO 4406 (c)	>20/18/16	21/19/14	18/16/13	17/15/11

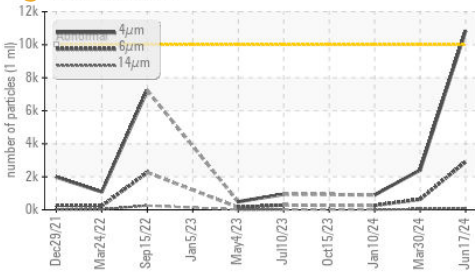
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.07	0.089	0.08

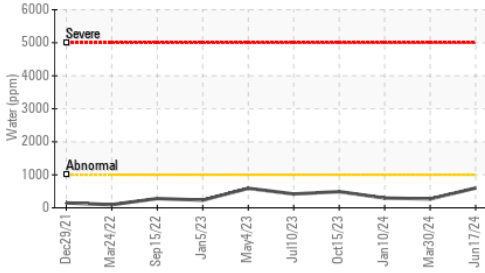


OIL ANALYSIS REPORT

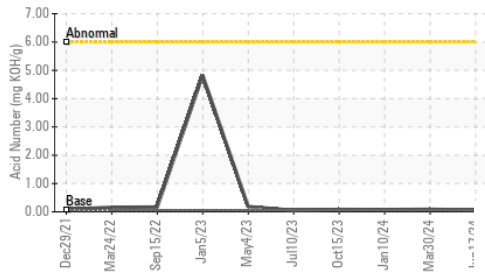
● Particle Trend



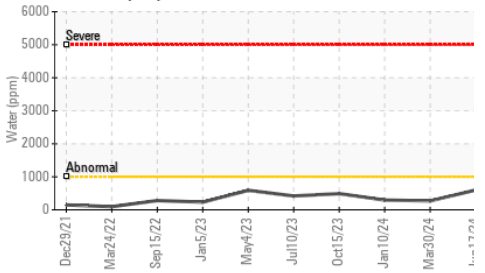
Water (KF)



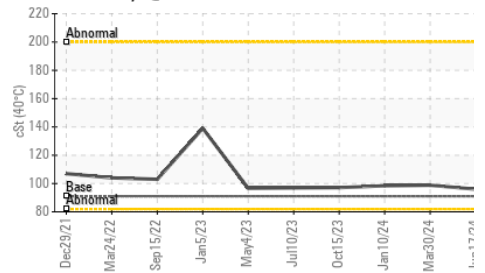
Acid Number



Water (KF)



Viscosity @ 40°C

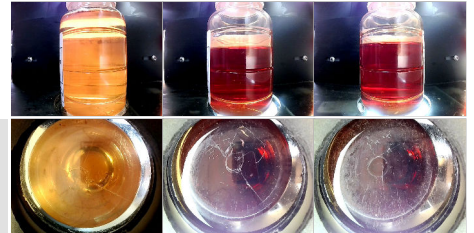


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	96.0	98.8	98.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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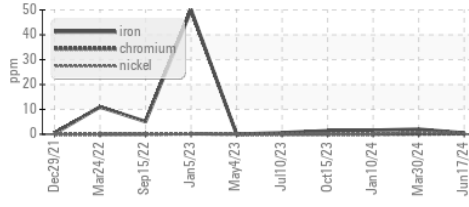
Color



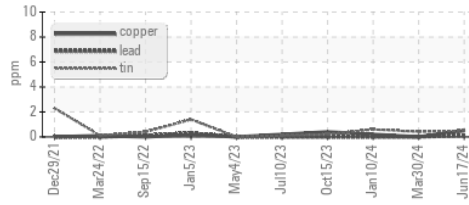
Bottom

GRAPHS

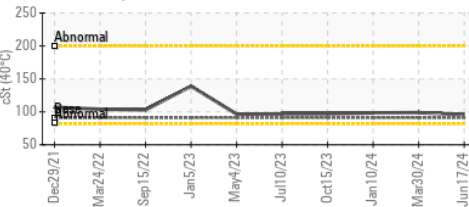
Ferrous Alloys



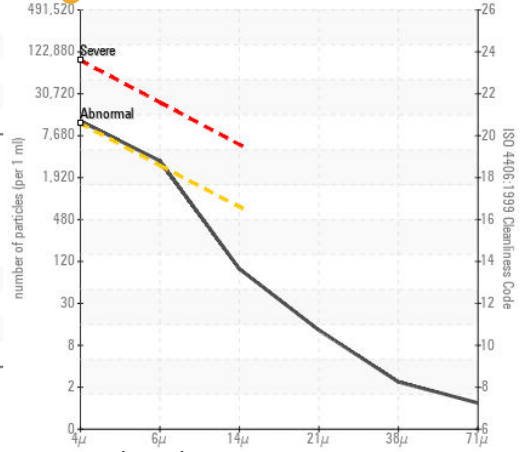
Non-ferrous Metals



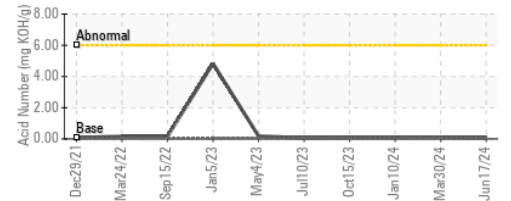
Viscosity @ 40°C



● Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : USPM3777

Lab Number : 06213494

Unique Number : 11086358

Test Package : IND 2

Received : 18 Jun 2024

Tested : 19 Jun 2024

Diagnosed : 21 Jun 2024 - Jonathan Hester

KraftHeinz - Kirksville - Plant 8333 USP

2504 INDUSTRIAL RD

KIRKSVILLE, MO

US 63501

Contact: LARRY WISKIRCHEN

larry.wiskirchen@kraftfoods.com

T: (660)627-1031

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)