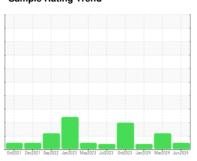


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

L5 A (S/N C1923000173)

Component Vacuum Pump

USPI VAC 100 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

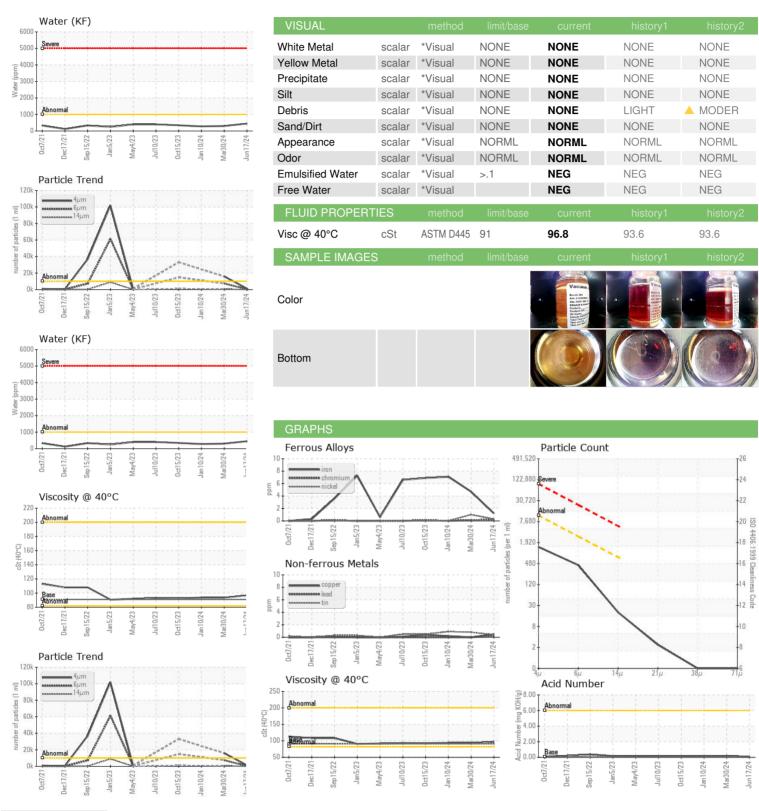
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Oct2021 Dec2	021 Sep2022 Jan2023 May	023 Jul2023 Oct2023 Jan2024 Mar	2024 Jun2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM37766	USPM36938	USPM30578
Sample Date		Client Info		17 Jun 2024	30 Mar 2024	10 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	5	7
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	1	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	2	<1	2
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	<1	0	<1
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	0	0	<1
Phosphorus	ppm	ASTM D5185m	1800	699	1120	1090
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	0	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	5	10	10
Sodium	ppm	ASTM D5185m		0	2	<1
Potassium	ppm	ASTM D5185m	>20	<1	2	2
Water	%	ASTM D6304	>.1	0.044	0.030	0.027
ppm Water	ppm	ASTM D6304	>1000	448	302	278
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1257	15858	
Particles >6µm		ASTM D7647	>2500	380	<u>▲</u> 7381	
Particles >14µm		ASTM D7647	>640	17	579	
Particles >21µm		ASTM D7647	>160	2	85	
Particles >38µm		ASTM D7647	>40	0	1	
Particles >71µm		ASTM D7647	>10	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/16	17/16/11	<u>\$\text{21/20/16}\$</u>	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.057	0.19	0.18



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 06213503 Unique Number : 11086367 Test Package : IND 2

: USPM37766

Received : 18 Jun 2024 **Tested**

: 19 Jun 2024

Diagnosed : 21 Jun 2024 - Jonathan Hester

US 63501 Contact: LARRY WISKIRCHEN larry.wiskirchen@kraftfoods.com T: (660)627-1031

2504 INDUSTRIAL RD

KIRKSVILLE, MO

KraftHeinz - Kirksville - Plant 8333 USP

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)