

OIL ANALYSIS REPORT

Area **O.E.R.** Machine of **COMP 2 (S/N 26687904000)**

Refrigeration Compressor

Fluid FRICK COMPRESSOR OIL #3 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

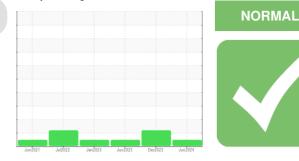
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



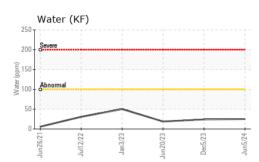
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP244445	USP255167	USP217790
Sample Date		Client Info		05 Jun 2024	05 Dec 2023	20 Jun 2023
Machine Age	hrs	Client Info		122032	119569	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	3
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		0	0	9
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.01	0.002	0.002	0.002
ppm Water	ppm	ASTM D6304	>100	25	24	18.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	5448	▲ 56030	7549
Particles >6µm		ASTM D7647	>2500	1725	1 8042	1945
Particles >14µm		ASTM D7647	>640	44	417	60
Particles >21µm		ASTM D7647	>160	5	45	9
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	20/18/13	▲ 23/21/16	20/18/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.014	0.014

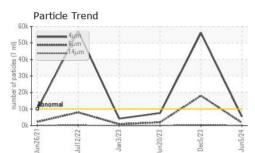
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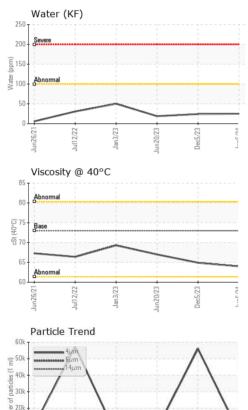
Sample Rating Trend



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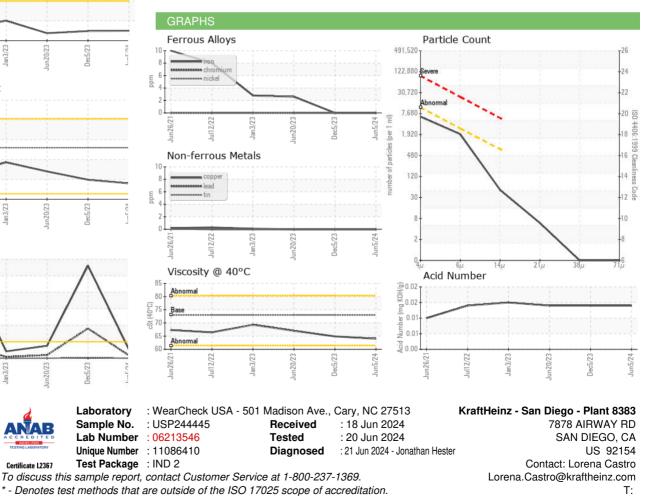




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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	73	64.0	64.9	67.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KRASANUSP [WUSCAR] 06213546 (Generated: 06/23/2024 04:07:43) Rev: 1

Certificate 12367

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