

OIL ANALYSIS REPORT

Area CMPL Machine Id SCRAP CHOPPER MAIN B/S (S/N 16-5300-0235)

Main Gearbox

GEAR OIL ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL ISO 220. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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RMAL

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|---------------|---------------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | RP0042767 | RP0038453 | RP0034969 |
| Sample Date | | Client Info | | 17 Jun 2024 | 12 Jan 2024 | 07 Jul 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184 | | 51 | 52 | 16 |
| Iron | ppm | ASTM D5185m | >200 | 53 | 43 | 6 |
| Chromium | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 1 | 1 |
| Lead | ppm | ASTM D5185m | >100 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >200 | 7 | 6 | <1 |
| Tin | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 50 | 0 | 2 | <1 |
| Barium | ppm | ASTM D5185m | 15 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 15 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 50 | 0 | <1 | 0 |
| Calcium | ppm | ASTM D5185m | 50 | 8 | 7 | 3 |
| Phosphorus | ppm | ASTM D5185m | 350 | 185 | 191 | 181 |
| Zinc | ppm | ASTM D5185m | 100 | 16 | 1 | 0 |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | 2 | 3 | 2 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Water | % | ASTM D6304 | >0.2 | 0.005 | 0.003 | 0.004 |
| ppm Water | ppm | ASTM D6304 | >2000 | 59 | 34 | 45.7 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| | KOUK | | 0.05 | 0.40 | 0.47 | 0.40 |

0.43

0.47

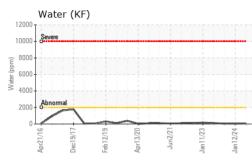
Acid Number (AN)

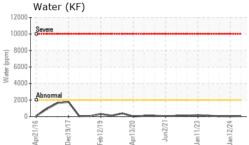
mg KOH/g ASTM D8045 0.85

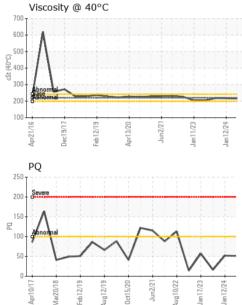
0.48



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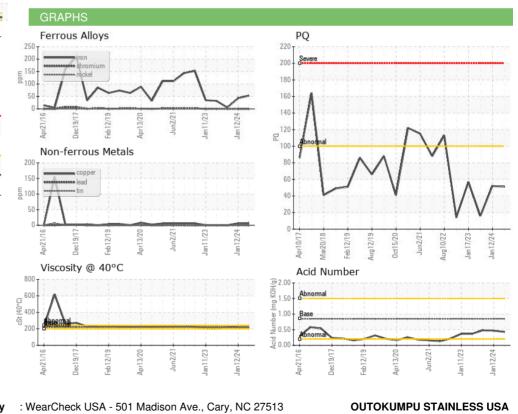


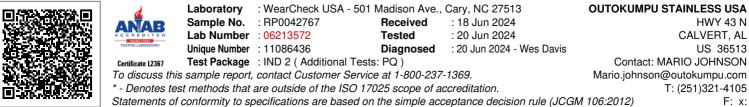




| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 220 | 216 | 217 | 218 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | | | |

Bottom





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: DALE ROBINSON