

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL



## Machine Id **CATERPILLAR 745D 13394 (S/N 3T605877)** Component Brake

{not provided} (--- GAL)

#### DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

The condition of the oil is acceptable for the time in service.

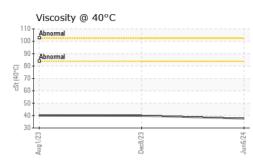
,						
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0899237	WC0879292	WC0837126
Sample Date		Client Info		06 Jun 2024	08 Dec 2023	01 Aug 2023
Machine Age	hrs	Client Info		3202	2052	1099
Oil Age	hrs	Client Info		1150	953	1099
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>350	6	8	9
Chromium	ppm	ASTM D5185m	>5	<1	0	<1
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>8	2	<1	2
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>150	23	35	47
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		68	67	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		2	3	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		28	38	8
Calcium	ppm	ASTM D5185m		2495	2771	2743
Phosphorus	ppm	ASTM D5185m		1024	1005	1002
Zinc	ppm	ASTM D5185m		1152	1215	1166
Sulfur	ppm	ASTM D5185m		3254	3914	4470
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	51	83	140
Sodium	ppm	ASTM D5185m		0	2	<1
Potassium	ppm	ASTM D5185m	>20	1	0	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
			>0.2	NEG		NEG

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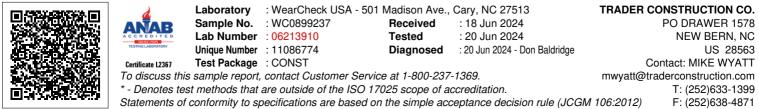
Contact/Location: MIKE WYATT - TRANEW



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	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		37.6	39.9	40.0
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image
GRAPHS						
Ferrous Alloys	als		Jun6.24			
Viscosity @ 40°C	Dec8/23		Jun6/24			
D - Abnormal D - Abnormal D						
Aug1/23	Dec8/23		Jun6/24			



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