

# **OIL ANALYSIS REPORT**

Sample Rating Trend

## NORMAL

# Machine Id **PAO PRESSURE DROP TEST SET B 0954864**

Component Hydraulic System Fluid

{not provided} (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

#### Contamination

Discrete particle counts [100 ml]  $5-15\mu$ m = 3300, 15-25 $\mu$ m = 500, 25-50 $\mu$ m = 200, 50-100 $\mu$ m = 0, >100 $\mu$ m = 0. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

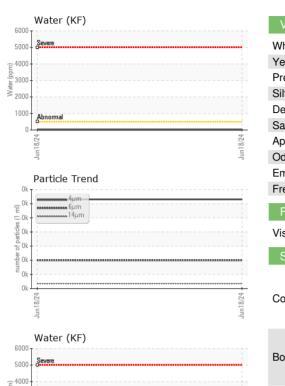
#### Fluid Condition

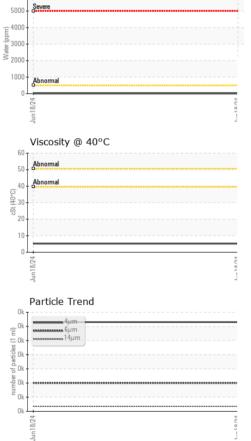
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

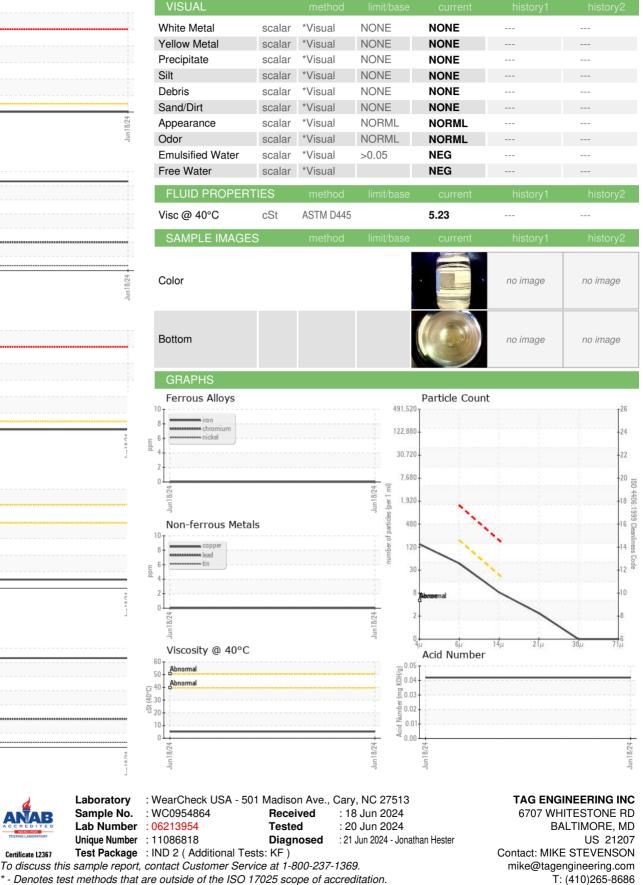
Sample Date         Client Info         18 Jun 2024             Machine Age         hrs         Client Info         0             Oil Age         hrs         Client Info         0             Sample Status         Client Info         N/A             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM 05155m<>20         0             Nickel         ppm         ASTM 05155m<>20         0             Aluminum         ppm         ASTM 05155m<>20         0             Aluminum         ppm         ASTM 05155m<>20         0             Age         ppm         ASTM 05155m<>20         0             Vanadium         ppm         ASTM 05155m<         20         0             Age         ASTM 05155m         20         0              Vanadium         ppm         ASTM 05155m         <1 <th>SAMPLE INFORM</th> <th><b>IATION</b></th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Machine Age         hrs         Client Info         0             Oil Age         hrs         Client Info         N/A             Sample Status         Client Info         N/A             WEAR METALS         method         Imit/base         current         history1         history2           Iron         ppm         ASTM 05185m         >20         0             Chromium         ppm         ASTM 05185m         >20         0             Titanium         ppm         ASTM 05185m         >20         0             Sliver         ppm         ASTM 05185m         >20         0             Lead         ppm         ASTM 05185m         >20         0             Copper         ppm         ASTM 05185m         >20         0             ADDTIVES         method         Imit/base         current         history1         history2           Barium         ppm         ASTM 05185m         <0	Sample Number		Client Info		WC0954864		
Oil Age         hrs         Client Info         0             Oil Changed         Client Info         N/A             WEAR METALS         method         imit/base         current         history1         history2           Iron         ppm         ASTM 05185m         >20         0             Nickel         ppm         ASTM 05185m         >20         0             Nickel         ppm         ASTM 05185m         >20         0             Aluminum         ppm         ASTM 05185m         >20         0             Aduminum         ppm         ASTM 05185m         >20         0             Aduminum         ppm         ASTM 05185m         >20         0             Capper         ppm         ASTM 05185m         >20         0             ADDITVES         method         Imit/base         current         History1         History2           Boron         ppm         ASTM 05185m         0	Sample Date		Client Info		18 Jun 2024		
Oil Changed         Client Info         N/A             Sample Status         Imit/base         current         history1         history2           WEAR METALS         method         Imit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         0             Chromium         ppm         ASTM D5185m         >20         0             Nickel         ppm         ASTM D5185m         >20         0             Aluminum         ppm         ASTM D5185m         >20         0             Aluminum         ppm         ASTM D5185m         >20         0             Copper         ppm         ASTM D5185m         >20         0             Adminum         ppm         ASTM D5185m         >20         0             Adminum         ppm         ASTM D5185m         0              Admanum         ppm         ASTM D5185m         0	Machine Age	hrs	Client Info		0		
Sample Status         method         Imit/base         current         history1         history2           Iron         ppm         ASTM D5165m         >20         0             Chromium         ppm         ASTM D5165m         >20         0             Nickel         ppm         ASTM D5165m         >20         0             Silver         ppm         ASTM D5165m         >20         0             Aluminum         ppm         ASTM D5165m         >20         0             Aluminum         ppm         ASTM D5165m         >20         0             Copper         ppm         ASTM D5165m         >20         0             Cadmium         ppm         ASTM D5165m         >20         0             ADDITIVES         method         Imit/base         current         history1         history2           Boron         ppm         ASTM D5165m         0              Magnesium         ppm         ASTM D5165m         0	Oil Age	hrs	Client Info		0		
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         0             Nickel         ppm         ASTM D5185m         >20         0             Nickel         ppm         ASTM D5185m         >20         0             Silver         ppm         ASTM D5185m         >20         0             Lead         ppm         ASTM D5185m         >20         0             Copper         ppm         ASTM D5185m         >20         0             Vanadium         ppm         ASTM D5185m         >20         0             ASTM D5185m         0                ASTM D5185m         0                ASTM D5185m         0                ASTM D5185m         0	Oil Changed		Client Info		N/A		
Iron         ppm         ASTM D5185m         >20         0             Chromium         ppm         ASTM D5185m         >20         0             Nickel         ppm         ASTM D5185m         20         0             Silver         ppm         ASTM D5185m         0              Aluminum         ppm         ASTM D5185m         >20         0             Aluminum         ppm         ASTM D5185m         >20         0             Copper         ppm         ASTM D5185m         >20         0             Cadmium         ppm         ASTM D5185m         >20         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         0	Sample Status				NORMAL		
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Silver         ppm         ASTM D5185m         0             Aluminum         ppm         ASTM D5185m         >20         0             Lead         ppm         ASTM D5185m         >20         0             Copper         ppm         ASTM D5185m         >20         0             Vanadium         ppm         ASTM D5185m         >20         0             Vanadium         ppm         ASTM D5185m         0              Vanadium         ppm         ASTM D5185m         0              ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         1             Zinc         ppm         ASTM D5185m         7             Sulfur					-		
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Copper         ppm         ASTM D5185m         >20         0             Tin         ppm         ASTM D5185m         >20         0             Vanadium         ppm         ASTM D5185m          0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         0             Maganese         ppm         ASTM D5185m         0             Magnesum         ppm         ASTM D5185m         0             Magnesum         ppm         ASTM D5185m         7             Calcium         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         1					-		
Tin         ppm         ASTM D5185m         >20         0             Vanadium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Malpanese         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         7             Zalcium         ppm         ASTM D5185m         7             Zho         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         1             Sulfur         ppm         ASTM D5185m         1             Sulfur         ppm         ASTM D5185m         1					-		
Vanadium         ppm         ASTM D5185m        1             Cadmium         ppm         ASTM D5185m         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Maganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         7             Calcium         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         1					-		
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ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         0             Magnese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         <1							
Boron         ppm         ASTM D5185m         0             Barium         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         0             Calcium         ppm         ASTM D5185m         7             Calcium         ppm         ASTM D5185m         7             Calcium         ppm         ASTM D5185m         7             Zinc         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         1             Sodium         ppm         ASTM D5185m         20         0             Potassium         ppm         ASTM D5185m         20         0 </td <td></td> <td>ρμπ</td> <td></td> <td></td> <th>U</th> <td></td> <td></td>		ρμπ			U		
Barium         ppm         ASTM D5185m         0             Molybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         <1			method	limit/base		history1	history2
Molybdenum         ppm         ASTM D5185m         0             Manganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         <11	Boron	ppm	ASTM D5185m				
Manganese         ppm         ASTM D5185m         0             Magnesium         ppm         ASTM D5185m         <1	Barium	ppm	ASTM D5185m		0		
Magnesium         ppm         ASTM D5185m         <1             Calcium         ppm         ASTM D5185m         14             Phosphorus         ppm         ASTM D5185m         7             Zinc         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         66             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         50             Sodium         ppm         ASTM D5185m         >1             Sodium         ppm         ASTM D5185m         >20         0             Potassium         ppm         ASTM D5185m         >20         0             Water         %         ASTM D6304         >0.05         0.001             ppm Water         ppm         ASTM D7647         126             Particles >4µm         ASTM D7647         >160 <td>Molybdenum</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th>0</th> <td></td> <td></td>	Molybdenum	ppm	ASTM D5185m		0		
Calcium         ppm         ASTM D5185m         14             Phosphorus         ppm         ASTM D5185m         7             Zinc         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         66             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         0             Sodium         ppm         ASTM D5185m         >15         0             Sodium         ppm         ASTM D5185m         >20         0             Potassium         ppm         ASTM D5185m         >20         0             Water         %         ASTM D6304         >0.05         0.001             ppm Water         ppm         ASTM D7647         126             Particles >4µm         ASTM D7647         >160         40             Particles >21µm	Manganese	ppm	ASTM D5185m		0		
Phosphorus         ppm         ASTM D5185m         7             Zinc         ppm         ASTM D5185m         7             Sulfur         ppm         ASTM D5185m         66             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         0             Sodium         ppm         ASTM D5185m         >15         0             Potassium         ppm         ASTM D5185m         >20         0             Water         %         ASTM D5185m         >20         0             ppm Water         ppm         ASTM D5185m         >20         0             FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4µm         ASTM D7647         >160         40             Particles >14µm         ASTM D7647         >20         7	Magnesium	ppm	ASTM D5185m		<1		
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CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >15         0             Sodium         ppm         ASTM D5185m         >15         0             Sodium         ppm         ASTM D5185m         >20         0             Potassium         ppm         ASTM D5185m         >20         0             Water         %         ASTM D6304         >0.05         0.001             ppm Water         ppm         ASTM D6304         >500         9             FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4µm         ASTM D7647         126             Particles >6µm         ASTM D7647         >160         40             Particles >1µm         ASTM D7647         >20         7             Particles >38µm         ASTM D7647         >3         0	Zinc	ppm	ASTM D5185m		7		
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Sodium         ppm         ASTM D5185m         1             Potassium         ppm         ASTM D5185m         >20         0             Water         %         ASTM D6304         >0.05         0.001             ppm Water         ppm         ASTM D6304         >500         9             FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4µm         ASTM D7647         126              Particles >6µm         ASTM D7647         >160         40             Particles >14µm         ASTM D7647         >20         7             Particles >21µm         ASTM D7647         >4         2             Particles >38µm         ASTM D7647         >3         0             Particles >71µm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10	CONTAMINANTS		method	limit/base	current	history1	history2
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Water         %         ASTM D6304         >0.05         0.001             ppm Water         ppm         ASTM D6304         >500         9             FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4µm         ASTM D7647         126             Particles >6µm         ASTM D7647         160         40            Particles >14µm         ASTM D7647         >20         7            Particles >14µm         ASTM D7647         >4         2            Particles >21µm         ASTM D7647         >3         0            Particles >38µm         ASTM D7647         >3         0            Particles >71µm         ASTM D7647         >3         0            Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10            FLUID DEGRADATION         method         limit/base         current         history1         history2	Sodium	ppm	ASTM D5185m		1		
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FLUID CLEANLINESS         method         limit/base         current         history1         history2           Particles >4µm         ASTM D7647         126              Particles >6µm         ASTM D7647         >160         40             Particles >6µm         ASTM D7647         >20         7             Particles >14µm         ASTM D7647         >20         7             Particles >21µm         ASTM D7647         >4         2             Particles >21µm         ASTM D7647         >3         0             Particles >38µm         ASTM D7647         >3         0             Particles >71µm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10             FLUID DEGRADATION         method         limit/base         current         history1         history2	Water	%	ASTM D6304	>0.05	0.001		
Particles >4µm       ASTM D7647       126           Particles >6µm       ASTM D7647       >160       40           Particles >6µm       ASTM D7647       >160       40           Particles >14µm       ASTM D7647       >20       7           Particles >21µm       ASTM D7647       >4       2           Particles >38µm       ASTM D7647       >3       0           Particles >38µm       ASTM D7647       >3       0           Particles >71µm       ASTM D7647       >3       0           Oil Cleanliness       ISO 4406 (c)       >/14/11       14/12/10           FLUID DEGRADATION       method       limit/base       current       history1       history2	ppm Water	ppm	ASTM D6304	>500	9		
Particles >6µm         ASTM D7647         >160         40             Particles >14µm         ASTM D7647         >20         7             Particles >14µm         ASTM D7647         >20         7             Particles >21µm         ASTM D7647         >4         2             Particles >38µm         ASTM D7647         >3         0             Particles >38µm         ASTM D7647         >3         0             Particles >71µm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10             FLUID DEGRADATION         method         limit/base         current         history1         history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >14μm       ASTM D7647       >20       7           Particles >21μm       ASTM D7647       >4       2           Particles >21μm       ASTM D7647       >3       0           Particles >38μm       ASTM D7647       >3       0           Particles >38μm       ASTM D7647       >3       0           Particles >71μm       ASTM D7647       >3       0           Oil Cleanliness       ISO 4406 (c)       >/14/11       14/12/10           FLUID DEGRADATION       method       limit/base       current       history1       history2	Particles >4µm		ASTM D7647		126		
Particles >21μm         ASTM D7647         >4         2             Particles >38μm         ASTM D7647         >3         0             Particles >38μm         ASTM D7647         >3         0             Particles >71μm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10             FLUID DEGRADATION         method         limit/base         current         history1         history2	Particles >6µm		ASTM D7647	>160	40		
Particles >38μm         ASTM D7647         >3         0             Particles >71μm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10             FLUID DEGRADATION         method         limit/base         current         history1         history2	Particles >14µm		ASTM D7647	>20	7		
Particles >71μm         ASTM D7647         >3         0             Oil Cleanliness         ISO 4406 (c)         >/14/11         14/12/10             FLUID DEGRADATION         method         limit/base         current         history1         history2	Particles >21µm		ASTM D7647	>4	2		
Oil Cleanliness     ISO 4406 (c)     >/14/11     14/12/10         FLUID DEGRADATION     method     limit/base     current     history1     history2	Particles >38µm		ASTM D7647	>3	0		
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>/14/11	14/12/10		
Acid Number (AN) ma KOH/a ASTM D8045 0 042	FLUID DEGRADA		method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.042		



# **OIL ANALYSIS REPORT**







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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