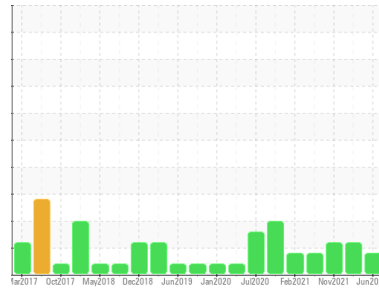




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BUSCH M934 MULTIVAC 250 (S/N D7883)
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM37778	USPM30850	USPM20426
Sample Date	Client Info		01 Jun 2024	29 Jan 2024	11 Nov 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	10	11	5
Chromium	ppm	ASTM D5185m >5	0	<1	0
Nickel	ppm	ASTM D5185m >5	<1	0	0
Titanium	ppm	ASTM D5185m >3	0	<1	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	<1	0	0
Lead	ppm	ASTM D5185m >12	0	<1	<1
Copper	ppm	ASTM D5185m >30	<1	<1	0
Tin	ppm	ASTM D5185m >9	1	<1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	3	0	3
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	<1	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 0	<1	<1	0
Calcium	ppm	ASTM D5185m 0	0	<1	0
Phosphorus	ppm	ASTM D5185m 1800	1623	1282	1477
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	43	0	26

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	12	10	12
Sodium	ppm	ASTM D5185m	4	<1	1
Potassium	ppm	ASTM D5185m >20	4	2	<1
Water	%	ASTM D6304 >.1	0.082	0.041	0.035
ppm Water	ppm	ASTM D6304 >1000	824	416	351.1

FLUID CLEANLINESS

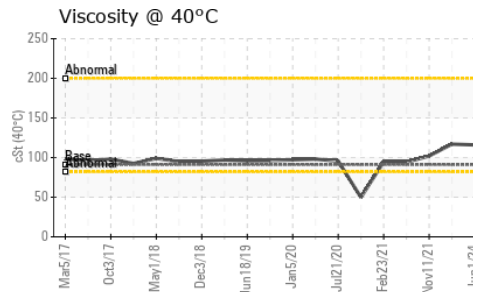
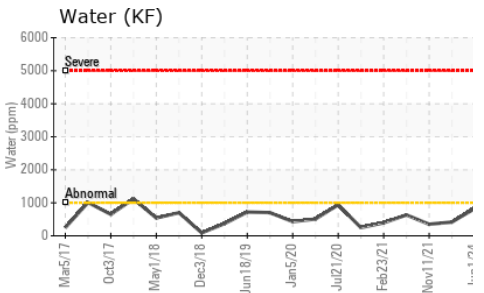
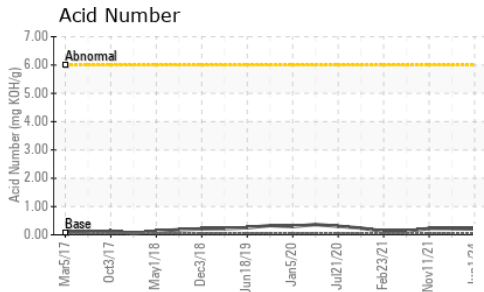
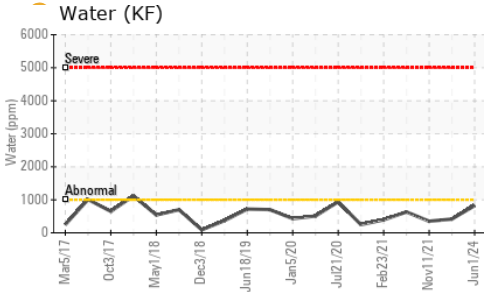
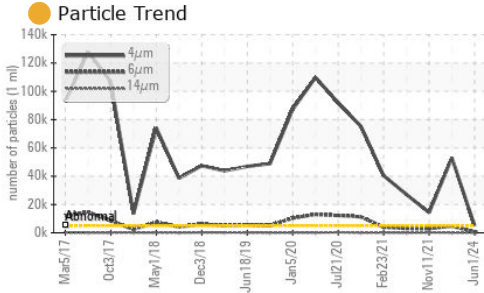
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	5119	▲ 52990	▲ 14283
Particles >6µm	ASTM D7647	>1300	706	▲ 4792	▲ 2845
Particles >14µm	ASTM D7647	>160	26	22	▲ 170
Particles >21µm	ASTM D7647	>40	4	3	32
Particles >38µm	ASTM D7647	>10	0	0	7
Particles >71µm	ASTM D7647	>3	0	0	2
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/17/12	▲ 23/19/12	▲ 21/19/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.21	0.22	0.226



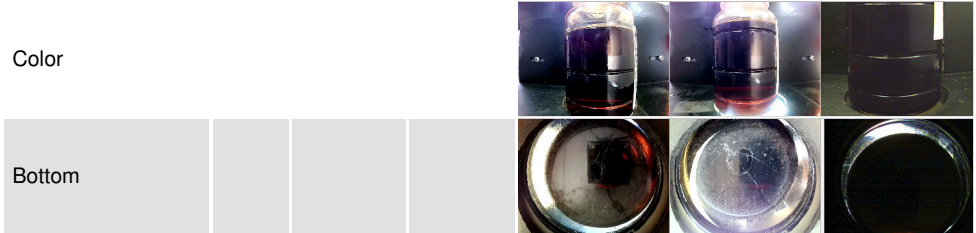
OIL ANALYSIS REPORT



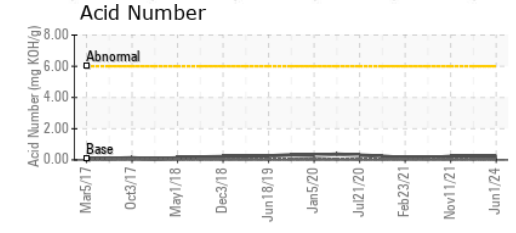
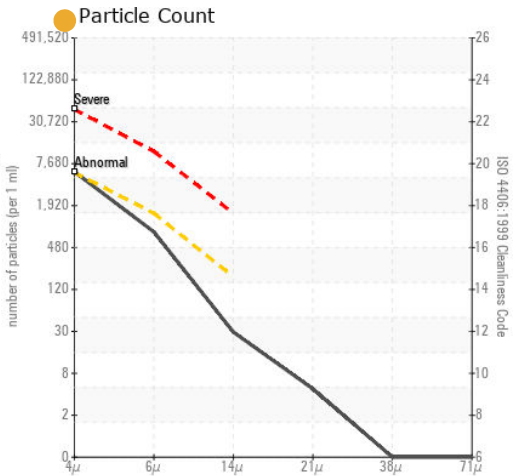
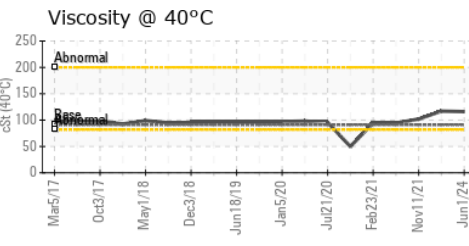
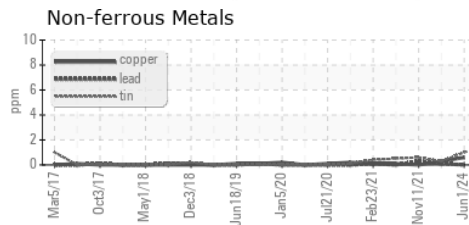
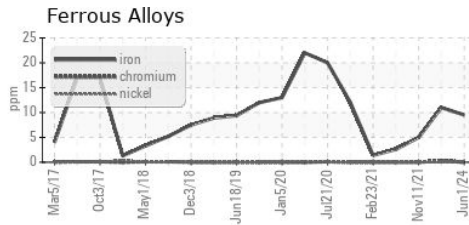
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	116	117	102

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM37778
Lab Number : 06214056
Unique Number : 11086920
Test Package : IND 2
Received : 18 Jun 2024
Tested : 21 Jun 2024
Diagnosed : 21 Jun 2024 - Doug Bogart

TYSON-Emporia-USP
 2101 West Sixth
 Emporia, KS
 US 66801
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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