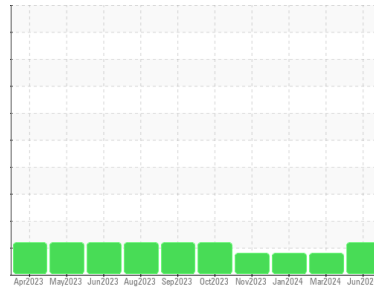




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
WOOD PROCESSING EQUIPMENT
 Machine Id
SAWMILL SORTER
 Component
Hydraulic System
 Fluid
SHELL AW HYDRAULIC S2 46 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0003621	PE0000641	PE0000737
Sample Date	Client Info		07 Jun 2024	15 Mar 2024	25 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		22	11	17
Iron	ppm	ASTM D5185m >20	2	<1	2
Chromium	ppm	ASTM D5185m >20	<1	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	3	0
Lead	ppm	ASTM D5185m >20	0	<1	0
Copper	ppm	ASTM D5185m >20	0	<1	0
Tin	ppm	ASTM D5185m >20	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<1	0	0
Barium	ppm	ASTM D5185m	0	<1	0
Molybdenum	ppm	ASTM D5185m	0	<1	<1
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	11	11	10
Calcium	ppm	ASTM D5185m	53	64	55
Phosphorus	ppm	ASTM D5185m	287	274	295
Zinc	ppm	ASTM D5185m	324	309	342
Sulfur	ppm	ASTM D5185m	1144	1033	1262

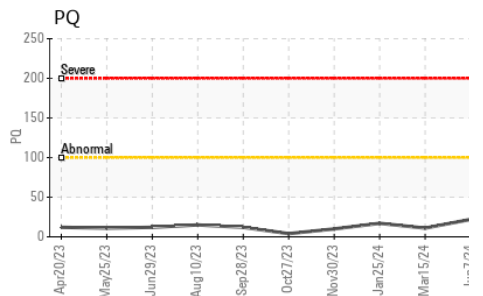
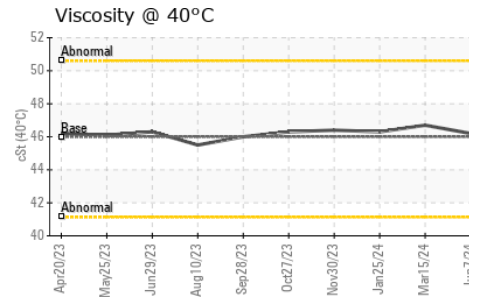
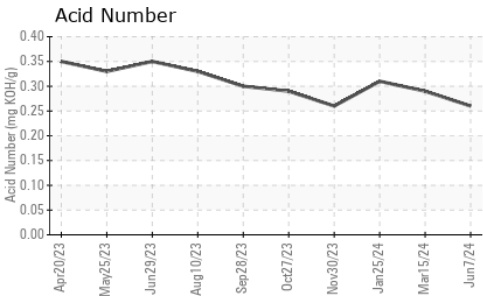
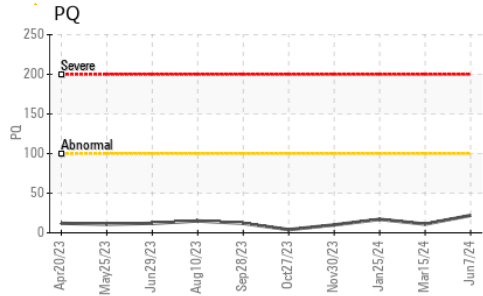
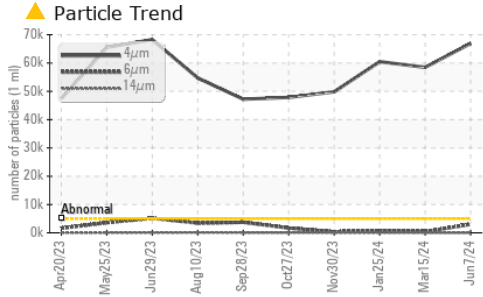
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 66924	▲ 58471	▲ 60465
Particles >6µm	ASTM D7647	>1300	● 3012	421	758
Particles >14µm	ASTM D7647	>160	2	9	7
Particles >21µm	ASTM D7647	>40	0	2	2
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/19/9	▲ 23/16/10	▲ 23/17/10

OIL ANALYSIS REPORT

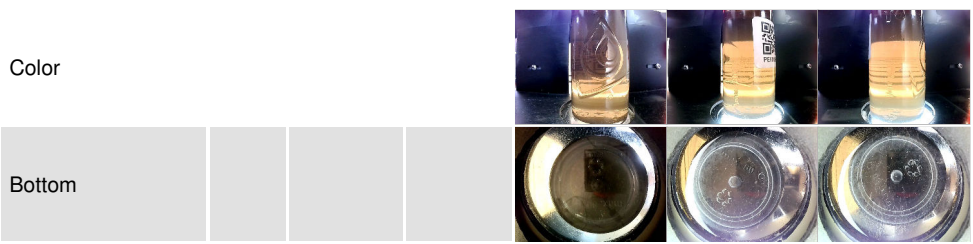


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.26	0.29	0.31

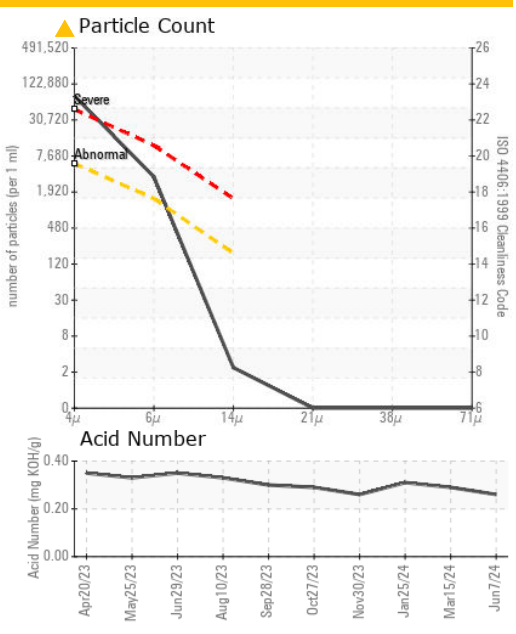
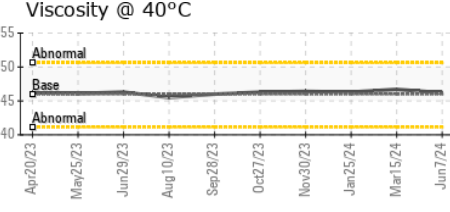
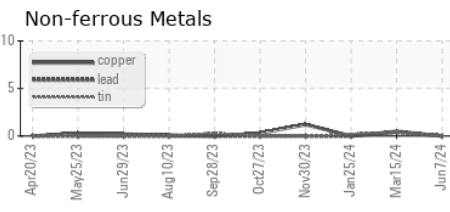
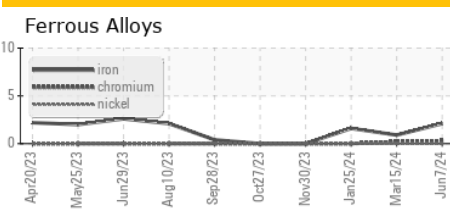
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.2	46.7	46.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0003621
Lab Number : **06214528**
Unique Number : 11087392
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

WEYERHAEUSER - RAYMOND LUMBER
 1740 51 ELLIS ST
 RAYMOND, WA
 US 98577
 Contact: JOHNNY DOMINGUEZ
 johnny.dominguez@weyerhaeuser.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)