

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area S-460 Machine Id KAESER 1087 - BELLE TIRE

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

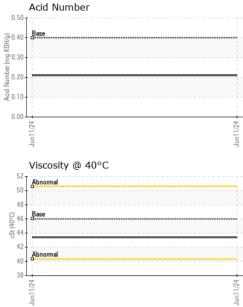
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | UDI0000338 | | |
| Sample Date | | Client Info | | 11 Jun 2024 | | |
| Machine Age | hrs | Client Info | | 1645 | | |
| Oil Age | hrs | Client Info | | 1645 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.05 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | | |
| Silver | ppm | ASTM D5185m | >2 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | | |
| Lead | ppm | ASTM D5185m | >10 | 0 | | |
| Copper | ppm | ASTM D5185m | >50 | 8 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | 90 | 6 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | 90 | 20 | | |
| Calcium | ppm | ASTM D5185m | 2 | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | 17 | | |
| Zinc | ppm | ASTM D5185m | | 57 | | |
| Sulfur | ppm | ASTM D5185m | | 21892 | | |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | | |
| Sodium | ppm | ASTM D5185m | | 13 | | |
| Potassium | ppm | ASTM D5185m | >20 | 4 | | |
| FLUID DEGRADA | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.21 | | |



OIL ANALYSIS REPORT

VISUAL



| | VICE/12 | | mounou | | ourront | motory | inotory E |
|----------|--|------------------------------|---|--|-------------|-----------------------------------|--|
| | White Metal | scalar * | Visual | NONE | NONE | | |
| | Yellow Metal | scalar * | Visual | NONE | NONE | | |
| | Precipitate | scalar * | Visual | NONE | NONE | | |
| | Silt | scalar * | Visual | NONE | NONE | | |
| | Debris | scalar * | Visual | NONE | LIGHT | | |
| | Sand/Dirt | scalar * | Visual | NONE | NONE | | |
| Jun11/24 | Appearance | scalar * | Visual | NORML | NORML | | |
| Jun | Odor | scalar * | Visual | NORML | NORML | | |
| | Emulsified Water | scalar * | Visual | >0.05 | NEG | | |
| | Free Water | scalar * | Visual | | NEG | | |
| | FLUID PROPERT | ΓIES | method | limit/base | current | history1 | history2 |
| - | Visc @ 40°C | | STM D445 | 46 | 43.40 | | |
| | SAMPLE IMAGES | S | method | limit/base | current | history1 | history2 |
| Jun11/24 | Color | | | | | no image | no image |
| | Bottom | | | | | no image | no image |
| | Non-ferrous Metal | ls | | Jun11/24 | Acid Number | | |
| | Abnormal Abnormal Abnormal Abnormal Abnormal Abnormal | | | 0.50 0.40 0.30 0.30 0.20 Vmps 0.20 0.10 0.10 | Base | | |
| | 35 + 52/11mP | | | 0.00 Aci | Jun11/24 | | 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 |
| | : 11087619 : : IND 2 t, contact Customer Servi | Receive Tested Diagnos | ed : 19 : 25 sed : 25 9-237-1369 | 9 Jun 2024 9 Jun 2024 Jun 2024 - Jonath 9. | | | TISS STREE RS GROVE, I US 6051 |
| | t are outside of the ISO 1 specifications are based c 124 17:40:06) Rev: 1 | | | nce decision | | : <i>2012)</i> F: CHAEL FERRIS | (630)960-393 |

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Contact/Location: MICHAEL FERRIS - UCDELDOW