

## **OIL ANALYSIS REPORT**

Sample Rating Trend

## NORMAL

### Area FG-460 Machine Id KAESER 1057 - HEARTHSIDE

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

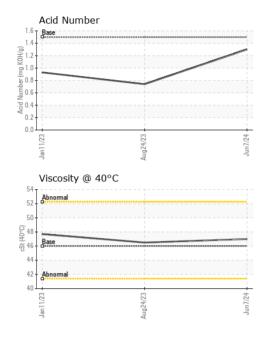
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

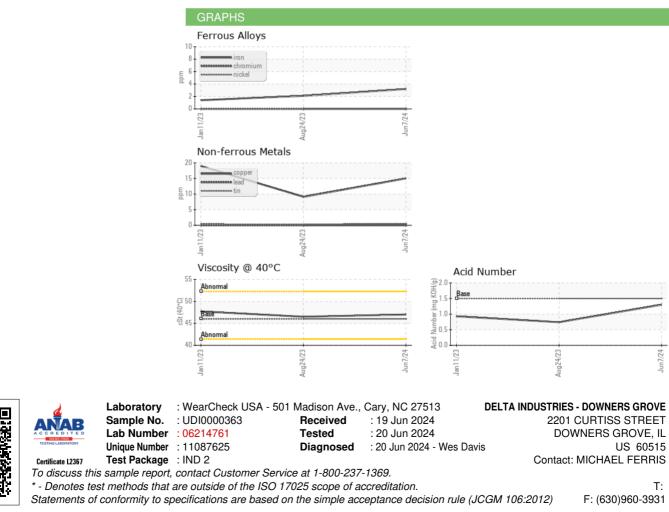
SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000363	UCH05944677	UCH05748144
Sample Date		Client Info		07 Jun 2024	24 Aug 2023	11 Jan 2023
Machine Age	hrs	Client Info		20750	19734	17592
Oil Age	hrs	Client Info		1016	2142	2255
Oil Changed		Client Info		N/A	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3	2	1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	<1	4
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	15	9	19
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	6	2
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		4	6	<1
Calcium	ppm	ASTM D5185m		2	0	<1
Phosphorus	ppm	ASTM D5185m	500	436	324	382
Zinc	ppm	ASTM D5185m		202	205	230
Sulfur	ppm	ASTM D5185m		1974	1608	1579
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		4	1	<1
Potassium	ppm	ASTM D5185m	>20	3	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	1.30	0.74	0.93



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
			12		In the transmission	In the term of
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	cSt	ASTM D445	46	47.0	46.5	47.7
	cSt					
Visc @ 40°C	cSt	ASTM D445	46	47.0	46.5	47.7



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