

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area **S-460 [10001]** Machine Id **KAESER 2249 - YAMADA AMERICA** Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

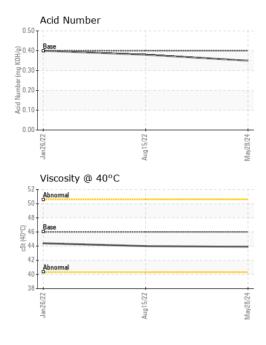
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

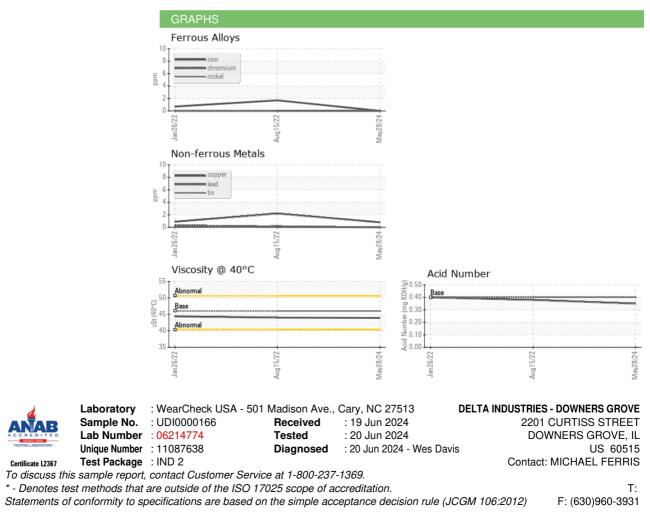
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000166	UCH05633089	UCH05462649
Sample Date		Client Info		28 May 2024	15 Aug 2022	26 Jan 2022
Machine Age	hrs	Client Info		9644	3432	903
Oil Age	hrs	Client Info		4000	2528	903
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ATTENTION	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	2	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>10	<1	6	1
Lead	ppm	ASTM D5185m	>10	0	<1	<1
Copper	ppm	ASTM D5185m		<1	2	<1
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	6
Barium	ppm	ASTM D5185m	90	0	1	53
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	44	25	92
Calcium	ppm	ASTM D5185m	2	0	2	5
Phosphorus	ppm	ASTM D5185m		14	3	7
Zinc	ppm	ASTM D5185m		16	16	0
Sulfur	ppm	ASTM D5185m		22194	17335	18086
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		17	3	17
Potassium	ppm	ASTM D5185m	>20	8	9	13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.35	0.38	0.40



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	- 1.0	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.9	44.0	44.4
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color				•		
Bottom					6	



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