

# **OIL ANALYSIS REPORT**

Sample Rating Trend



#### Area S-460 Machine Id KAESER 1060 - CRANE COMPOSITES Component Compressor

### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

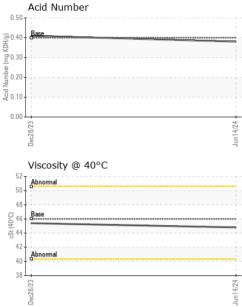
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000340	UCH06055466	
Sample Date		Client Info		14 Jun 2024	28 Dec 2023	
Machine Age	hrs	Client Info		2909	2151	
Oil Age	hrs	Client Info		800	2151	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	4	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	<1	1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	25	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	90	67	68	
Calcium	ppm	ASTM D5185m	2	<1	0	
Phosphorus	ppm	ASTM D5185m		12	0	
Zinc	ppm	ASTM D5185m		0	9	
Sulfur	ppm	ASTM D5185m		19307	17908	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		12	13	
Potassium	ppm	ASTM D5185m	>20	6	16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38	0.41	



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VISUAL



White Metal	scalar	*Visual	NONE	NONE		
X / II X / I		VISUAI	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.8	45.4	
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					•	no image
Bottom						no image
GRAPHS						
10 2 0 5 2 8 2 8 2 8 2 8 2 8 2 8 2 8 2 8 0			Jun 14/24			
Non-ferrous Metal	S					
	5					
to copper tead of the second s	S		Jun 14/24 to 14/24	Acid Number		
Viscosity @ 40°C	5		Jun14/24	Acid Number		
Viscosity @ 40°C	S		0.50-	Acid Number		
Viscosity @ 40°C	5		0.50-	Г		
Viscosity @ 40°C	S		0.50-	Г		
Viscosity @ 40°C	S		0.50-	Г		
Viscosity @ 40°C	S		Jun14/24	Г		
	Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPERT Visc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys Terrous Alloys	Debris  scalar  *Visual  NONE    Sand/Dirt  scalar  *Visual  NORML    Appearance  scalar  *Visual  NORML    Odor  scalar  *Visual  NORML    Emulsified Water  scalar  *Visual  NORML    Emulsified Water  scalar  *Visual  >0.05    Free Water  scalar  *Visual  >0.05    Free Water  scalar  *Visual  >0.05    Visc @ 40°C  cSt  ASTM D445  46    SAMPLE IMAGES  method  limit/base    Color	Debris  scalar  *Visual  NONE  NONE    Sand/Dirt  scalar  *Visual  NONE  NONE    Appearance  scalar  *Visual  NORML  NORML    Odor  scalar  *Visual  NORML  NORML    Odor  scalar  *Visual  NORML  NORML    Emulsified Water  scalar  *Visual  >0.05  NEG    Free Water  scalar  *Visual  >0.05  NEG    Free Water  scalar  *Visual  >0.05  NEG    FLUID PROPERTIES  method  limit/base  current    Visc @ 40°C  cSt  ASTM D445  46  44.8    SAMPLE IMAGES  method  limit/base  current    Color  Imit/base  current  Imit/base  Imit/base    GRAPHS  Ferrous Alloys  Imit/base  Imit/base  Imit/base    Imit for midel    Imit for midel  Imit for midel  Imit for midel  Imit for midel  Imit for midel  Imit for	Debris  scalar  *Visual  NONE  NONE  LIGHT    Sand/Dirt  scalar  *Visual  NONE  NONE  NONE  NONE    Appearance  scalar  *Visual  NORML  NORML  NORML  NORML    Odor  scalar  *Visual  NORML  NORML  NORML  NORML    Emulsified Water  scalar  *Visual  >0.05  NEG  NEG    Free Water  scalar  *Visual  >0.05  NEG  NEG    Free Water  scalar  *Visual  >0.05  NEG  NEG    Visc @ 40°C  cSt  ASTM D445  46  44.8  45.4    SAMPLE IMAGES  method  imit/base  current  history1    Color   imit/base  current  bistory1    Generation   imit/base  current  history1    Color    imit/base  current  history1    Generation    imit/base  current  history1    imit   imit  imit

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