

OIL ANALYSIS REPORT

Sample Rating Trend



Area S-460 Machine Id KAESER 1060 - CRANE COMPOSITES Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

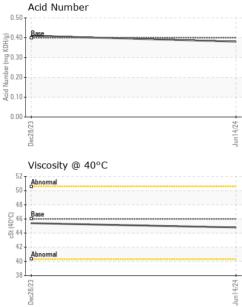
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000340	UCH06055466	
Sample Date		Client Info		14 Jun 2024	28 Dec 2023	
Machine Age	hrs	Client Info		2909	2151	
Oil Age	hrs	Client Info		800	2151	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	4	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	<1	1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	25	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m	90	67	68	
Calcium	ppm	ASTM D5185m	2	<1	0	
Phosphorus	ppm	ASTM D5185m		12	0	
Zinc	ppm	ASTM D5185m		0	9	
Sulfur	ppm	ASTM D5185m		19307	17908	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		12	13	
Potassium	ppm	ASTM D5185m	>20	6	16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38	0.41	



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VISUAL



White Metal	scalar	*Visual	NONE	NONE		
X / II X / I		VISUAI	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	LIGHT	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.8	45.4	
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					•	no image
Bottom						no image
GRAPHS						
10 2 0 5 2 8 2 8 2 8 2 8 2 8 2 8 2 8 2 8 0			Jun 14/24			
Non-ferrous Metal	S					
	5					
to copper tead of the second s	S		Jun 14/24 to 14/24	Acid Number		
Viscosity @ 40°C	5		Jun14/24	Acid Number		
Viscosity @ 40°C	S		0.50-	Acid Number		
Viscosity @ 40°C	5		0.50-	Г		
Viscosity @ 40°C	S		0.50-	Г		
Viscosity @ 40°C	S		0.50-	Г		
Viscosity @ 40°C	S		Jun14/24	Г		
	Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPERT Visc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 40°C cSt SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 40°C cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys Terrous Alloys	Debris scalar *Visual NONE Sand/Dirt scalar *Visual NORML Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual NORML Emulsified Water scalar *Visual >0.05 Free Water scalar *Visual >0.05 Free Water scalar *Visual >0.05 Visc @ 40°C cSt ASTM D445 46 SAMPLE IMAGES method limit/base Color	Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG Free Water scalar *Visual >0.05 NEG FLUID PROPERTIES method limit/base current Visc @ 40°C cSt ASTM D445 46 44.8 SAMPLE IMAGES method limit/base current Color Imit/base current Imit/base Imit/base GRAPHS Ferrous Alloys Imit/base Imit/base Imit/base Imit for midel Imit for midel Imit for midel Imit for midel Imit for midel Imit for midel Imit for	Debris scalar *Visual NONE NONE LIGHT Sand/Dirt scalar *Visual NONE NONE NONE NONE Appearance scalar *Visual NORML NORML NORML NORML Odor scalar *Visual NORML NORML NORML NORML Emulsified Water scalar *Visual >0.05 NEG NEG Free Water scalar *Visual >0.05 NEG NEG Free Water scalar *Visual >0.05 NEG NEG Visc @ 40°C cSt ASTM D445 46 44.8 45.4 SAMPLE IMAGES method imit/base current history1 Color imit/base current bistory1 Generation imit/base current history1 Color imit/base current history1 Generation imit/base current history1 imit imit imit

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