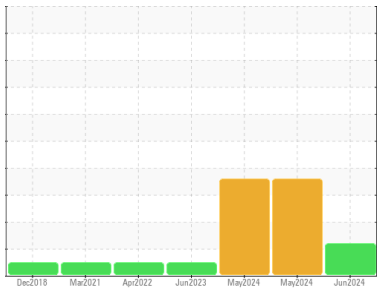
OIL ANALYSIS REPORT

Area
ACI-CLEAN
Machine Id
KAESER 1258 - NEW MILLENIUM
Component
Compressor

Sample Rating Trend



DEGRADATION

DIAGNOSIS

Recommendation
We advise that you check for a possible overheat condition. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is above the recommended limit. TAN level indicates possible presence of varnish. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UAC06214859**	UAC06177289	UAC06171410
Sample Date		Client Info		**13 Jun 2024**	09 May 2024	01 May 2024
Machine Age	hrs	Client Info		**38362**	37824	37779
Oil Age	hrs	Client Info		**200**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**ABNORMAL**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**9**	1	3
Chromium	ppm	ASTM D5185m	>10	**0**	<1	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	2	<1
Lead	ppm	ASTM D5185m	>10	**6**	<1	0
Copper	ppm	ASTM D5185m	>50	**19**	8	8
Tin	ppm	ASTM D5185m	>10	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**0**	14	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**0**	1	0
Calcium	ppm	ASTM D5185m		**0**	4	0
Phosphorus	ppm	ASTM D5185m	287	**92**	165	57
Zinc	ppm	ASTM D5185m		**79**	78	64
Sulfur	ppm	ASTM D5185m	270	**172**	262	116

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	2	2
Sodium	ppm	ASTM D5185m		**4**	2	6
Potassium	ppm	ASTM D5185m	>20	**2**	2	1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.296	▲ **2.86**	▲ 5.14	▲ 9.613

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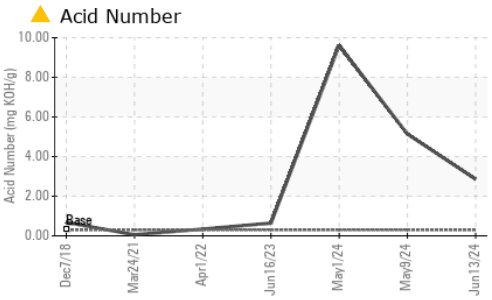
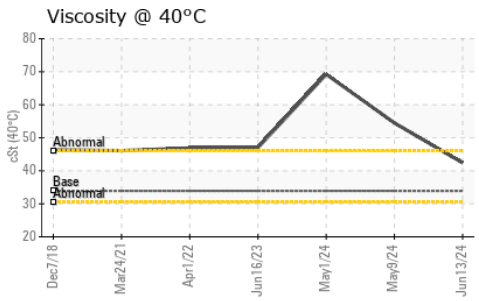


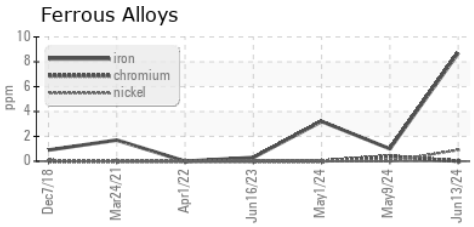


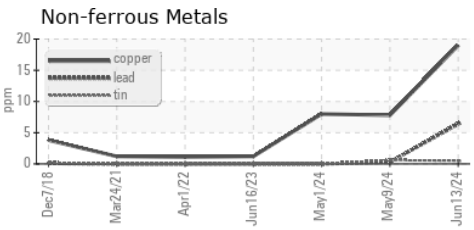
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

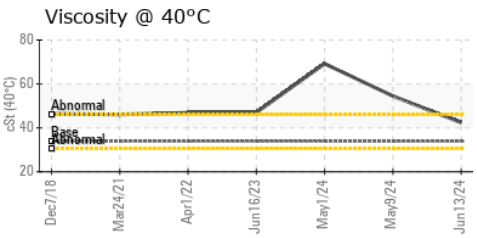
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.9	**42.4**	54.5	69.2

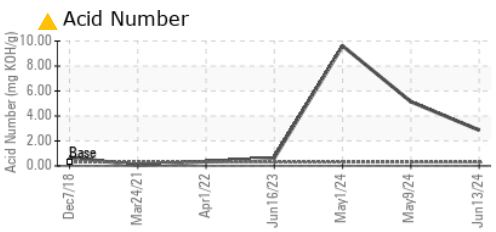
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UAC06214859
Lab Number : 06214859
Unique Number : 11087723
Test Package : IND 2

Received : 19 Jun 2024
Tested : 20 Jun 2024
Diagnosed : 21 Jun 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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