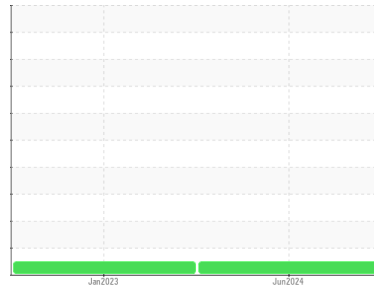




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area

**ACI-46**

Machine Id

**KAESER 1201556 - GJ HOPKINS**

Component

**Compressor**

### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UAC06214860</b>	UCH05762147	---
Sample Date	Client Info			<b>17 Jun 2024</b>	26 Jan 2023	---
Machine Age	hrs	Client Info		<b>48395</b>	48340	---
Oil Age	hrs	Client Info		<b>55</b>	0	---
Oil Changed	Client Info			<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	---

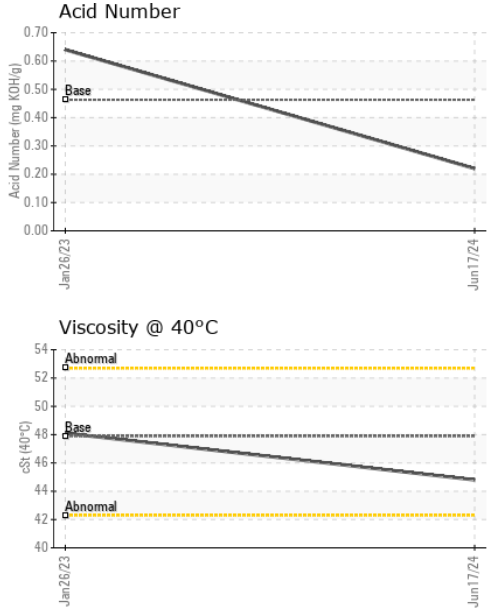
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	2	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	3	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	0.3	<b>&lt;1</b>	1	---
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	1	---
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m	406	<b>316</b>	577	---
Zinc	ppm	ASTM D5185m	0	<b>51</b>	303	---
Sulfur	ppm	ASTM D5185m	1283	<b>1018</b>	55	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Sodium	ppm	ASTM D5185m		<b>1</b>	5	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	<b>0.22</b>	0.64	---

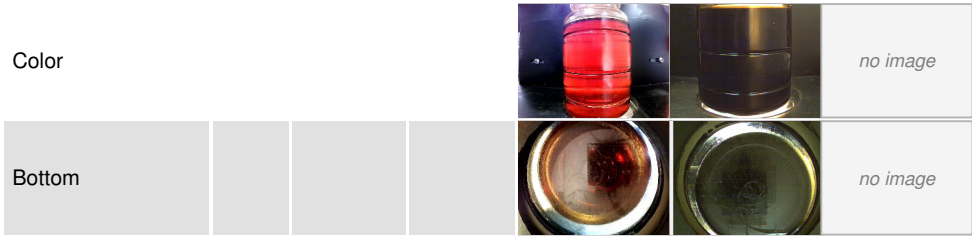
# OIL ANALYSIS REPORT



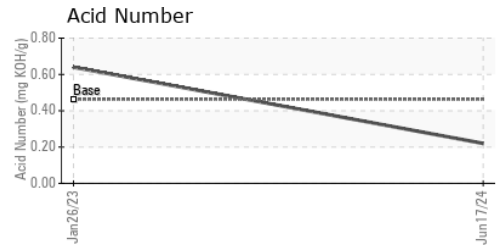
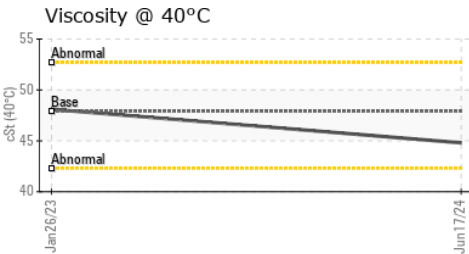
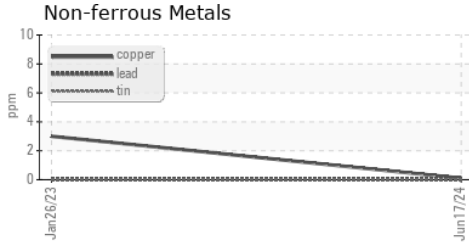
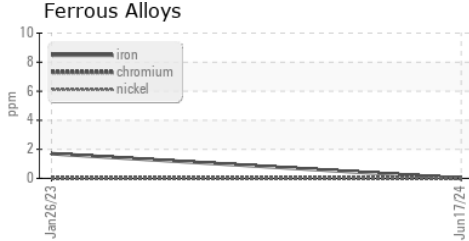
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>MODER</b>	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.9	<b>44.8</b>	48.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UAC06214860      **Received** : 19 Jun 2024  
**Lab Number** : **06214860**      **Tested** : 20 Jun 2024  
**Unique Number** : 11087724      **Diagnosed** : 21 Jun 2024 - Don Baldrige  
**Test Package** : IND 2

**ATLANTIC COMPRESSORS - ACI**  
 2144 SALEM INDUSTRIAL DRIVE  
 SALEM, VA  
 US 24153

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)