

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

Component Lube System

Fluid

TULCO 0478095 LUBSOIL STEAM CYLINDER 460 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

🔺 Wear

The iron level is abnormal.

Contamination

Appearance is milky. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

		method	limit/base	current	TIIStory I	nistoryz
Sample Number		Client Info		TO60000904	TO60000904	TO60000904
Sample Date		Client Info		17 Jun 2024	18 May 2024	12 Apr 2024
Machine Age	days	Client Info		48	35	7
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
			11 11 11			
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<mark>▲</mark> 53	1 46	A 81
Iron	ppm	ASTM D5185m	>20	<u> </u>	<u> </u>	<u> </u>
Chromium	ppm	ASTM D5185m	>20	<1	2	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		4	9	4
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>20	4	2	1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	8	1 21	14
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 1	<mark>history1</mark> 0	history2 0
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	limit/base	current 1 12	history1 0 0	history2 0 0
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0	history1 0 0 0	history2 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2	history1 0 0 0 2	history2 0 0 0 1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5	history1 0 0 0 2 0	history2 0 0 0 1 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5 9	history1 0 0 2 0 3	history2 0 0 1 1 0 11
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5 9 109	history1 0 0 2 0 3 74	history2 0 0 0 1 0 1 1 0 11 77
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5 9 109 3	history1 0 0 2 0 3 74 11	history2 0 0 1 0 11 0 11 77 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5 9 109 3 7597	history1 0 0 2 0 3 74 11 8623	history2 0 0 1 1 0 11 77 0 8522
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	current 1 12 0 2 5 9 109 3 7597 current	history1 0 0 2 0 3 74 11 8623 history1	history2 0 0 1 0 11 0 11 77 0 8522 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm	methodASTM D5185mASTM D5185m	limit/base	current 1 12 0 2 5 9 109 3 7597 current ▲ 18	history1 0 0 2 0 3 74 11 8623 history1 ▲ 24	history2 0 0 0 1 0 11 0 11 77 0 8522 history2 ↓15
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm	method ASTM D5185m	limit/base limit/base >15	current 1 12 0 2 5 9 109 3 7597 current ▲ 18 7	history1 0 0 2 0 3 74 11 8623 history1 ▲ 24 16	history2 0 0 1 1 0 11 77 0 8522 history2 ▲ 15 10
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base limit/base >15 >20	current 1 12 0 2 5 9 109 3 7597 current ▲ 18 7 4	history1 0 0 2 0 3 74 11 8623 history1 ▲ 24 16 4	history2 0 0 1 1 0 11 0 11 77 0 8522 history2 ▲ 15 10 3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base limit/base >15 >20 >0.05	current 1 12 0 2 5 9 109 3 7597 current 18 7 4 0.322	history1 0 0 2 0 3 74 11 8623 history1 ▲ 24 16 4 ▲ 0.456	history2 0 0 1 0 11 0 11 777 0 8522 history2 ↓ 15 10 3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Vater ppm Water	ppm ppm %	method ASTM D5185m ASTM D5185m	limit/base 	current 1 12 0 2 5 9 109 3 7597 current 18 7 4 0.322 3220	history1 0 0 2 0 2 0 3 74 11 8623 history1 ▲ 24 16 4 0.456 ▲ 4560	history2 0 0 1 0 11 0 11 77 0 8522 history2 15 10 3 3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Chosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304	limit/base limit/base >15 >20 >20 >500 limit/base	current 1 12 0 2 5 9 109 3 7597 current 18 7 4 0.322 3220	history1 0 0 2 0 3 74 11 8623 history1 ▲ 24 16 4 0.456 ▲ 0.456 ▲ 4560	history2 0 0 1 1 0 11 0 11 777 0 8522 history2 ▲ 15 10 3 3



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	A MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	🛑 MILKY	MILKY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		445		427.9
Visc @ 100°C	cSt	ASTM D445		18.8		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2

Color



Bottom



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