

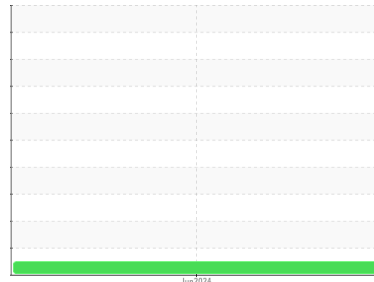


# OIL ANALYSIS REPORT



Area  
**MINING**  
 Machine Id  
**ME-06 CATERPILLAR 745C TFK01686**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL RIMULA SUPER SAE 15W40 (--- GAL)**

### Sample Rating Trend



**NORMAL**



### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0944189</b>	---	---
Sample Date	Client Info			<b>19 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>16214</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<b>&lt;1.0</b>	---	---
Water	WC Method	>0.2		<b>NEG</b>	---	---
Glycol	WC Method			<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>14</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	---	---
Lead	ppm	ASTM D5185m	>40	<b>9</b>	---	---
Copper	ppm	ASTM D5185m	>330	<b>4</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>78</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>10</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>71</b>	---	---
Calcium	ppm	ASTM D5185m	2840	<b>2513</b>	---	---
Phosphorus	ppm	ASTM D5185m	1150	<b>1122</b>	---	---
Zinc	ppm	ASTM D5185m	1270	<b>1305</b>	---	---
Sulfur	ppm	ASTM D5185m	2829	<b>5325</b>	---	---

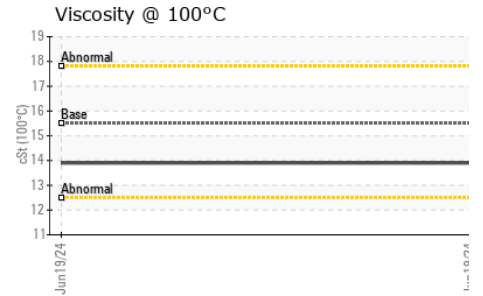
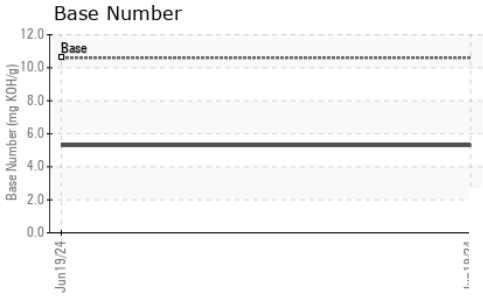
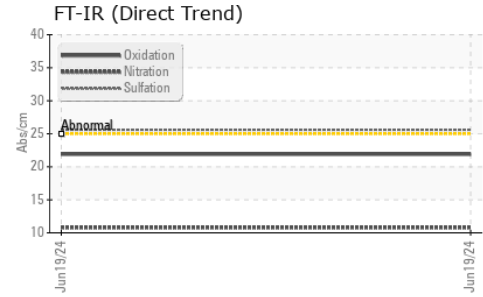
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>3</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>7</b>	---	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.3</b>	---	---
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.8</b>	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>25.6</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>21.9</b>	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	10.6	<b>5.3</b>	---	---



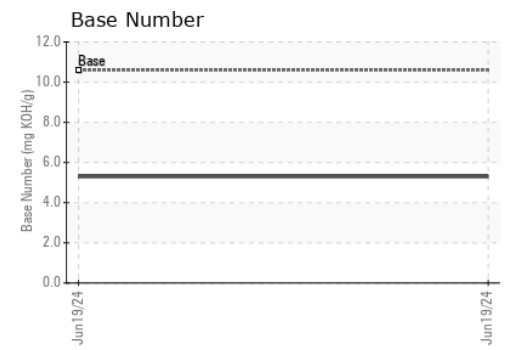
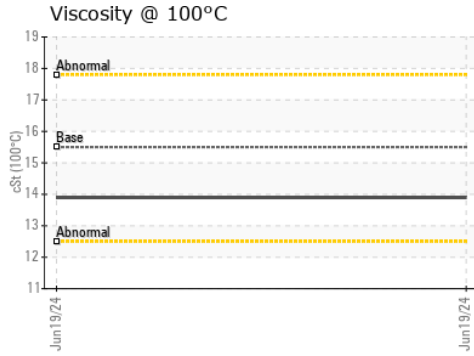
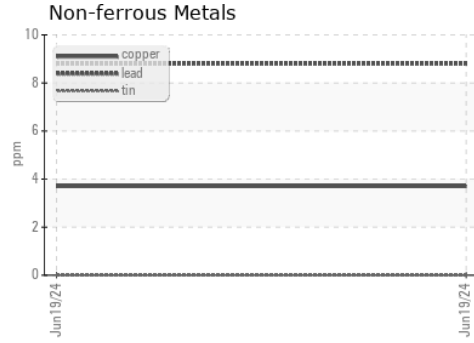
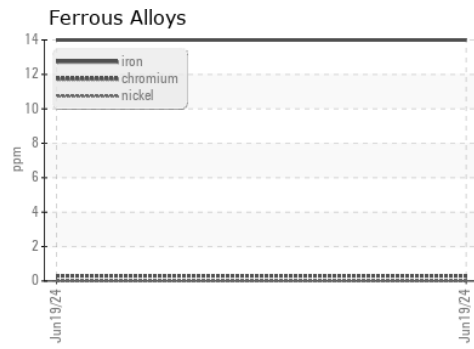
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.5	13.9	---	---

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0944189      **Received** : 20 Jun 2024  
**Lab Number** : 06215650      **Tested** : 21 Jun 2024  
**Unique Number** : 11088514      **Diagnosed** : 22 Jun 2024 - Don Baldrige  
**Test Package** : CONST ( Additional Tests: TBN )

**COVIA - OREGON - 004**  
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 OREGON, IL  
 US 61061-0156  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)