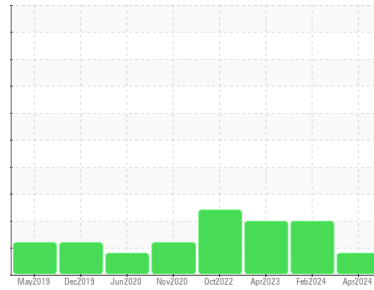




# OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT



Machine Id  
**CE1201 WEST (S/N CORN LEG 1)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of visible silt present in the sample.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0013153</b>	USP0007166	USP246062
Sample Date	Client Info		<b>30 Apr 2024</b>	06 Feb 2024	30 Apr 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>39</b>	2	18
Chromium	ppm	ASTM D5185m	>15	<b>4</b>	0	<1
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>2</b>	8	4
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>2</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>454</b>	464	423
Zinc	ppm	ASTM D5185m		<b>10</b>	4	<1
Sulfur	ppm	ASTM D5185m		<b>69</b>	0	17

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>20</b>	21	22
Sodium	ppm	ASTM D5185m		<b>2</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	0	0
Water	%	ASTM D6304	>0.2	<b>0.006</b>	0.003	0.009
ppm Water	ppm	ASTM D6304	>2000	<b>60</b>	38	90.3

## FLUID CLEANLINESS

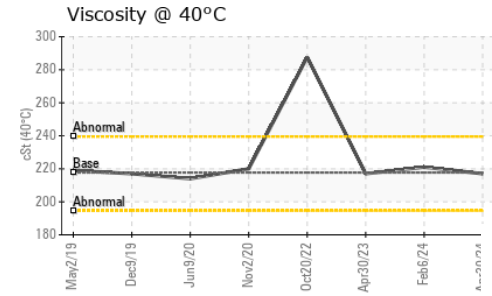
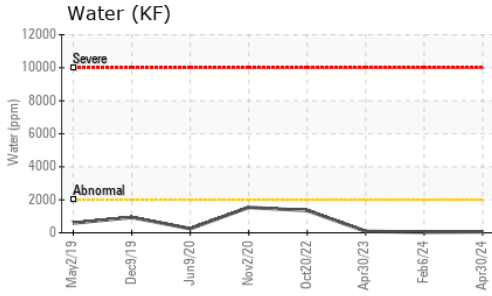
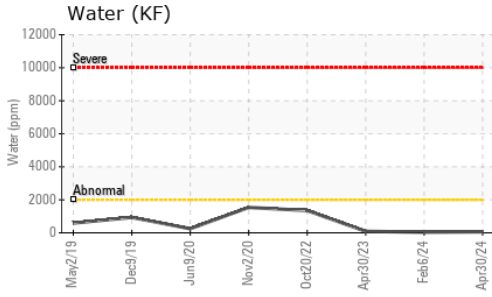
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	▲ 98192	▲ 147175
Particles >6µm	ASTM D7647	>5000	---	▲ 31938	▲ 102846
Particles >14µm	ASTM D7647	>640	---	▲ 1846	▲ 6970
Particles >21µm	ASTM D7647	>160	---	● 306	▲ 1302
Particles >38µm	ASTM D7647	>40	---	4	40
Particles >71µm	ASTM D7647	>10	---	0	3
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	▲ 24/22/18	▲ 24/24/20

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.48</b>	0.57	0.59



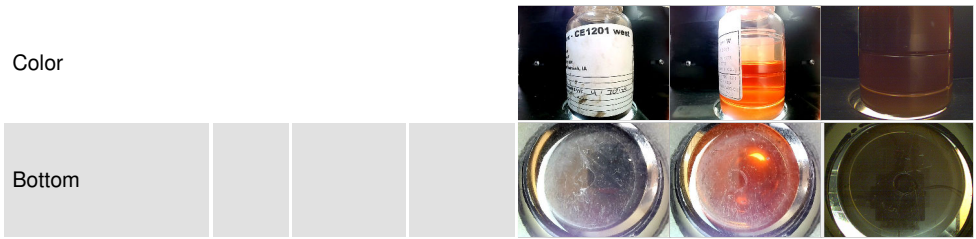
# OIL ANALYSIS REPORT



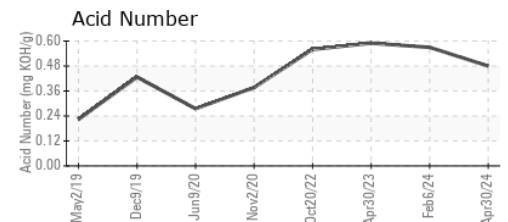
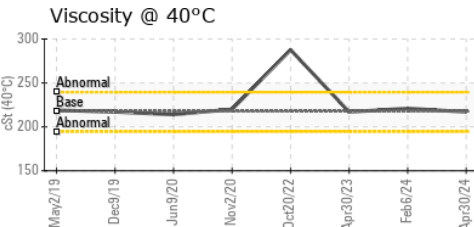
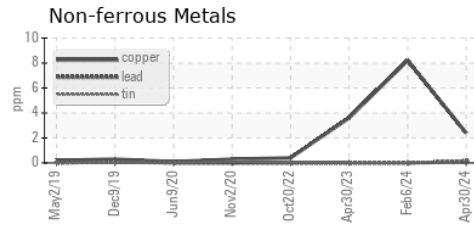
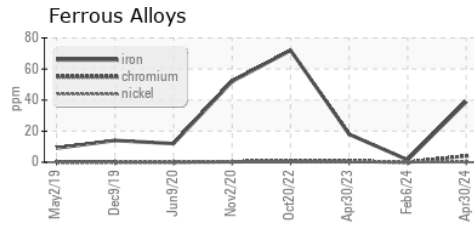
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	217	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0013153  
**Lab Number** : 06215798  
**Unique Number** : 11088662  
**Test Package** : IND 2  
**Received** : 20 Jun 2024  
**Tested** : 24 Jun 2024  
**Diagnosed** : 24 Jun 2024 - Doug Bogart

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)