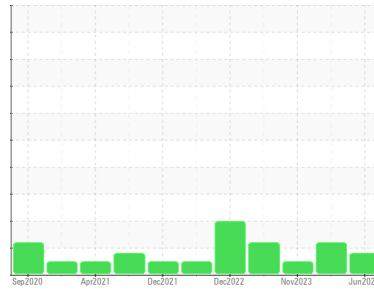




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
ER1 HSRC-07 (S/N 61280)
 Component
Refrigeration Compressor
 Fluid
USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0013177	USP0007452	USP0003635
Sample Date	Client Info	12 Jun 2024	28 Feb 2024	13 Nov 2023
Machine Age	hrs	Client Info	0	6170
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	0	<1	0
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >3	0	0	<1
Lead	ppm	ASTM D5185m >2	0	0	0
Copper	ppm	ASTM D5185m >8	0	0	0
Tin	ppm	ASTM D5185m >4	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	1	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	1
Calcium	ppm	ASTM D5185m	0	<1	1
Phosphorus	ppm	ASTM D5185m	0	0	1
Zinc	ppm	ASTM D5185m	3	0	0
Sulfur	ppm	ASTM D5185m 50	0	0	2

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	0	0
Sodium	ppm	ASTM D5185m	2	0	<1
Potassium	ppm	ASTM D5185m >20	3	0	2
Water	%	ASTM D6304 >0.01	0.001	0.001	0.001
ppm Water	ppm	ASTM D6304 >100	11	0	11.0

FLUID CLEANLINESS

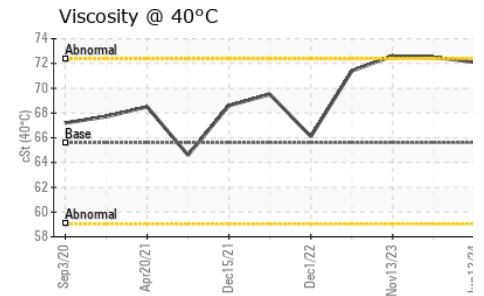
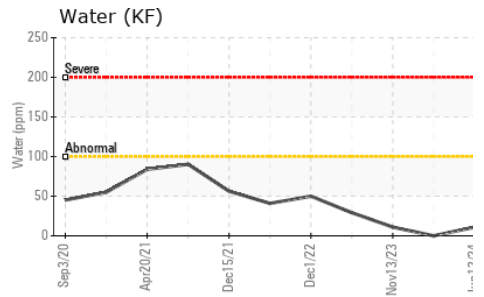
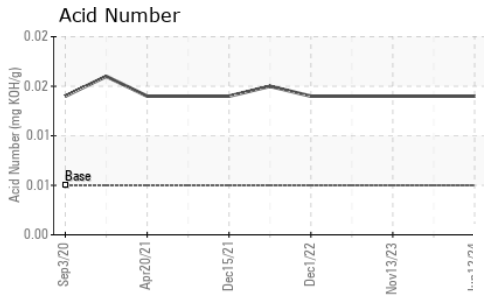
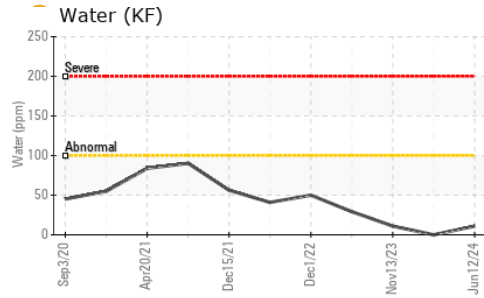
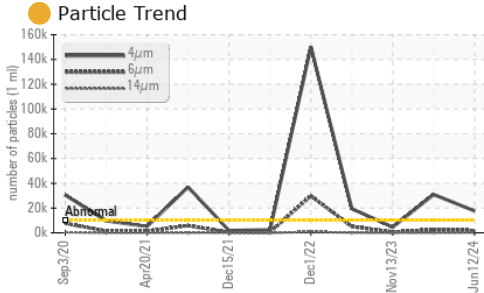
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	● 17630	▲ 30917	4589
Particles >6µm	ASTM D7647 >2500	● 1792	● 2611	596
Particles >14µm	ASTM D7647 >320	● 39	43	21
Particles >21µm	ASTM D7647 >80	● 8	5	5
Particles >38µm	ASTM D7647 >20	● 0	0	0
Particles >71µm	ASTM D7647 >4	● 0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	● 21/18/12	▲ 22/19/13	19/16/12

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	0.014	0.014	0.014



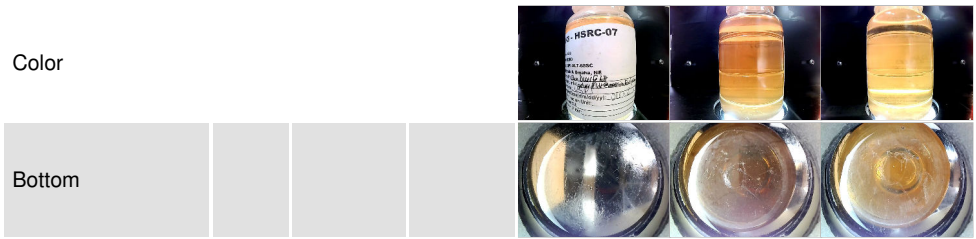
OIL ANALYSIS REPORT



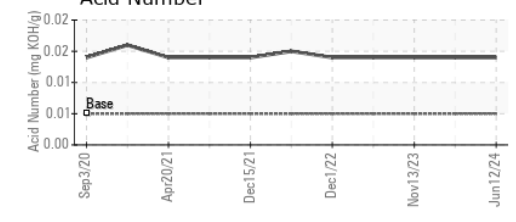
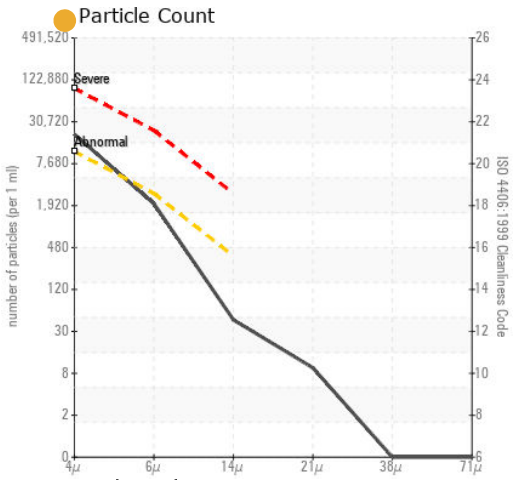
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	72.1	72.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0013177
Lab Number : 06215825
Unique Number : 11088689
Test Package : IND 2
Received : 20 Jun 2024
Tested : 21 Jun 2024
Diagnosed : 24 Jun 2024 - Doug Bogart

AMERICAN FOODS GROUP
 4430 S 110TH ST
 OMAHA, NE
 US 68137
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)