<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Area PALASYN 45 Machine To 23BE003780 - ALLOY WHEEL REPAIR Component

Component Compressor

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

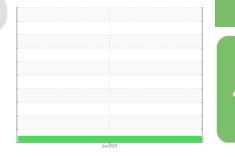
All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



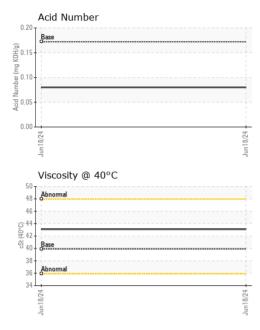
NORMAL

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06215835		
Sample Date		Client Info		18 Jun 2024		
Machine Age	hrs	Client Info		1836		
Oil Age	hrs	Client Info		1836		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0		
Barium	ppm	ASTM D5185m	0.0	8		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0	<1		
Magnesium	ppm	ASTM D5185m	0.0	0		
Calcium	ppm	ASTM D5185m	0.0	0		
Phosphorus	ppm	ASTM D5185m	966	599		
Zinc	ppm	ASTM D5185m	0	3		
Sulfur	ppm	ASTM D5185m	1309	1401		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.08		

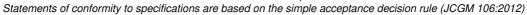


OIL ANALYSIS REPORT

VISUAL



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	MODER		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jun 18/24	Appearance	scalar	*Visual	NORML	NORML		
Junl	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
				11.0011/00.0000		Internet and	history O
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	39.9	43.1		
	SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Jun 18/24	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	s		Juni 18/24 4 4 2 3 1 18/24 0 1 18/24 0 1 18/24 0 1 18/24 0 1 18/24 0 1 18/24			
	: UCS06215835 : 06215835 : 11088699 : IND 2 . contact Customer Servi are outside of the ISO 1	Recei Teste Diagr ice at 1-8 7025 sco	Madison Ave., Cary, NC 27513 Received : 20 Jun 2024 Tested : 21 Jun 2024 Diagnosed : 22 Jun 2024 - Don Baldridge the at 1-800-237-1369. 1025 scope of accreditation. In the simple acceptance decision rule (JCGM 106:			GSB INDUSTRIE ALPHARETTA, G US 3000 Contact: ALLAN NORTC allan@gsbindustries.co T: (678)602-092 :2012)	



Contact/Location: ALLAN NORTON - UCGSBALP