

OIL ANALYSIS REPORT

Area **AIRLUBE 228 ATLAS COPCO API618725 - FORD WOODHAVEN** Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

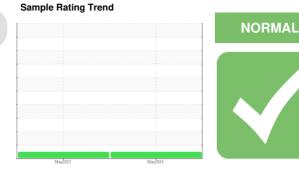
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





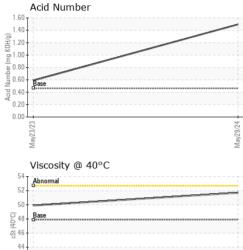
| SAMPLE INFORM | NATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | UCH06215861 | UCH05927364 | |
| Sample Date | | Client Info | | 29 May 2024 | 23 May 2023 | |
| Machine Age | hrs | Client Info | | 38509 | 34564 | |
| Oil Age | hrs | Client Info | | 6130 | 2185 | |
| Oil Changed | | Client Info | | Not Changd | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | |
| Chromium | ppm | ASTM D5185m | >5 | 0 | 0 | |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >15 | 2 | <1 | |
| Lead | ppm | ASTM D5185m | >65 | 0 | 0 | |
| Copper | ppm | ASTM D5185m | >65 | 11 | 14 | |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 1.5 | 0 | 0 | |
| Barium | ppm | ASTM D5185m | 0 | 0 | 4 | |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | 0.3 | <1 | <1 | |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | 2 | |
| Calcium | ppm | ASTM D5185m | 0 | 0 | <1 | |
| Phosphorus | ppm | ASTM D5185m | 406 | 63 | 67 | |
| Zinc | ppm | ASTM D5185m | 0 | 16 | 4 | |
| Sulfur | ppm | ASTM D5185m | 1283 | 22 | 301 | |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >35 | 0 | 0 | |
| Sodium | ppm | ASTM D5185m | | 2 | 0 | |
| Potassium | ppm | ASTM D5185m | >20 | 3 | 0 | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.463 | 1.495 | 0.59 | |



Abnorma 42 40 May23/23

OIL ANALYSIS REPORT

VISUAL



| | VISUAL | | method | iiiiii/base | current | nistory i | Thistory2 |
|------------|-------------------------------|----------|------------|--|-------------|------------|-------------|
| | White Metal | scalar | *Visual | NONE | LIGHT | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| /24 - | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| May29/24 | Odor | scalar | *Visual | NORML | NORML | NORML | |
| 2 | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| | Free Water | | | >0.1 | NEG | NEG | |
| | | scalar | *Visual | | NEG | NEG | |
| | FLUID PROPERT | | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | | 51.7 | 49.9 | |
| | SAMPLE IMAGES | S | method | limit/base | current | history1 | history2 |
| May29/24 + | Color | | | | | | no image |
| | Bottom | | | | | | no image |
| | GRAPHS | | | | | | |
| | Ferrous Alloys | | | | | | |
| | ¹⁰ L | | | | | | |
| | 8 - iron | | | | | | |
| | E 6 | | | | | | |
| | ä 4 | | | | | | |
| | 2 | | | | | | |
| | | | | 5 | | | |
| | May23/23 | | | May29/24 | | | |
| | - | _ | | Ma | | | |
| | Non-ferrous Metal | s | | | | | |
| | 15 copper | | | | | | |
| | 10 - tin | | | | | | |
| | dd | | | | | | |
| | 5 | | | | | | |
| | 0 | | | | | | |
| | May23/23 | | | May29/24 | | | |
| | Mayi | | | Mayi | | | |
| | Viscosity @ 40°C | | | | Acid Number | | |
| | 55 Abnormal | | | <u>,</u> 2.00 | | | |
| | T | | | HO 1.50 | | | |
| | () 50 Base 8 8 45 | | | Bu 1 0 | | | |
| | र्छ ₄₅ | | | (B) HO 3 (B) HO | Base | | |
| | Abnormal | | | 코 0.50 곳 | | | |
| | 40 | | | 0.01 |) | | |
| | May23/23 | | | May29/24 | May23/23 | | |
| | Ma | | | Ma | Ma | | |
| | | 1 Madiso | n Ave Carv | , NC 27513 | | CHNOLOGIES | INC (DET-LI |

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