

OIL ANALYSIS REPORT

NORMAL

Machine Id LGS00180

Component Middle Biogas Engine

Fluic CITGO PACEMAKER GAS ENGINE LFG LA 40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

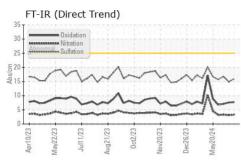
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

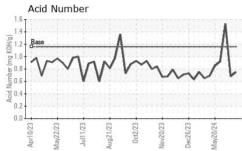
40 (GAL)									
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2			
ample Number		Client Info		WC0803413	WC0803471	WC0803467			
ample Date		Client Info		17 Jun 2024	11 Jun 2024	28 May 2024			
lachine Age	hrs	Client Info		61841	61691	61660			
il Age	hrs	Client Info		167	17	282			
il Changed		Client Info		N/A	N/A	N/A			
ample Status				NORMAL	NORMAL	ABNORMAL			
CONTAMINATION	J	method	limit/base	current	history1	history2			
uel		WC Method	>4.0	<1.0	<1.0	<1.0			
Vater		WC Method	>0.1	NEG	NEG	NEG			
àlycol		WC Method		NEG	NEG	NEG			
WEAR METALS		method	limit/base	current	history1	history2			
on	ppm	ASTM D5185m	>45	3	5	15			
hromium	ppm	ASTM D5185m	>2	0	0	<1			
lickel	ppm	ASTM D5185m	>2	0	0	A 3			
ïtanium	ppm	ASTM D5185m		0	0	0			
liver	ppm	ASTM D5185m	>5	0	0	0			
luminum	ppm	ASTM D5185m	>10	<1	1	2			
ead	ppm	ASTM D5185m	>5	0	0	<1			
Copper	ppm	ASTM D5185m	>14	<1	<1	2			
ïn	ppm	ASTM D5185m	>13	1	<1	4			
anadium	ppm	ASTM D5185m		0	<1	<1			
Cadmium	ppm	ASTM D5185m		0	0	0			
ADDITIVES		method	limit/base	current	history1	history2			
oron	ppm	ASTM D5185m		2	<1	0			
Barium	ppm	ASTM D5185m		0	0	0			
lolybdenum	ppm	ASTM D5185m		4	5	2			
langanese	ppm	ASTM D5185m		0	<1	<1			
lagnesium	ppm	ASTM D5185m		29	60	21			
Calcium	ppm	ASTM D5185m		1453	1653	1552			
hosphorus	ppm	ASTM D5185m		286	325	307			
linc	ppm	ASTM D5185m		346	403	390			
Sulfur	ppm	ASTM D5185m		3272	3176	3756			
CONTAMINANTS		method	limit/base	current	history1	history2			
ilicon	ppm	ASTM D5185m	>200	115	37	179			
Sodium	ppm	ASTM D5185m		<1	<1	<1			
otassium	ppm	ASTM D5185m	>20	0	1	0			
INFRA-RED		method	limit/base	current	history1	history2			
Soot %	%	*ASTM D7844		0	0	0			
litration	Abs/cm	*ASTM D7624	>20	3.3	3.1	3.3			
Sulfation	Abs/.1mm	*ASTM D7415	>30	15.9	14.9	16.8			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2			
Dxidation	Abs/.1mm	*ASTM D7414	>25	7.7	7.6	7.1			
cid Number (AN)	mg KOH/g	ASTM D8045	1.16	0.75	0.681	1.53			
Base Number (BN)	mg KOH/g	ASTM D2896	5	3.70	4.30	3.46			
00:29) Rev: 1			Co	ntact/Location:	CHIP MATHEW	S - BLAHARM			

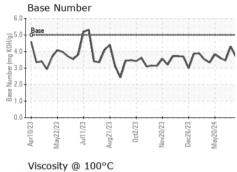
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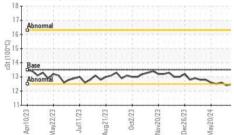


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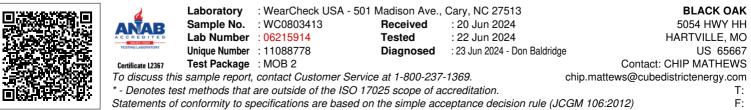








VISUAL		method	limit/base	current	history1	histor
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORMI
Odor	scalar	*Visual	NORML	NORML	NORML	NORMI
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	histor
Visc @ 100°C	cSt	ASTM D445	13.5	12.5	12.4	12.6
GRAPHS						
Iron (ppm)				Lead (ppm)		
Severe				8 Severe		
				6		
Abnormal			udd	4		
				2		
	\sim	~~~~~/	\sim	0	Mas	\sim
Apr10/23 May22/23 Jul11/23 Aug21/23	0ct2/23	Nov20/23 Dec26/23	L7 (07)	Apr10/23 May22/23 Jul11/23	Aug21/23 0ct2/23 Nov20/23	Dec26/23 May20/24
Apr May Jul Aug	õ	Dec	ADIA	Apr May	Aug Oc Novi	Dec
Aluminum (ppm)				Chromium (pr	om)	
Severe				5 Severe		
				2		
Abnormal				2 Abnormal		
my	\wedge	\sim	\sim			$\sim \sim$
Apr10/23 May22/23 Jul11/23 Aug21/23	0ct2/23	Nov20/23	17/0		Aug21/23 - 0ct2/23 - Nov20/23 -	Dec26/23
Apr1 May2 Jul1 Aug2	0ct	Nov20/23 Dec26/23	ZÁDIAI	Apr1 0/23 May22/23 Jul1 1/23	Aug2 Oct Nov2	Dec2 May2
Copper (ppm)				Silicon (ppm)		
Severe			4			
			3	00 - Severe		
Abnormal			특 2	Abnormal		
					MAN	NA/
	~~	m	\sim		V	VVV
0/23 2/23 1/23	0ct2/23	6/23 6/23	17/0		ug21/23 - 0ct2/23 - ov20/23 -	6/23 - 1/24 -
Apr10/23 May22/23 Jul11/23 Aug21/23	Octi	Nov20/23 Dec26/23	17 ADIA	Apr10/23 May22/23 Jul11/23	Aug21/23 0ct2/23 Nov20/23	Dec26/23 - May20/24 -
Viscosity @ 100°C	2	-	-	Base Number		5
Transformation			, B			
Abnormal					1	
Abhoime			er (mg		Im	\sim
Abnormal	~~~~		dunda	.0	V	
			ase	.0		
23	23 -	23 - 23 - 23 - 23	++++++++ (23+0.0	23 - 23 - 23 -	23 - 24 -
Apr10/23 May22/23 Jul11/23 Aug21/23	0ct2/23	Nov20/23 Dec26/23	ίο τλα	Apr10/23 May22/23 Jul11/23	Aug21/23 0ct2/23 Nov20/23	Dec26/23 May20/24



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Contact/Location: CHIP MATHEWS - BLAHARMO