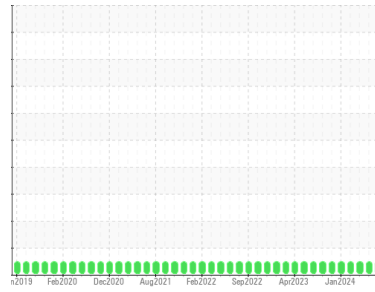




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
MACHINE SHOP
 Machine Id
0-9024-0000 STRADDLE CARRIER
 Component
Diesel Engine
 Fluid
ROYAL PURPLE MOTOR OIL 15W40 (23 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0922580	WC0922579	WC0867037
Sample Date	Client Info			19 Jun 2024	06 May 2024	11 Mar 2024
Machine Age	hrs	Client Info		7727	7228	6964
Oil Age	hrs	Client Info		7727	0	6964
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	9	3	9
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>4	0	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>3	0	<1	0
Aluminum	ppm	ASTM D5185m	>20	1	3	3
Lead	ppm	ASTM D5185m	>40	4	2	2
Copper	ppm	ASTM D5185m	>330	7	3	30
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	<1	4
Barium	ppm	ASTM D5185m	0	0	<1	0
Molybdenum	ppm	ASTM D5185m	100	85	83	89
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	60	16	15	31
Calcium	ppm	ASTM D5185m	3050	3452	3209	3234
Phosphorus	ppm	ASTM D5185m	1050	1172	1121	1119
Zinc	ppm	ASTM D5185m	1200	1445	1321	1334
Sulfur	ppm	ASTM D5185m	12500	20197	18030	18770

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	5	4
Sodium	ppm	ASTM D5185m		2	4	3
Potassium	ppm	ASTM D5185m	>20	0	3	4

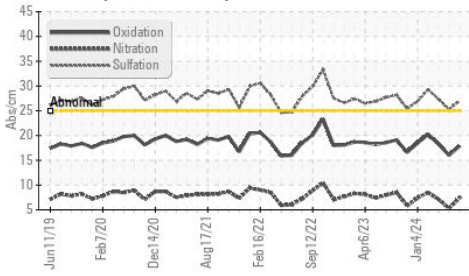
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.3	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	7.4	5.3	7.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	27.0	25.3	27.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.9	16.0	18.3
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	10.73	10.55	10.25

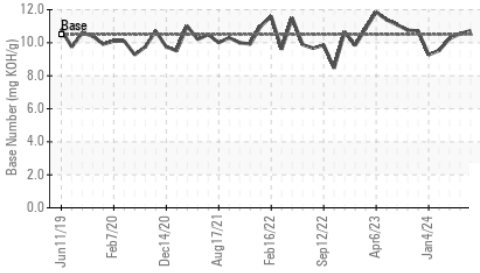


OIL ANALYSIS REPORT

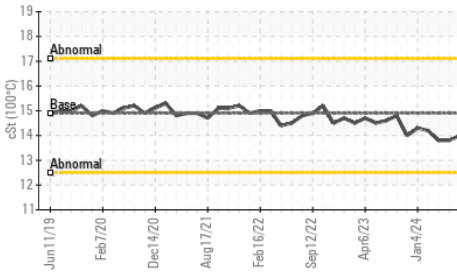
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

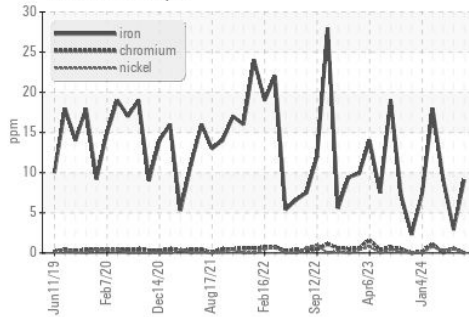


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

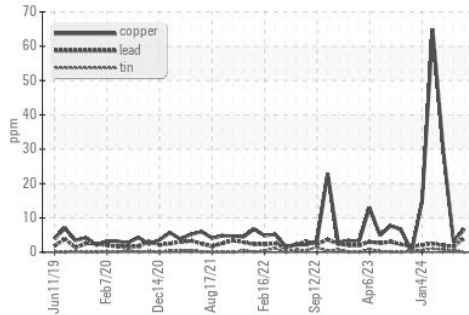
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.9	14.0	13.8

GRAPHS

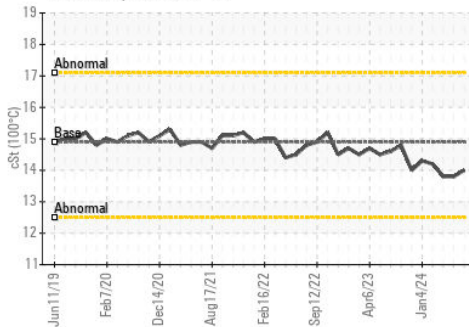
Ferrous Alloys



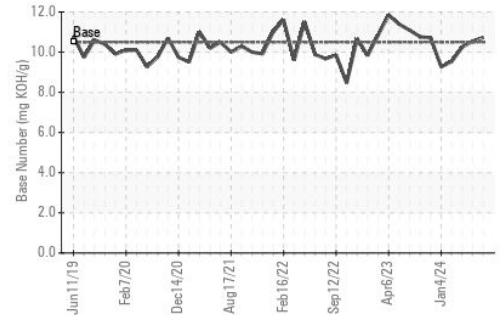
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0922580

Lab Number : 06215935

Unique Number : 11088799

Test Package : IND 2

Received : 20 Jun 2024

Tested : 22 Jun 2024

Diagnosed : 23 Jun 2024 - Don Baldrige

ALLVAC - MACHINE SHOP

2020 ASHCRAFT AVE

MONROE, NC

US 28110

Contact: mark eilerman

mark.eilerman@atimaterials.com

T: (704)292-4051

F: (704)282-0665

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)