# OIL ANALYSIS REPORT

Sample Rating Trend


ISO

Machine Id
## PALFINGER Millbury 56360
Component
**2 Hydraulic System**
Fluid
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.

**Wear**
All component wear rates are normal.

**Contamination**
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0881187** | --- | --- |
| Sample Date | | Client Info | | **28 May 2024** | --- | --- |
| Machine Age | hrs | Client Info | | **4653** | --- | --- |
| Oil Age | hrs | Client Info | | **4653** | --- | --- |
| Oil Changed | | Client Info | | **N/A** | --- | --- |
| Sample Status | | | | **ABNORMAL** | --- | --- |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >0.1 | **NEG** | --- | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **7** | --- | --- |
| Chromium | ppm | ASTM D5185m | >10 | **<1** | --- | --- |
| Nickel | ppm | ASTM D5185m | >10 | **0** | --- | --- |
| Titanium | ppm | ASTM D5185m | | **0** | --- | --- |
| Silver | ppm | ASTM D5185m | | **0** | --- | --- |
| Aluminum | ppm | ASTM D5185m | >10 | **<1** | --- | --- |
| Lead | ppm | ASTM D5185m | >10 | **0** | --- | --- |
| Copper | ppm | ASTM D5185m | >75 | **<1** | --- | --- |
| Tin | ppm | ASTM D5185m | >10 | **0** | --- | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | --- | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | --- | --- |

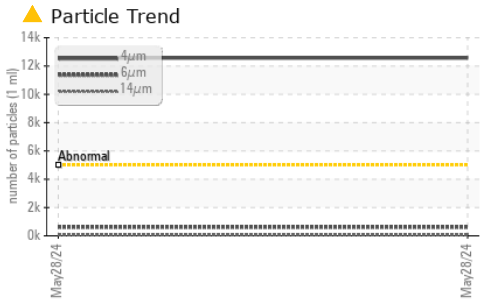
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 5 | **5** | --- | --- |
| Barium | ppm | ASTM D5185m | 5 | **0** | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 5 | **2** | --- | --- |
| Manganese | ppm | ASTM D5185m | | **<1** | --- | --- |
| Magnesium | ppm | ASTM D5185m | 25 | **29** | --- | --- |
| Calcium | ppm | ASTM D5185m | 200 | **125** | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 300 | **385** | --- | --- |
| Zinc | ppm | ASTM D5185m | 370 | **469** | --- | --- |
| Sulfur | ppm | ASTM D5185m | 2500 | **3841** | --- | --- |

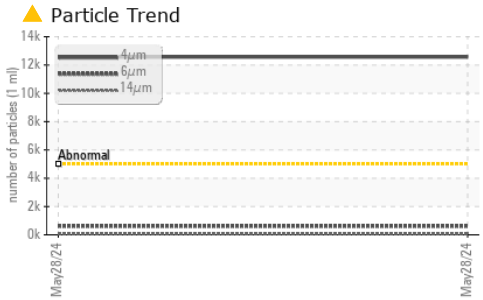
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >20 | **<1** | --- | --- |
| Sodium | ppm | ASTM D5185m | | **3** | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | **3** | --- | --- |

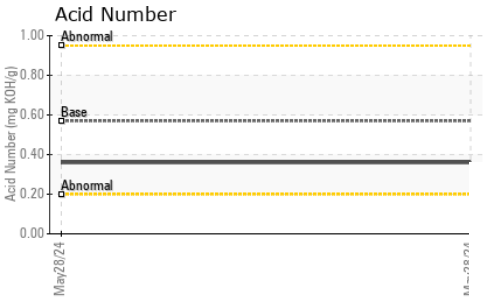
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | ▲ **12564** | --- | --- |
| Particles >6µm | | ASTM D7647 | >1300 | **617** | --- | --- |
| Particles >14µm | | ASTM D7647 | >160 | **54** | --- | --- |
| Particles >21µm | | ASTM D7647 | >40 | **18** | --- | --- |
| Particles >38µm | | ASTM D7647 | >10 | **0** | --- | --- |
| Particles >71µm | | ASTM D7647 | >3 | **0** | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ **21/16/13** | --- | --- |

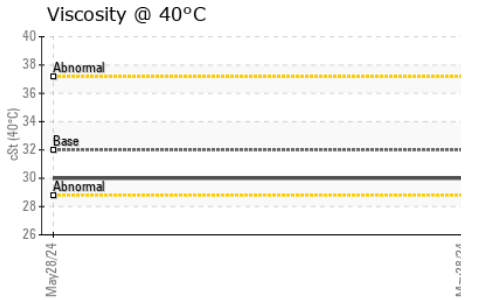
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | **0.36** | --- | --- |

# OIL ANALYSIS REPORT



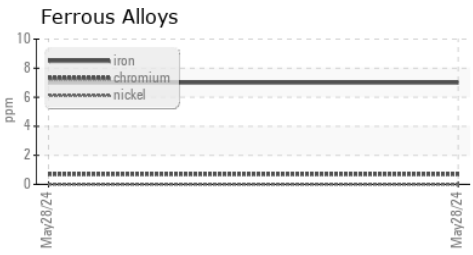



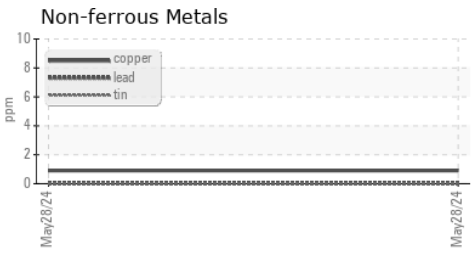

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | --- | --- |
| Silt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Debris | scalar | *Visual | NONE | **NONE** | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | --- | --- |
| Odor | scalar | *Visual | NORML | **NORML** | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | **NEG** | --- | --- |
| Free Water | scalar | *Visual | | **NEG** | --- | --- |

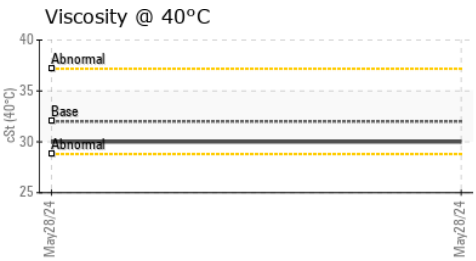
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 32 | **30.0** | --- | --- |

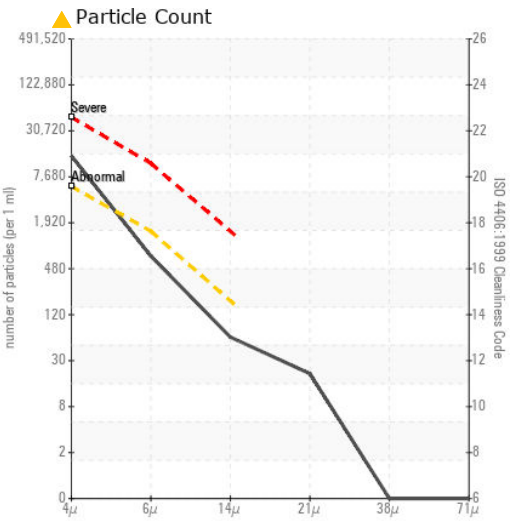
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | *no image* | *no image* |
| Bottom | | |  | *no image* | *no image* |

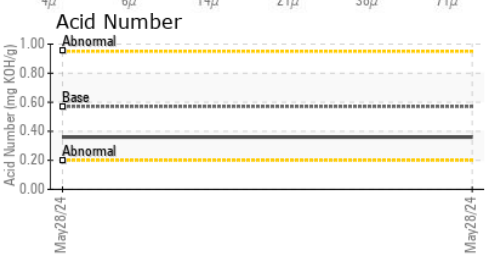
## GRAPHS




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0881187
**Lab Number** : 06216278
**Unique Number** : 11089142
**Test Package** : CONST

**Received** : 20 Jun 2024
**Tested** : 21 Jun 2024
**Diagnosed** : 21 Jun 2024 - Wes Davis

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**PALFINGER - BRANCH 410**
632 CEDAR SWAMP RD
JACKSON, NJ
US 08527
Contact: DON DRESS
d.dress@palfinger.com
T:
F:

Report Id: PALJACNJ [WUSCAR] 06216278 (Generated: 06/21/2024 19:31:11) Rev: 1

Submitted By: TECHNICIAN ACCOUNT