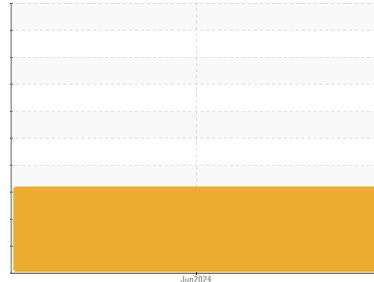




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
PELLET MILL 1 - M48523 (S/N 5103771)
 Component
Gearbox
 Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Appearance is hazy. There is a moderate amount of visible silt present in the sample. There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM24769	---	---
Sample Date	Client Info		17 Jun 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	26	---	---
Chromium	ppm	ASTM D5185m >15	0	---	---
Nickel	ppm	ASTM D5185m >15	0	---	---
Titanium	ppm	ASTM D5185m	1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	<1	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	0	---	---
Tin	ppm	ASTM D5185m >25	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	0	---	---
Barium	ppm	ASTM D5185m 15	0	---	---
Molybdenum	ppm	ASTM D5185m 15	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 50	1	---	---
Calcium	ppm	ASTM D5185m 50	3	---	---
Phosphorus	ppm	ASTM D5185m 350	526	---	---
Zinc	ppm	ASTM D5185m 100	8	---	---
Sulfur	ppm	ASTM D5185m 12500	563	---	---

CONTAMINANTS

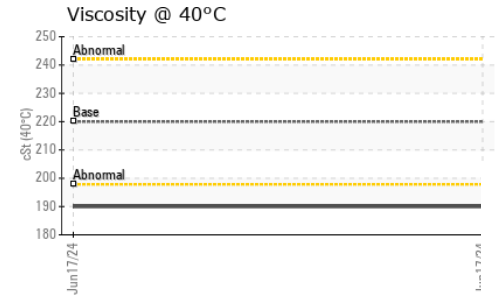
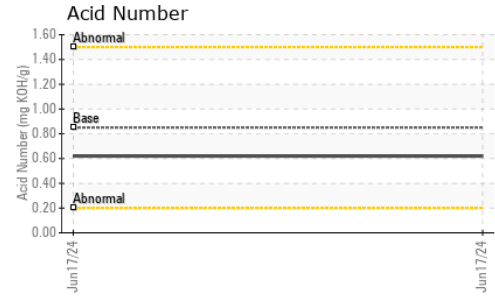
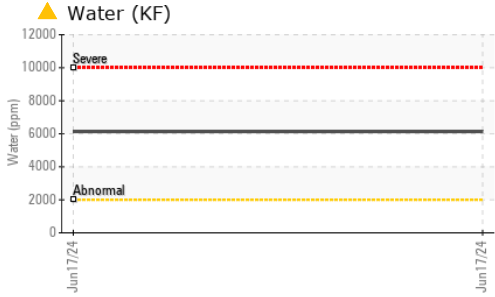
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	---	---
Sodium	ppm	ASTM D5185m	2	---	---
Potassium	ppm	ASTM D5185m >20	4	---	---
Water	%	ASTM D6304 >0.2	▲ 0.614	---	---
ppm Water	ppm	ASTM D6304 >2000	▲ 6140	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.62	---	---



OIL ANALYSIS REPORT



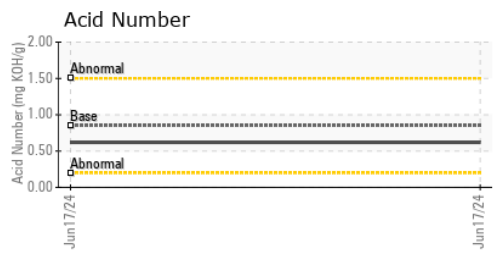
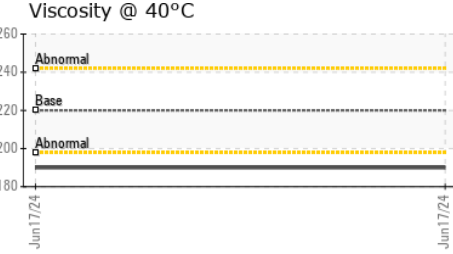
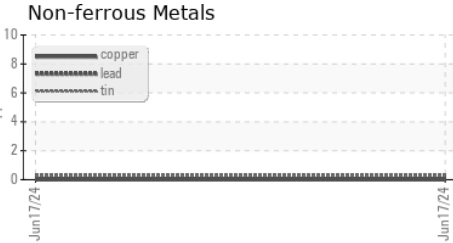
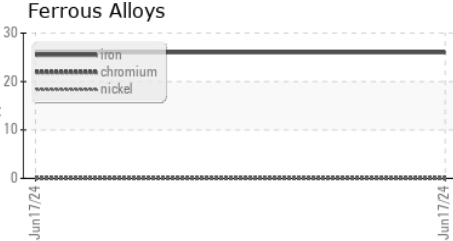
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	▲ MODER	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	● HAZY	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	190	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM24769
Lab Number : 06216301
Unique Number : 11089165
Test Package : IND 2

CARGILL FEED & NUTRITION - FLOWERY BRANCH
 4634 ROADFORD RD
 FLOWERY BRANCH, GA
 US 30542
 Contact: JOHN HAMRICK
 JOHN_HAMRICK@CARGILL.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: