



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**ULTRACHEM COOLANT 46 PE**

Machine Id

**INGERSOLL RAND PG2100U05332 - RITZ CRAFT**

Component

**Compressor**

Fluid

{not provided} (--- GAL)

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0928772</b>	---	---
Sample Date	Client Info		<b>11 Jun 2024</b>	---	---
Machine Age	hrs	Client Info	<b>43985</b>	---	---
Oil Age	hrs	Client Info	<b>2763</b>	---	---
Oil Changed	Client Info		<b>Not Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>4</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	<b>41</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>69</b>	---	---
Zinc	ppm	ASTM D5185m	<b>41</b>	---	---
Sulfur	ppm	ASTM D5185m	<b>137</b>	---	---

## CONTAMINANTS

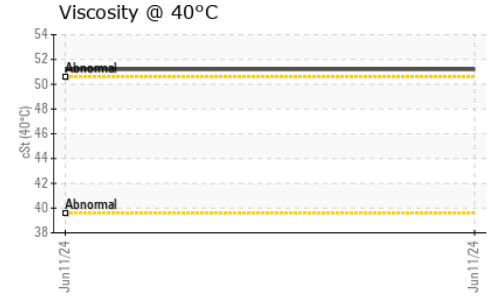
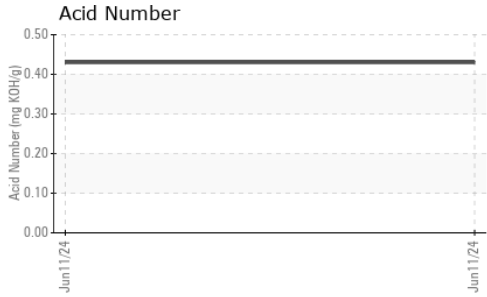
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>8</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>3</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.43</b>	---	---



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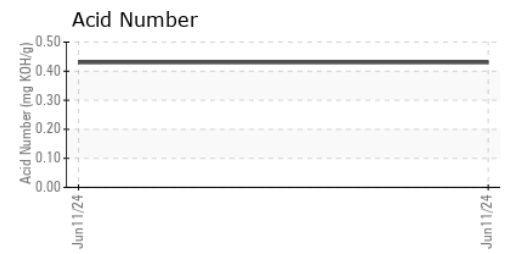
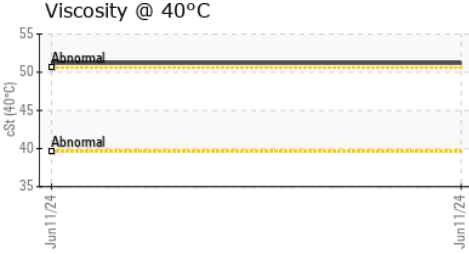
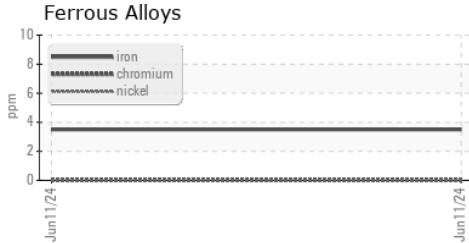
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	51.2	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0928772      **Received** : 20 Jun 2024  
**Lab Number** : 06216338      **Tested** : 21 Jun 2024  
**Unique Number** : 11089202      **Diagnosed** : 23 Jun 2024 - Don Baldrige  
**Test Package** : IND 2

**DRY AIR HERE LLC**  
 PO BOX 396  
 SUNBURY, PA  
 US 17801  
 Contact: TOM WIESZKOWIAK  
 dryairhere@aol.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)