

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id **CATERPILLAR 980M 6141 (S/N KRS00885)** Diesel Engine Fluid

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

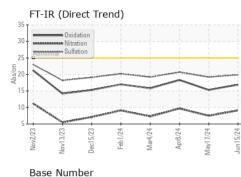
Fluid Condition

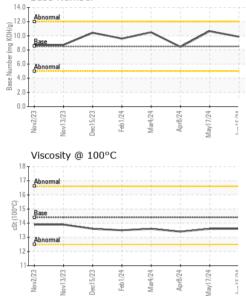
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO10003654	TO10003102	TO10003323
Sample Date		Client Info		15 Jun 2024	17 May 2024	08 Apr 2024
Machine Age	hrs	Client Info		13913	13733	13425
Oil Age	hrs	Client Info		488	308	524
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	9	8	12
Chromium	ppm	ASTM D5185m	>20	0	1	<1
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	1	0
Aluminum	ppm	ASTM D5185m	>25	2	2	<1
Lead	ppm	ASTM D5185m	>40	<1	<1	0
Copper	ppm	ASTM D5185m	>330	2	2	3
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250			history2 2
	ppm ppm			current	history1	
Boron		ASTM D5185m	250	current 3	history1 3	2
Boron Barium	ppm	ASTM D5185m ASTM D5185m	250 10	current 3 0	history1 3 <1	2 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	current 3 0 59	history1 3 <1 39	2 0 58
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	ourrent 3 0 59 <1	history1 3 <1 39 <1	2 0 58 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	current 3 0 59 <1 988 1141 1166	history1 3 <1 39 <1 595 744 930	2 0 58 0 958 1118 1028
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	current 3 0 59 <1 988 1141 1166 1339	history1 3 <1 39 <1 595 744	2 0 58 0 958 1118
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	current 3 0 59 <1 988 1141 1166	history1 3 <1 39 <1 595 744 930	2 0 58 0 958 1118 1028
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	current 3 0 59 <1 988 1141 1166 1339 3824 current	history1 3 <1 39 <1 595 744 930 789 2359 history1	2 0 58 0 958 1118 1028 1196 3700 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	250 10 100 450 3000 1150 1350 4250 limit/base >25	current 3 0 59 <1 988 1141 1166 1339 3824 current 4	history1 3 <1 39 <1 595 744 930 789 2359 history1 5	2 0 58 0 958 1118 1028 1196 3700 history2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4	2 0 58 0 958 1118 1028 1196 3700 history2 2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	250 10 100 450 3000 1150 1350 4250 limit/base >25	current 3 0 59 <1 988 1141 1166 1339 3824 current 4	history1 3 <1 39 <1 595 744 930 789 2359 history1 5	2 0 58 0 958 1118 1028 1196 3700 history2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base	Current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 3 3 3 current	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1	2 0 58 0 958 1118 1028 1196 3700 history2 2 3 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Iimit/base >25 >158 >20 Iimit/base >3	current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 3 current 0.4	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1 0.3	2 0 58 0 958 1118 1028 1196 3700 history2 2 3 <1 history2 0.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base	current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 current 0 0.4 9.1	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1 0.3 7.5	2 0 58 0 958 1118 1028 1196 3700 history2 2 2 3 <1 history2 0.4 9.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Iimit/base >25 >158 >20 Iimit/base >3	current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 3 current 0.4	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1 0.3	2 0 58 0 958 1118 1028 1196 3700 history2 2 3 <1 history2 0.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20	current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 current 0 0.4 9.1	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1 0.3 7.5	2 0 58 0 958 1118 1028 1196 3700 history2 2 2 3 <1 history2 0.4 9.7
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20	Current 3 0 59 <1 988 1141 1166 1339 3824 current 4 3 3 current 0.4 9.1 19.9	history1 3 <1 39 <1 595 744 930 789 2359 history1 5 4 2 history1 0.3 7.5 19.2	2 0 58 0 958 1118 1028 1196 3700 history2 2 3 <1 history2 0.4 9.7 20.7



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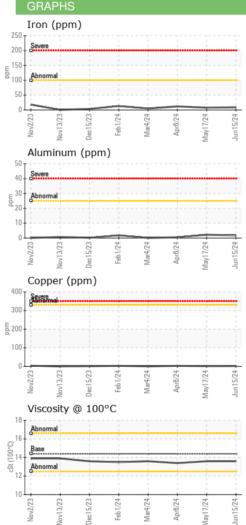


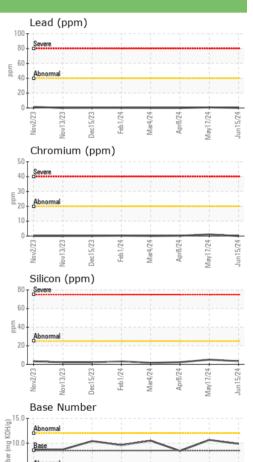


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.6	13.6	13.4
Viscosity Index (VI)	Scale	ASTM D2270	126	143	142	137

5.0 Base 0.0

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Report Id: ANCTUL [WUSCAR] 06216352 (Generated: 06/21/2024 19:36:57) Rev: 1

Submitted By: SKIP SAENGERHAUSEN

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