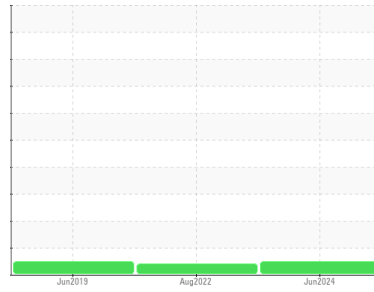




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
LINE 0 (S/N 5047)
 Component
Hydraulic System
 Fluid
ESSO NUTO H ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0870260	WC0633608	WCI2340969
Sample Date	Client Info			19 Jun 2024	29 Aug 2022	27 Jun 2019
Machine Age	mths	Client Info		0	24	0
Oil Age	mths	Client Info		16	24	0
Oil Changed	Client Info			N/A	Changed	N/A
Sample Status				NORMAL	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>40	9	8	4
Chromium	ppm	ASTM D5185m	>4	<1	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>4	3	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>60	8	5	1
Tin	ppm	ASTM D5185m	>4	1	0	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

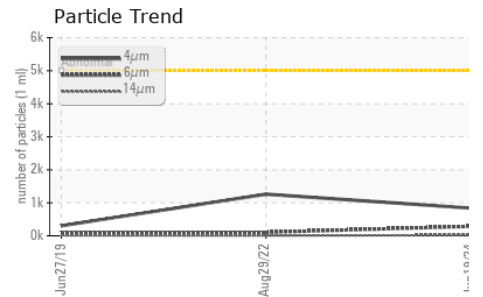
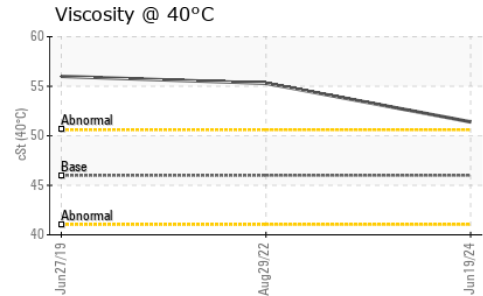
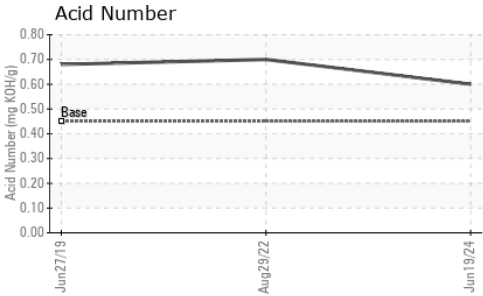
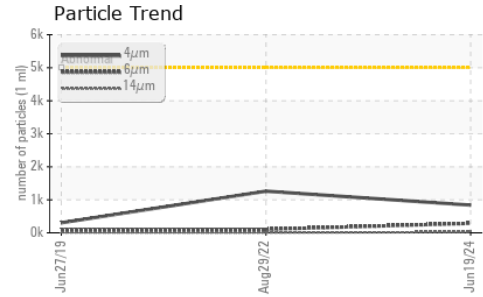
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	0	1	0	<1
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	5	2	0	<1
Calcium	ppm	ASTM D5185m	50	124	106	138
Phosphorus	ppm	ASTM D5185m	330	519	452	478
Zinc	ppm	ASTM D5185m	410	704	661	690
Sulfur	ppm	ASTM D5185m	2700	7848	7770	10248

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	1	1
Sodium	ppm	ASTM D5185m		0	1	1
Potassium	ppm	ASTM D5185m	>20	1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	839	1261	304
Particles >6µm		ASTM D7647	>1300	287	105	99
Particles >14µm		ASTM D7647	>160	21	9	12
Particles >21µm		ASTM D7647	>40	5	4	4
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/12	17/14/10	15/14/11



OIL ANALYSIS REPORT

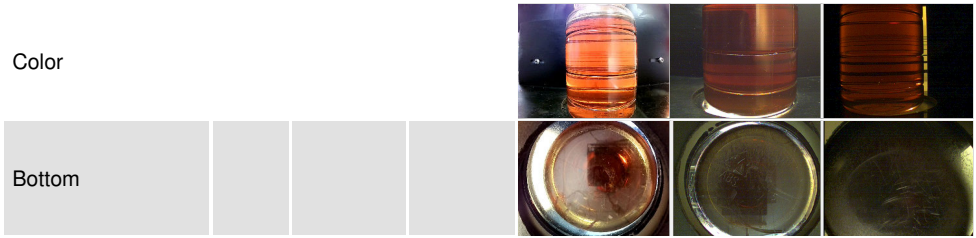


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.45	0.60	0.70	0.680

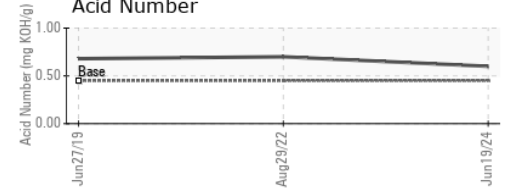
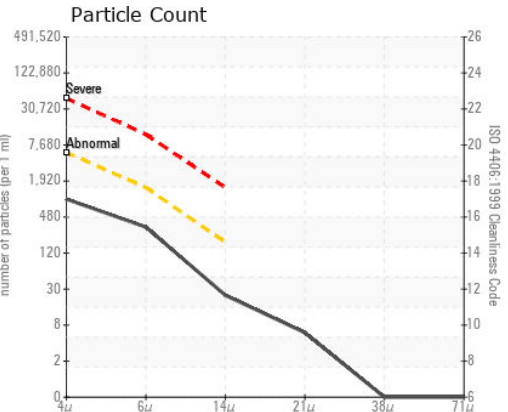
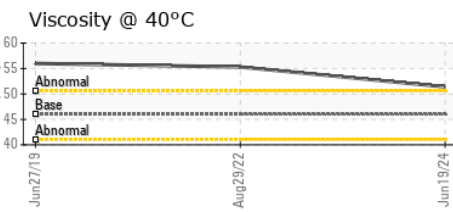
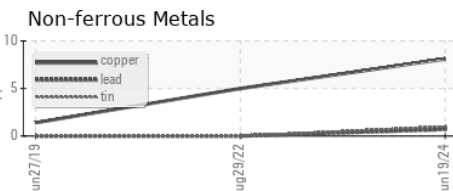
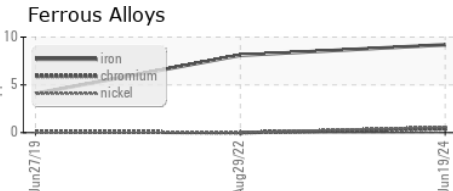
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	51.4	55.3	56.0

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0870260
Lab Number : 06216809
Unique Number : 11089673
Test Package : IND 2
Received : 21 Jun 2024
Tested : 24 Jun 2024
Diagnosed : 24 Jun 2024 - Don Baldrige

Altium Packaging - THOMASVILLE - Plant 1071A
 1408 UNITY ST
 THOMASVILLE, NC
 US 27360
 Contact: BERNIE GRAHAM
 bernie.graham@altiumpkg.com
 T: (336)472-1500
 F: (336)472-5531

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)