

OIL ANALYSIS REPORT

Area CLARK AMERICA Machine Io BAILER - MAIN PLANT

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

CO16 Dec2017 Dec2018 Dec2020 Sep2021 Sep2022 Sep2023

Sample Rating Trend

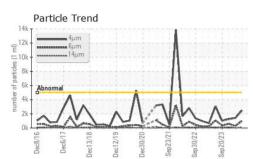
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
		Client Info		WC0929580	WC0877723	WC0846212
Sample Number		Client Info		19 Jun 2024		
Sample Date	lava				07 Mar 2024	21 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		•	÷	÷
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	0	<1
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	3	2	2
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	2	2	2
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	1	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	1	<1	<1
Calcium	ppm	ASTM D5185m	200	53	52	53
Phosphorus	ppm	ASTM D5185m	300	392	349	367
Zinc	ppm	ASTM D5185m	370	461	438	460
Sulfur	ppm	ASTM D5185m	2500	1239	1266	1416
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	<1	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2485	1417	1245
Particles >6µm		ASTM D7647	>1300	1003	265	589
Particles >14µm		ASTM D7647	>160	82	13	118
Particles >21µm		ASTM D7647	>40	15	4	33
Particles >38µm		ASTM D7647	>10	1	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/14	18/15/11	17/16/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.40	0.45	0.36
0:34:13) Rev: 1					Submitted	By: Bill Trimmer

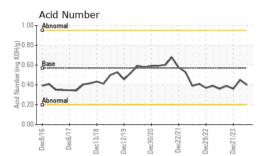
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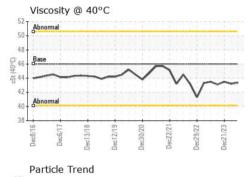
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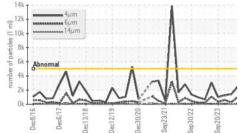


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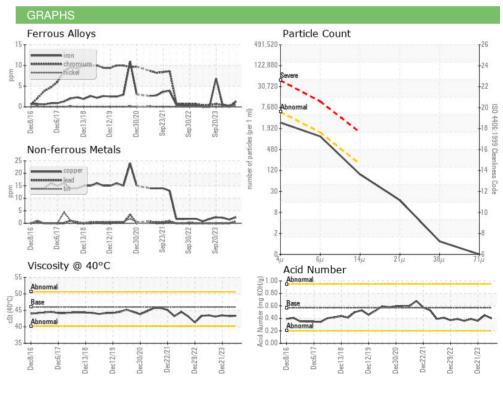








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.36	43.2	43.5
SAMPLE IMAGES		method	limit/base	current	history1	history2
SAMPLE IMAGES		method	limit/base	current	history1	history2



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 MOTOR TECHNOLOGY INC Sample No. : WC0929580 Received : 21 Jun 2024 515 WILLOW SPRINGS LN Lab Number : 06216813 Tested : 26 Jun 2024 YORK, PA Unique Number : 11089677 Diagnosed : 26 Jun 2024 - Wes Davis US 17406 Test Package : IND 2 Contact: Bill Trimmer Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. btrimmer@motortechnologyinc.com T: (717)266-4045 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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