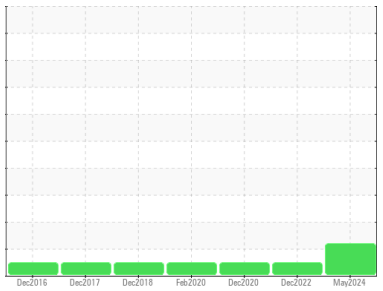
STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Area
Molding
Machine Id
PRESS 35 (S/N 61024689)
Component
Hydraulic System
Fluid
SHELL TELLUS S2 M 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We advise that you inspect for possible wear. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST46770**	ST44384	ST40988
Sample Date		Client Info		**15 May 2024**	01 Dec 2022	11 Dec 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**3**	1	1
Chromium	ppm	ASTM D5185m	>20	**<1**	0	<1
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	0
Aluminum	ppm	ASTM D5185m	>20	**3**	0	0
Lead	ppm	ASTM D5185m	>20	**1**	0	<1
Copper	ppm	ASTM D5185m	>20	**1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

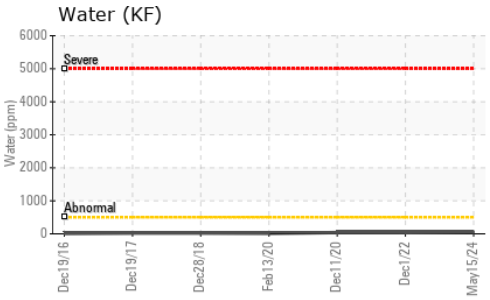
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**1**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m		**<1**	0	<1
Calcium	ppm	ASTM D5185m		**38**	37	39
Phosphorus	ppm	ASTM D5185m		**70**	60	63
Zinc	ppm	ASTM D5185m		**24**	20	12
Sulfur	ppm	ASTM D5185m		**2232**	2562	2067

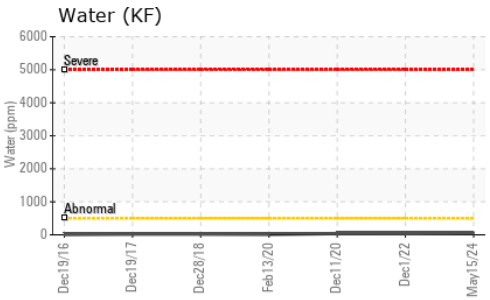
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	<1	1
Sodium	ppm	ASTM D5185m		**0**	1	0
Potassium	ppm	ASTM D5185m	>20	**2**	0	0
Water	%	ASTM D6304	>0.05	**0.005**	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	**56**	36.1	38.4

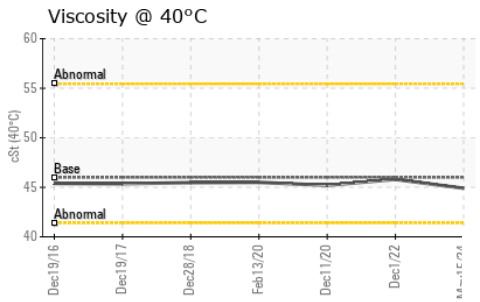
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**---**	481	269
Particles >6µm		ASTM D7647	>1300	**---**	79	67
Particles >14µm		ASTM D7647	>160	**---**	8	9
Particles >21µm		ASTM D7647	>40	**---**	3	3
Particles >38µm		ASTM D7647	>10	**---**	0	0
Particles >71µm		ASTM D7647	>3	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**---**	16/13/10	15/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.24**	0.20	0.166

OIL ANALYSIS REPORT

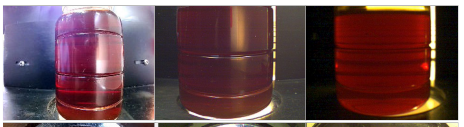




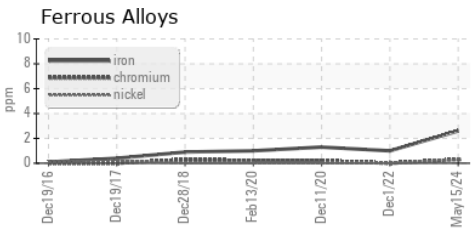


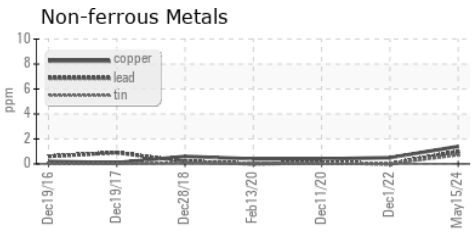
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

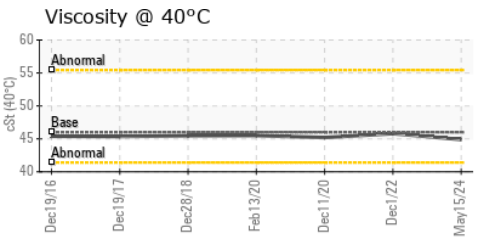
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	**44.9**	45.8	45.2

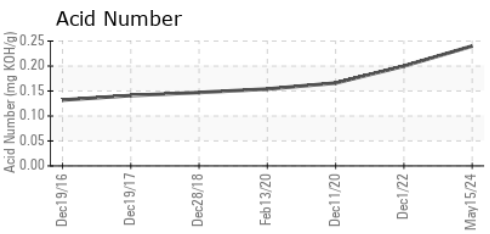
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ST46770
Lab Number : 06216826
Unique Number : 11089690
Test Package : IND 2 (Additional Tests: KF)

Received : 21 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Jonathan Hester

MENSHEN PACKAGING USA INC.
21 INDUSTRIAL PARK
WALDWICK, NJ
US 07463
Contact: Jonathan Vanbeekum
jonathan.vanbeekum@menshen.com
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)