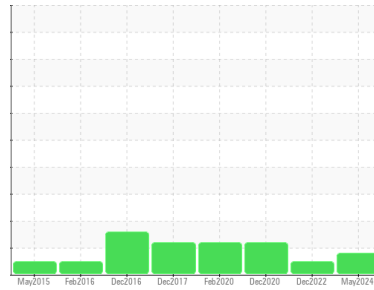




Area
Molding
 Machine Id
PRESS 30 (S/N 61021110)
 Component
Hydraulic System
 Fluid
SHELL TELLUS S3 M 46 (100 GAL)



DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor. Due to an abnormal test result it is recommended to contact Stauff Corp at (201)-444-7800 for help resolving the issue.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			ST46733	ST44387	ST40920
Sample Date	Client Info			15 May 2024	01 Dec 2022	09 Dec 2020
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	3	2
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>20	3	<1	0
Lead	ppm	ASTM D5185m	>20	2	<1	2
Copper	ppm	ASTM D5185m	>20	1	1	<1
Tin	ppm	ASTM D5185m	>20	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	3	1	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	27	24	30
Phosphorus	ppm	ASTM D5185m	106	86	81	67
Zinc	ppm	ASTM D5185m	0	32	19	0
Sulfur	ppm	ASTM D5185m		623	1002	679

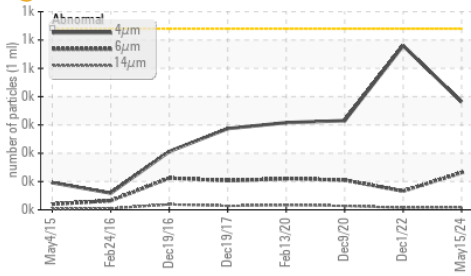
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	<1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.05	0.004	0.006	0.001
ppm Water	ppm	ASTM D6304	>500	41	62.7	13.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	381	580	315
Particles >6µm		ASTM D7647	>80	131	66	105
Particles >14µm		ASTM D7647	>10	8	7	14
Particles >21µm		ASTM D7647	>3	1	2	4
Particles >38µm		ASTM D7647	>3	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>16/13/10	16/14/10	16/13/10	15/14/11

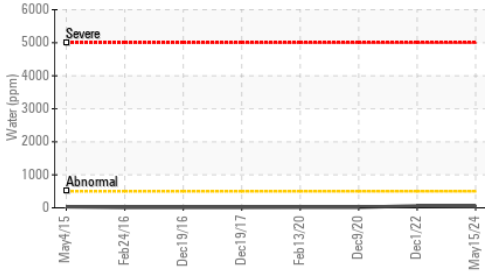
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.17	0.15	0.100

OIL ANALYSIS REPORT

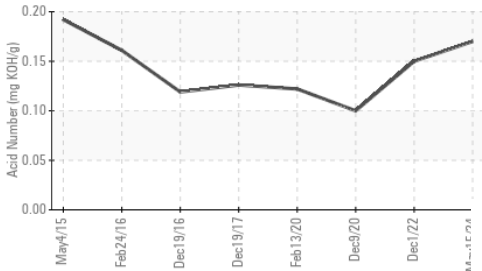
Particle Trend



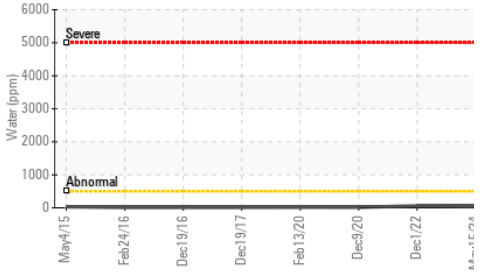
Water (KF)



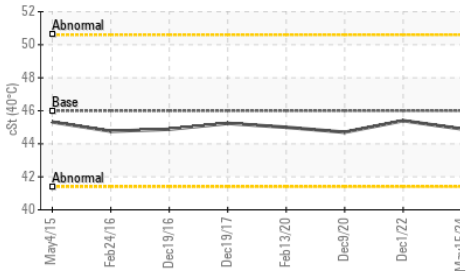
Acid Number



Water (KF)



Viscosity @ 40°C

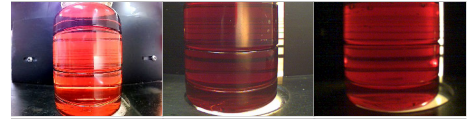


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

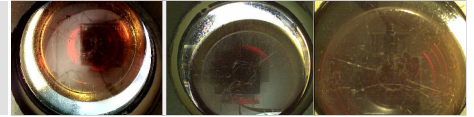
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	44.9	45.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color

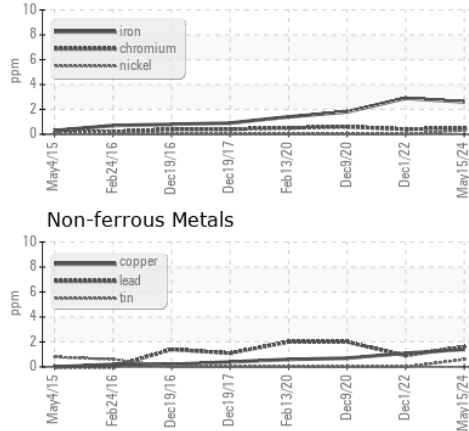


Bottom

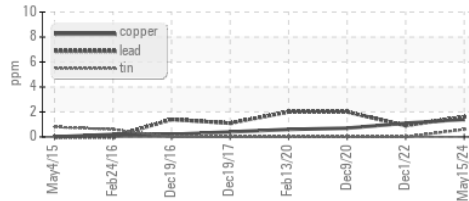


GRAPHS

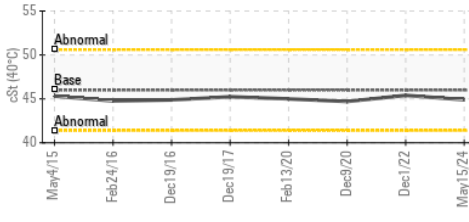
Ferrous Alloys



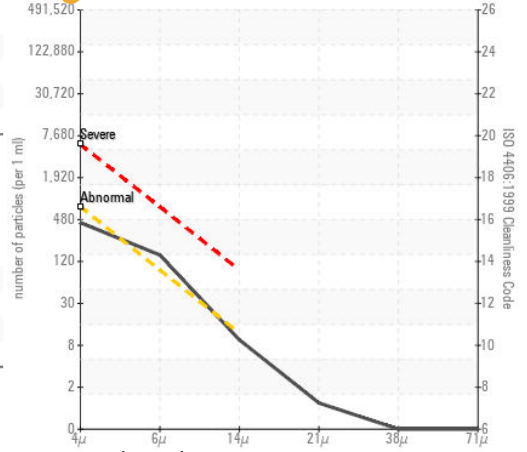
Non-ferrous Metals



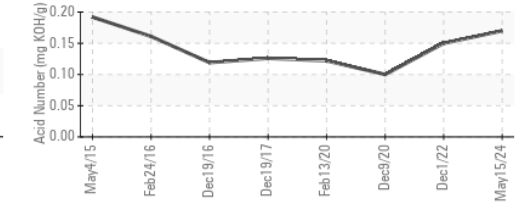
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : ST46733

Lab Number : 06216835

Unique Number : 11089699

Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 21 Jun 2024

Tested : 25 Jun 2024

Diagnosed : 25 Jun 2024 - Jonathan Hester

MENSHEN PACKAGING USA INC.

21 INDUSTRIAL PARK

WALDWICK, NJ

US 07463

Contact: Jonathan Vanbeekum

jonathan.vanbeekum@menshen.com

T:

F: