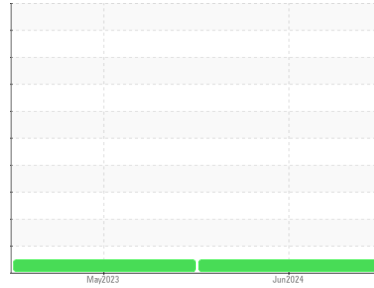




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

TE-PAO 46

Machine Id

KAESER 1327 - CALIBER COLLISION 1727

Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06216955	UCH05865706	---
Sample Date	Client Info		05 Jun 2024	04 May 2023	---
Machine Age	hrs	Client Info	44104	40437	---
Oil Age	hrs	Client Info	2285	3200	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	1	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	1	2	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	<1	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m	8	19	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	<1	<1	---
Magnesium	ppm	ASTM D5185m	39	18	---
Calcium	ppm	ASTM D5185m	0	3	---
Phosphorus	ppm	ASTM D5185m	22	7	---
Zinc	ppm	ASTM D5185m	18	49	---
Sulfur	ppm	ASTM D5185m	21110	23393	---

CONTAMINANTS

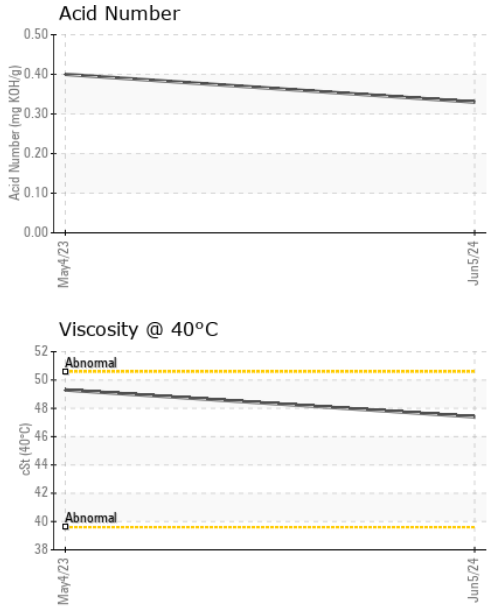
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	2	---
Sodium	ppm	ASTM D5185m	10	3	---
Potassium	ppm	ASTM D5185m >20	2	0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.33	0.40	---



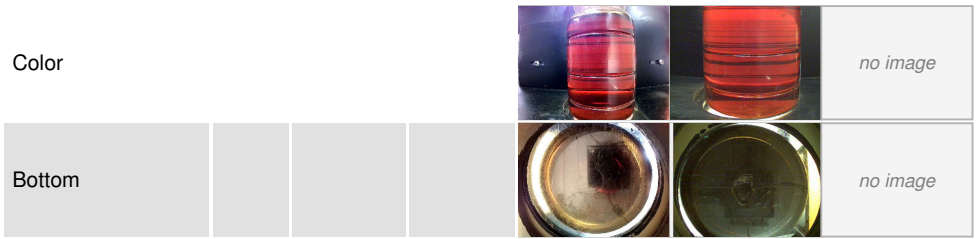
OIL ANALYSIS REPORT



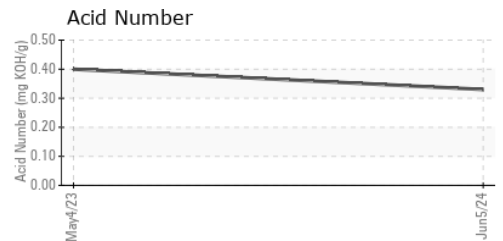
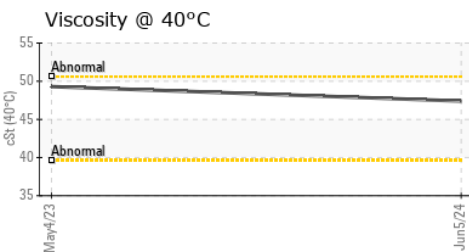
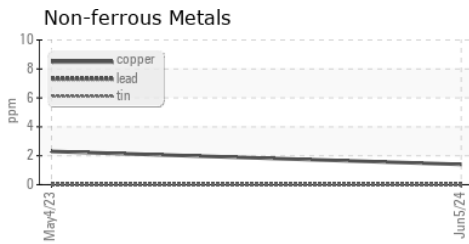
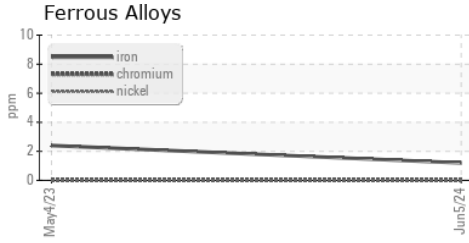
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.4	49.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06216955 **Received** : 21 Jun 2024
Lab Number : **06216955** **Tested** : 24 Jun 2024
Unique Number : 11089819 **Diagnosed** : 24 Jun 2024 - Wes Davis
Test Package : IND 2

TATE ENGINEERING
 8131 VIRGINIA PINE CT
 RICHMOND, VA
 US 23237

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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