



OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area

PG-46 [292923]

Machine Id

SULLAIR 003-102189 - PYRAMID PLASTICS

Component

Compressor

DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | UFD0001075 | --- | --- |
| Sample Date | Client Info | | 13 Jun 2024 | --- | --- |
| Machine Age | hrs | Client Info | 0 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | Client Info | | N/A | --- | --- |
| Sample Status | | | ATTENTION | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|-----------|----------|----------|
| Iron | ppm | ASTM D5185m >50 | <1 | --- | --- |
| Chromium | ppm | ASTM D5185m >10 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185m | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | 0 | --- | --- |
| Silver | ppm | ASTM D5185m | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m >25 | <1 | --- | --- |
| Lead | ppm | ASTM D5185m >25 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m >50 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m >15 | 19 | --- | --- |
| Vanadium | ppm | ASTM D5185m | <1 | --- | --- |
| Cadmium | ppm | ASTM D5185m | <1 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | 732 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | <1 | --- | --- |
| Magnesium | ppm | ASTM D5185m | <1 | --- | --- |
| Calcium | ppm | ASTM D5185m | 8 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 26 | --- | --- |
| Zinc | ppm | ASTM D5185m | 15 | --- | --- |
| Sulfur | ppm | ASTM D5185m | 355 | --- | --- |

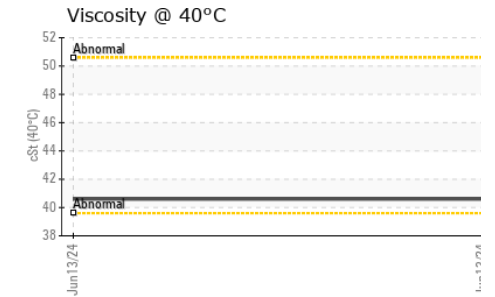
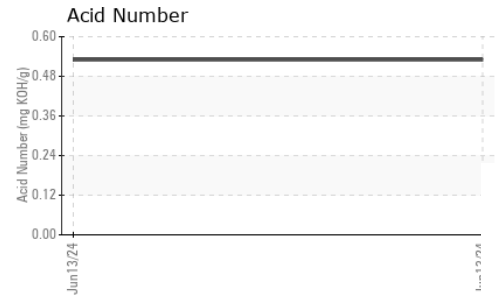
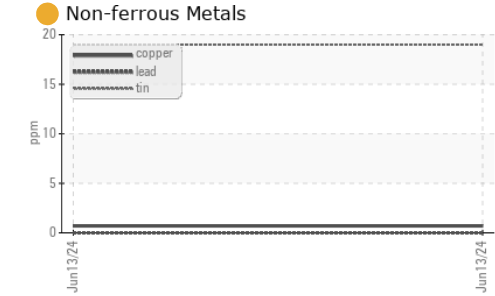
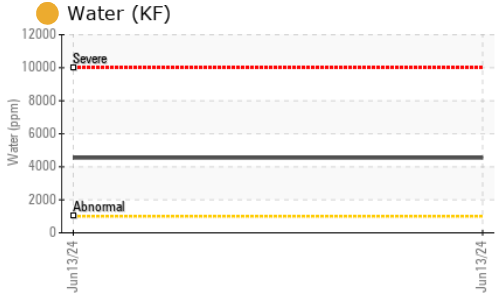
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | 5 | --- | --- |
| Sodium | ppm | ASTM D5185m | 41 | --- | --- |
| Potassium | ppm | ASTM D5185m >20 | 5 | --- | --- |
| Water | % | ASTM D6304 >0.1 | 0.454 | --- | --- |
| ppm Water | ppm | ASTM D6304 >1000 | 4540 | --- | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.53 | --- | --- |

OIL ANALYSIS REPORT



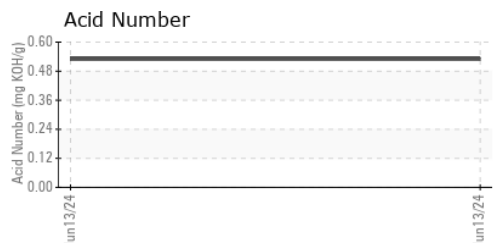
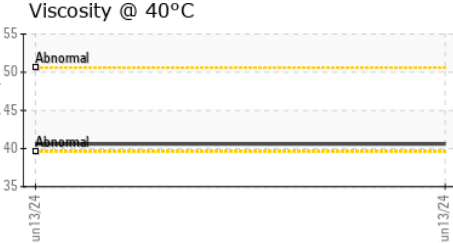
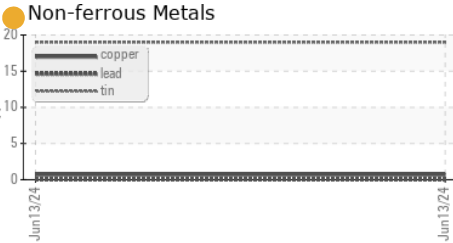
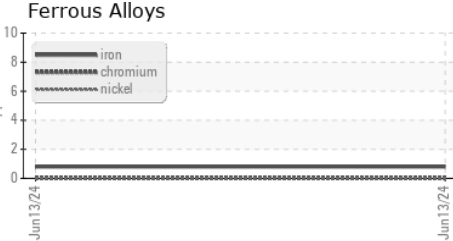
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.1 | 0.2% | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 40.6 | --- | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | | | |
|--------|--|--|--|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UFD0001075 **Received** : 21 Jun 2024
Lab Number : 06216982 **Tested** : 24 Jun 2024
Unique Number : 11089846 **Diagnosed** : 24 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)