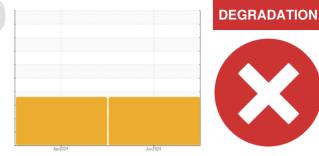


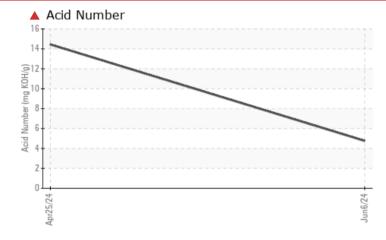
Area **FOOD GRADE [291594]** ATLAS COPCO API636794 - GONNELLA FROZEN

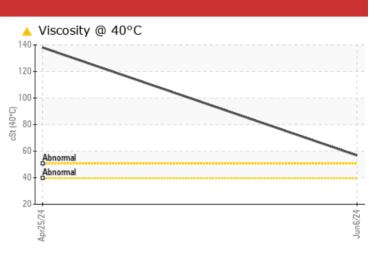
PROBLEM SUMMARY

Component Compressor



COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE	SEVERE				
Acid Number (AN)	mg KOH/g	ASTM D8045	4.76	1 4.44				
Visc @ 40°C	cSt	ASTM D445	▲ 56.8	1 38				

Customer Id: UCFLUSCH Sample No.: UFD0002081 Lab Number: 06217008 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	O ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.
Resample			?	We recommend an early resample to monitor this condition.
Check For Overheating			?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS

25 Apr 2024 Diag: Jonathan Hester

DEGRADATION



We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish.





OIL ANALYSIS REPORT

Area FOOD GRADE [291594] Machine Id ATLAS COPCO API636794 - GONNELLA FROZEN

Component Compressor

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

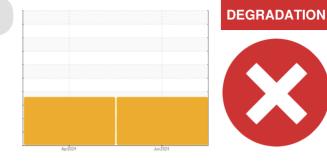
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish.



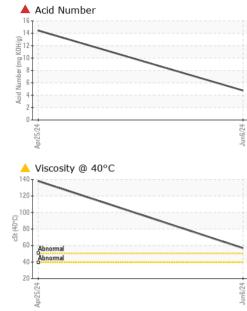
Sample Rating Trend

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0002081	UFD0001168	
Sample Date		Client Info		06 Jun 2024	25 Apr 2024	
Machine Age	hrs	Client Info		11142	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Sample Status				SEVERE	SEVERE	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>5	0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>15	<1	0	
Lead	ppm	ASTM D5185m	>65	0	0	
Copper	ppm	ASTM D5185m	>65	1	<1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		0	0	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m		363	119	
Zinc	ppm	ASTM D5185m		3	0	
Sulfur	ppm	ASTM D5185m		464	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1	0	
Sodium	ppm	ASTM D5185m		2	2	
Potassium	ppm	ASTM D5185m	>20	1	<1	

FLUID DEGRAD	ATION	method	limit/base	current	history1	history2	
Acid Number (AN)	ma KOH/a	ASTM D8045		4.76	▲ 14.44		



OIL ANALYSIS REPORT



		VISUAL		method	limit/base	current	history1	history2
		White Metal	scalar	*Visual	NONE	NONE	NONE	
		Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		Precipitate	scalar	*Visual	NONE	NONE	NONE	
		Silt	scalar	*Visual	NONE	NONE	NONE	
		Debris	scalar	*Visual	NONE	NONE	NONE	
		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Jun6/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
	٦٢	Odor	scalar	*Visual	NORML	NORML	NORML	
		Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	1	Free Water	scalar	*Visual		NEG	NEG	
		FLUID PROPER	TIES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D445		6.8	1 38	
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
	Jun6/24	Color						no image
		Bottom						no image
		GRAPHS						
		Ferrous Alloys						
		10 iron 1						
		o - chromium						
		2						
		Apr25/24			Jun6/24			
					Γ,			
		Non-ferrous Meta	als					
		copper						
		c 6						
		2						
		0			*			
					2/2			
		pr25/2			June			
		^{452/52/34} ▲ Viscosity @ 40°C			Jun6/24	A Andal Marca I		
		Viscosity @ 40°C				Acid Numb	er	
		Viscosity @ 40°C					er	
		Viscosity @ 40°C		_			er	
		Viscosity @ 40°C					er	
		Viscosity @ 40°C					er	
		Abnormal Abnormal	<u> </u>		Acid Number (mg KOH/g)	5	er	22
		Viscosity @ 40°C					er	
		Abnormal Portorial Abnormal			Jun6.24 Acid Number (mg KOH(g)	5		
	oratory	Viscosity @ 40°C	01 Madiso		Hold Number (ng) Hold Roll (ng) Hold	5	FLUID-AIR	
San San	oratory nple No.	Viscosity @ 40°C	01 Madiso Recei	ved : 21	(0)(HO) Bud Jaguard (10)(HO) B	5	FLUID-AIR	E DYNAMICS
San Lab	oratory nple No. Number	Viscosity @ 40°C	01 Madiso	ved : 21 d : 24	Hold Number (ng) Hold Roll (ng) Hold	15 10 5 0 45/S2/dW	FLUID-AIR	
San Lab Uniq ertificate L2367 Test	oratory nple No. Number ue Number t Package	Viscosity @ 40°C	01 Madiso Recei Teste Diagn	ved : 21 d : 24 losed : 24	(DHO) Bul) Jaquiny Pior +Cigun , NC 27513 Jun 2024 Jun 2024 Jun 2024 - Do	n Baldridge	FLUID-AIR 225 SPR Contac	E DYNAMIC ING LAKE DI ITASCA, I US 6014 t: ED DIENEI
rificate 12367 Test discuss this sam	oratory nple No. Number ue Number t Package ple report,	Viscosity @ 40°C	01 Madiso Recei Teste Diagn	ved : 21 d : 24 losed : 24	, NC 27513 Jun 2024 Jun 2024 - Do 2	n Baldridge	FLUID-AIR 225 SPR Contac ed.diener@fluidaire	E DYNAMIC ING LAKE DI ITASCA, I US 6014 t: ED DIENEI dynamics.cor
This is a set of the s	oratory nple No. Number ue Number t Package ple report, thods that a	Viscosity @ 40°C	01 Madiso Recei Teste Diagn vice at 1-8 17025 sco	ved : 21 d : 24 losed : 24 00-237-1369 pe of accred	, NC 27513 Jun 2024 Jun 2024 Jun 2024 Jun 2024 Jun 2024 Jun 2024	n Baldridge	FLUID-AIR 225 SPR Contac ed.diener@fluidaire T: 1	E DYNAMIC ING LAKE DI ITASCA, I US 6014 t: ED DIENEI

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